



**TOUGH IN
CHARACTER.
TAKES
EVERYTHING
LIGHTLY.**

JOHNSON[®]
ENDURA
INDUSTRIAL TILING SOLUTIONS



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BAC

slc

Core - 30x30 cm

EDC Rajkot - 40x40 cm

 **JOHNSON**[®]
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INDUSTRIAL TILING SOLUTIONS





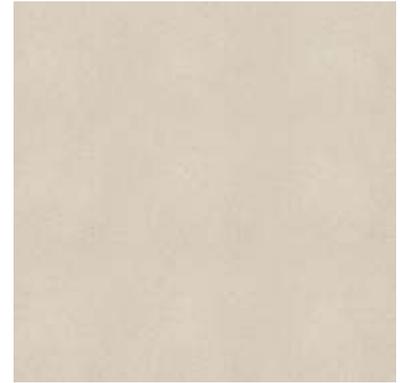
hi-trafficplainseries 30X30cm 1cmthick



Grey



Grey Plus



Ivory Plus



Terracotta Plus



goodgripseries 30X30cm 1cmthick

Capsul



Ivory Plus



Terracotta Plus



Checkered



Grey Plus



Ivory Plus



Terracotta Plus



Cobblestone



Ivory Plus



Terracotta Plus



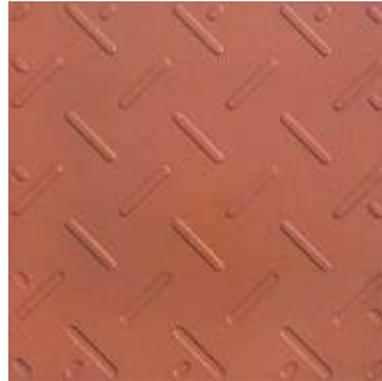


goodgripseries 30X30cm 1cmthick

Polka Check



Ivory Plus



Terracotta Plus



Polka Delta Dot



Ivory Plus



Terracotta Plus



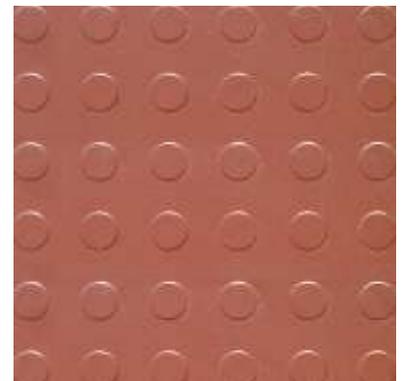
Polka Dot



Grey Plus



Ivory Plus



Terracotta Plus



goodgripseries 30X30cm 1cmthick

Polka Dot Strip



Ivory Plus



Terracotta Plus



Polka Rectangle



Ivory Plus



Terracotta Plus



Polka Strip



Grey Plus



Ivory Plus



Terracotta Plus





goodgripseries 30X30cm 1cmthick

Tracia



Ivory Plus



Terracotta Plus



Wavy

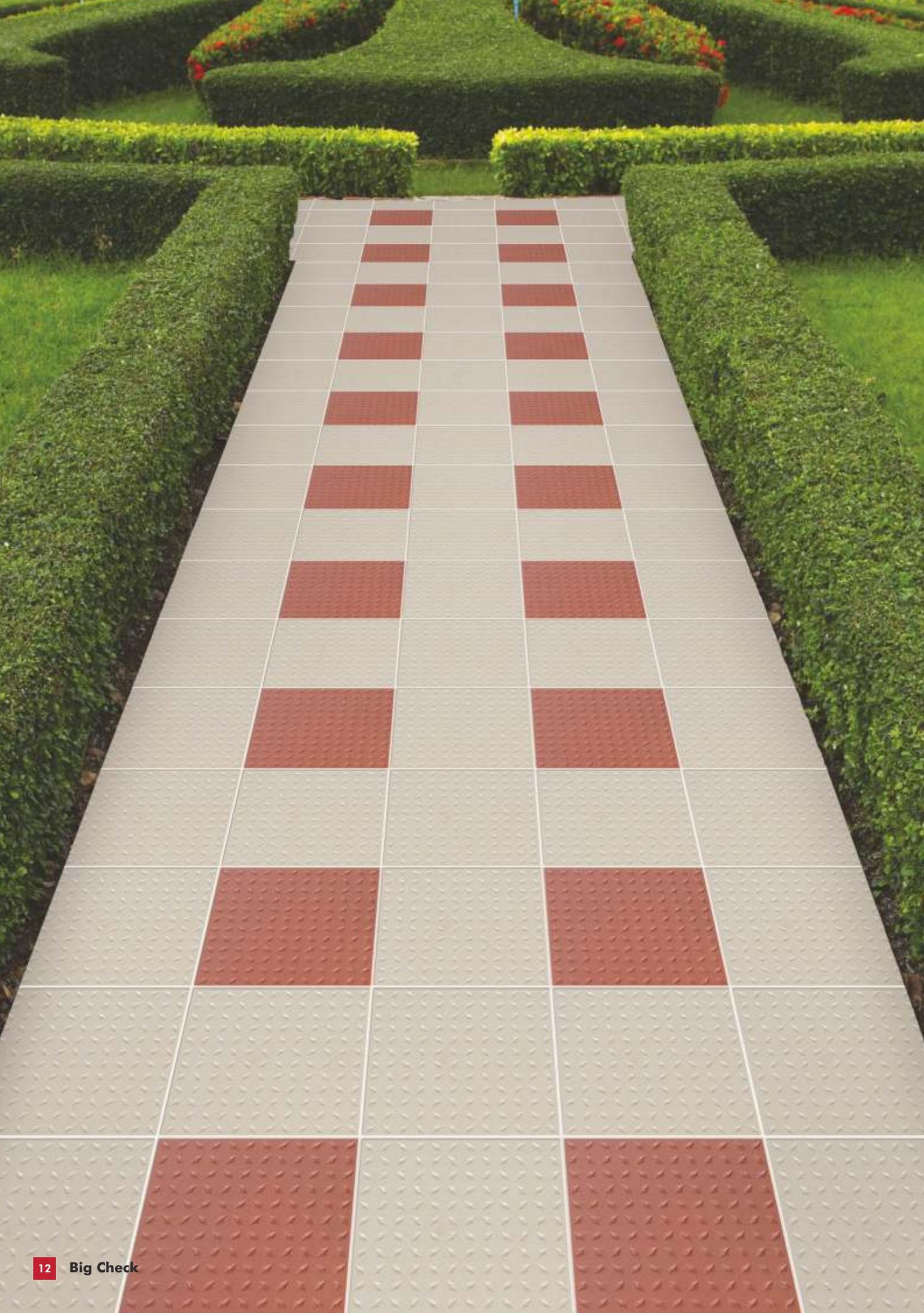


Ivory Plus



Terracotta Plus





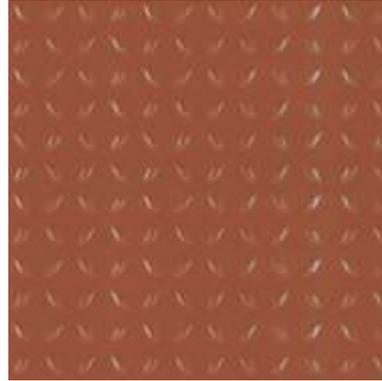


supergripseries 30X30cm 1cmthick

Big Check



Ivory Plus



Terracotta Plus



Diamond cut



Ivory Plus



Terracotta Plus



Beauty that goes beyond
what meets the eye.

beauty/strength

Why do beauty and strength have to be a matter of choice? Do we really have to let go of one to choose the other? Why can't they exist in harmony? At Johnson we set out to find answers to these questions. And the quest came to a fruitful culmination with the 1.2cm Endura EDC collection. They are Matt Glazed Vitrified Tiles (GVT). Which means they are robust, skid-resistant, and all-enduring. Making them a practical and sensible alternative to actual stone, wood, cement or even slate.

Maximum Variety Minimum Care

The range has been conceived as a range of Art Deco tiles; with every collection coming with its own motif and highlighter tiles. Altogether, they help you create that stately, heritage look for your living spaces. And just as their beauty begins to cast a spell on you, their sheer strength and endurance gives you a sense of reassurance only a few tiles in its category could afford. And it is this quality of being beautiful inside out is what makes it ideal for high-traffic areas like Malls, Retail Showrooms, or even your dream home. Come see for yourself, a revelation of beauty and strength, ready to permeate every aspect of your exterior spaces.


ENDURA
Designer Collection



distinctive values >

Main features :

Why Endura Designer Collection?

The unique Endura Designer Collection Glazed Vitrified tiles are 1.2 cm thick and are also made scratch-resistant and stain resistant through a special Glazed Vitrification process. Two unique properties that make them the perfect choice, if you seek an all-enduring and an aesthetically pleasing ambience. Along with these there several other aspects to the Endura EDC 1.2cm that make it the tile you would choose with eyes closed -

- **Strong Body**

Vitrified with high sheer and tensile strength. It means longevity and durability even in the most high traffic applications and performance in higher temperature variations.

- **Robust Surface**

Layers of special glazes and coating that provide slip-resistance, scratch-resistance and robustness to perform under high footfall traffic conditions, while keeping a fresh and new look, intact for years to come.

- **Elegant Designs**

Designed keeping in mind the post-application flow, shades and textures; thereby maintaining design harmony and semblance in mix-matched patterns.

- **Wide Applications**

Entrance lobbies, courtyards, restaurants, schools, shopping areas, terraces, passages, balconies, exteriors, and more; Basically any high-traffic area that demands to look pleasing, demand the use of Endura EDC. Not just for external use, these concepts just suit compliment internal applications, especially when your theme demands rich, earthen shades, a contemporary yet rustic theme.

- **Minimum Care**

With the upper surface being totally sealed it leaves no room for porosity or absorb anything. Which means you get to flaunt all you want, without a care.

Come, touch and feel this unique collection and realise its potential for your project – no matter big or small, commercial or residential, external or internal. And then you'll experience it in all its beauty and strength.

We recommend usage of 3-4 mm spacers and Ardex Endura grouts for EDC installations in your project as per international tile fixing standards.



endura**designer**collection 40X40cm 1.2cmthick



Addyson Brown

®



Aleta Brown

®



Aleta Camel

®



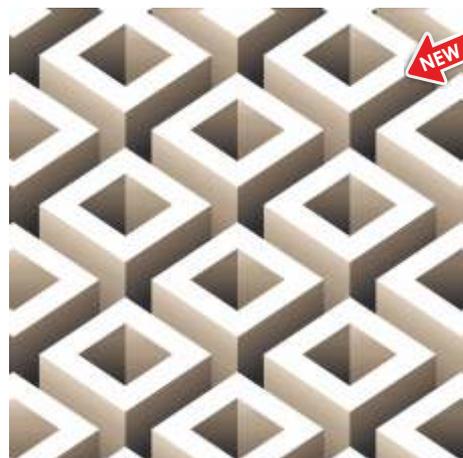
Aleta Lapis

®



Andre Brown

®



Ansley

®



endura**designer**collection 40X40cm 1.2cmthick



Archie Anchor

®



Archie Russet

®



Archie Tan

®



Aric Iron

®



Aric Sepia

®



Betsy Black

®

enduradesignercollection 40X40cm 1.2cmthick



Betsy White

R



Bradley Beige

R



Bradley Bronze

R



Bradley Nero

R



Bradley Silver

R



Brook Brown

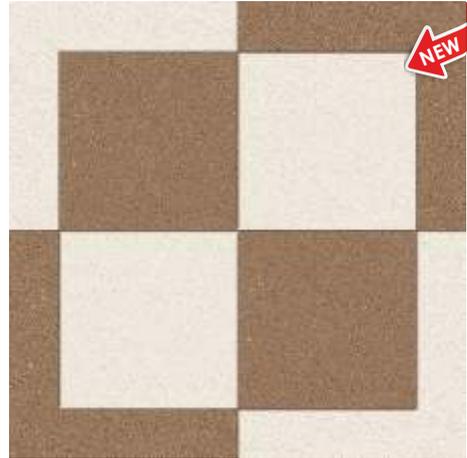
R

endura**designer**collection 40X40cm 1.2cmthick



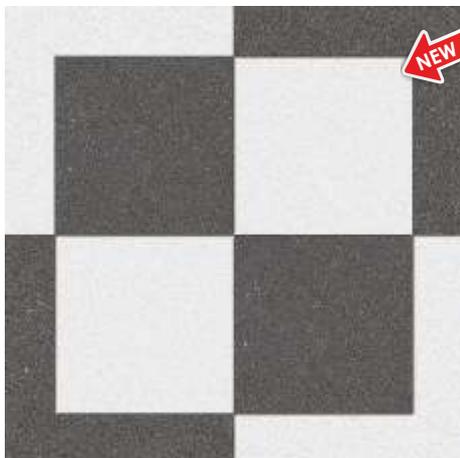
Burt Bronze

®



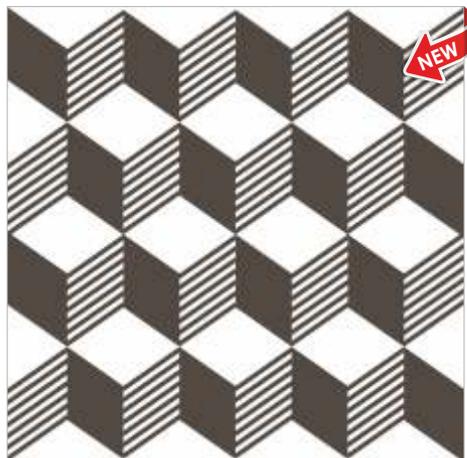
Jeza Bronze

®



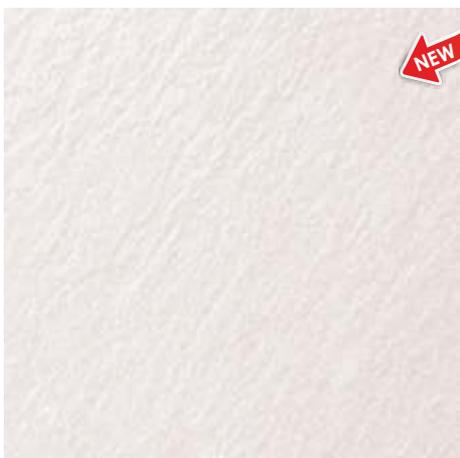
Jeza Grey

®



Lizette

®



Mica Beige

®



Mica Bronze

®

endura**designer**collection 40X40cm 1.2cmthick



Mica Nero

R



Mica Slate

R



Rangoli Mason Camel

R



Rangoli Mason Choco

R



Rangoli Mason Russet

R



Xavia Brown

R

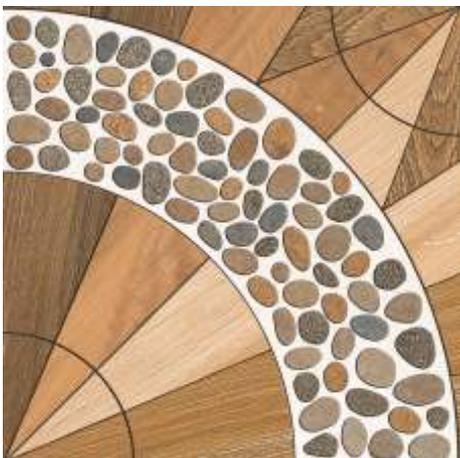
endura**designer**collection 40X40cm 1.2cmthick



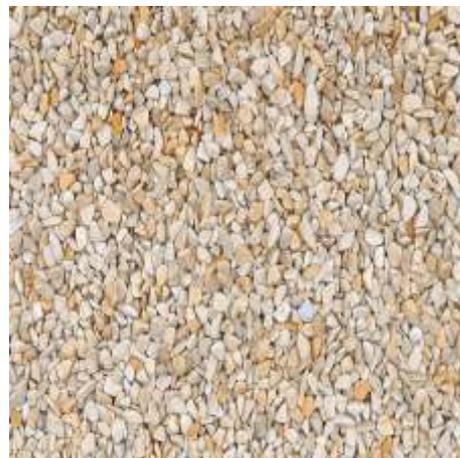
Xavia Crema



Arch Stone Natura



Arch Stone Wood



Beach Stone Beige



Beach Stone Grey



Bruno Wood

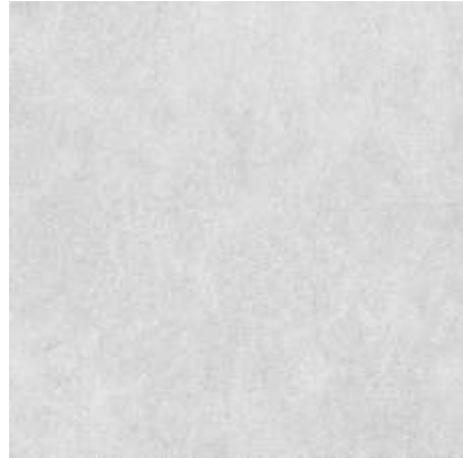




endura**designer**collection 40X40cm 1.2cm**thick**



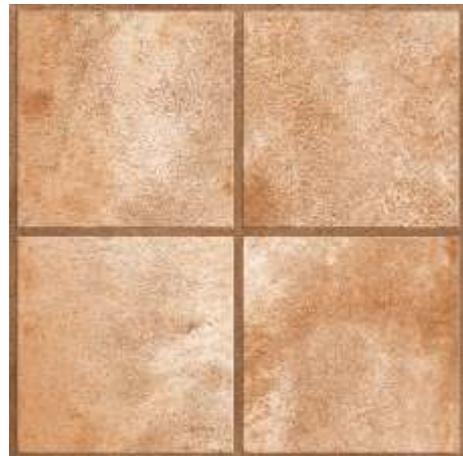
Canyon Brown



Canyon Grey



Carron Beige



Carron Cotto



Carron Mix



Carron Wood



enduradesignercollection 40X40cm 1.2cmthick



Cosmo Black



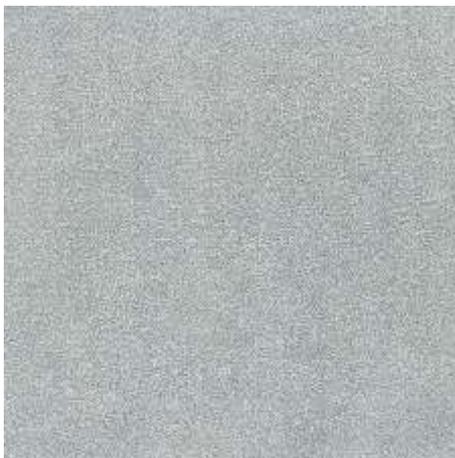
Cosmo Mix



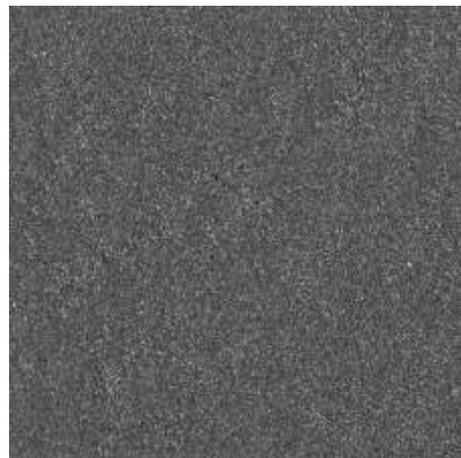
Flake Grey



Flake Nero



Grano Grey



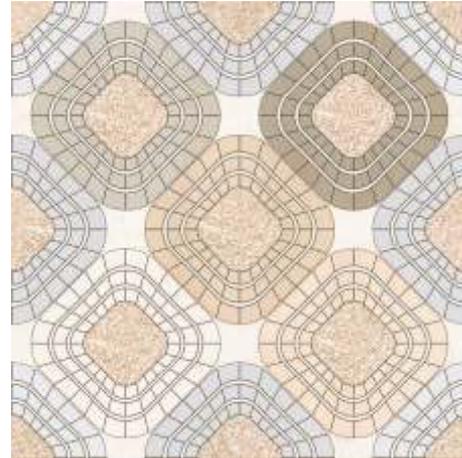
Grano Nero



endura**designer**collection 40X40cm 1.2cmthick



Grano White



Ground Stone



Ground Stone Grey



Hexa Grey



Hexa Mix



Maze Grey



endura**designer**collection 40X40cm 1.2cmthick



Maze Mix



Maze Wood



Midway Cotto



Midway Grey



endura**designer**collection 40X40cm 1.2cmthick



Midway Silver



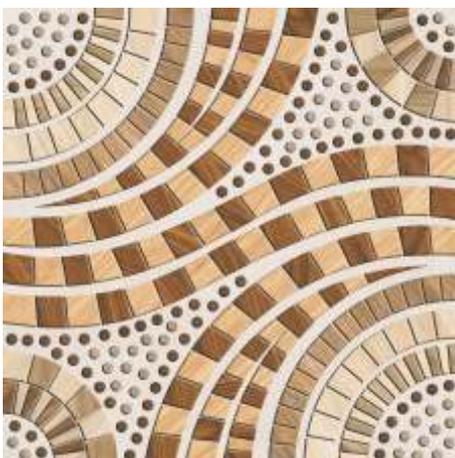
Porto Brown



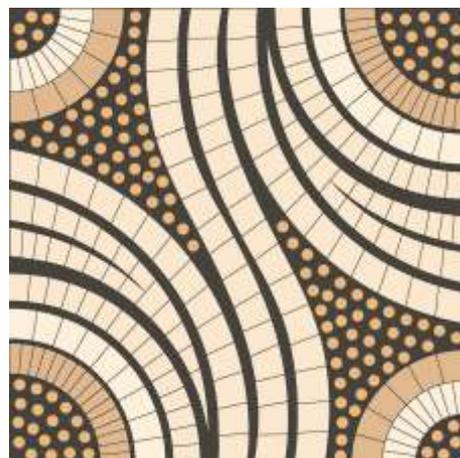
Silva Copper



Strip Charcoal



Tito Dot Beige



Tito Dot Black



FUNCT

Sandex - 60x60 cm

EDC - 40x40 & 30x30 cm

10 mm thick

FUNCTIONAL

Pavers Series - 20x20 cm

Colour Series - 30x30 cm

Terrace Tiles - 30x30 cm

Step Tiles - 30x30 cm

Roof Tiles - 30x30 & 40x40 cm

Maxgrip - 30x30 cm

20X20 Vitrified Paving Tiles

The outdoor area of your house tells a lot about your stature. In fact, it creates the first impression that further complements your elegant interiors. Now beautify your outdoor areas with Johnson Endura Pavers, a collection of 20X20 cm fully vitrified paving tiles. With its unique small size and palette of 5 lively colours Endura Pavers enable you to create the mix and match combinations of your choice. The tiles are virtually maintenance free owing to their ability to resist impacts, scratches, stains, chemicals and frost. Its incredible strength and textured, anti-skid surfaces make it a perfect choice for sloping ramps, entrance lobbies, pathways, patios, parking areas, swimming pool decks and garden pathways. Easy to install, Johnson Endura Pavers are an ideal solution for renovation as they can be installed over existing concrete. An amazing melange of elegance, strength and practicality, Johnson Endura Pavers are designed to give new lease of life to your outdoor areas.





paversseries 20X20cm 1cmthick



S&P Terracotta D



S&P White D



S&P Grey D



S&P Yellow ● D



S&P Black D

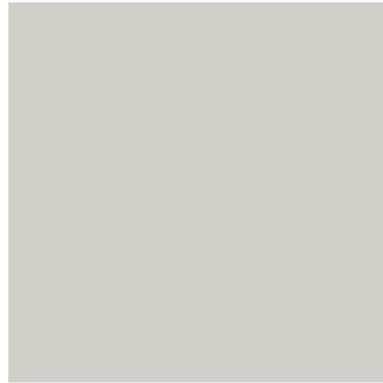




colourseries 30X30cm 1cmthick



Coated Black



Coated Grey



Green



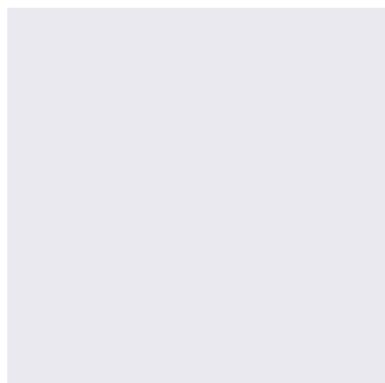
Red



Super Ivory



Tata Blue



White Plus



Yellow



Science Friction:

What is R value?

When it comes to floor tiles in high traffic areas, a little bit of friction helps you go a long way - quite literally. Science defines Friction as "the force that acts between two bodies so as to resist their sliding over one another." Simply put, a floor with more friction will provide enough grip in most circumstances to prevent a person from falling. And in tiles it is measured in a unit called R value which ranges from R 9 to R 12, with R 13 being the best anti skid property.

Slip Prevention 'R' Ratings for Flooring Surfaces



Putting the science to test:

The test performed to determine the value are BOT Digital Tribometer test, Pendulum test & RAMP test. The most popular is the RAMP Test.

RAMP Test

A) Oil wet ramp slip resistance test:

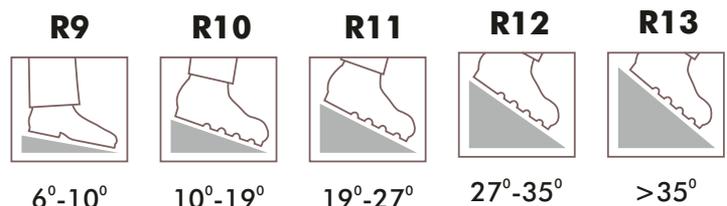
DIN 51130- The slip resistance of tile is tested on an inclined surface with a predetermined slope angle and classified according to rating rules R9 to R13.

This test requires an operator who is protected by a fall restraint harness. The operator, wearing standard footwear, walks back wards and forwards over a sample of a flooring material that has been evenly coated with oil. Beginning with the ramp in a horizontal position he gradually increases the angle of inclination until the limit of safe walking is reached and the test person slips. The acceptance angle obtained is used to express the degree of slip resistance.



Assessment Groups:

	Lower limit value	Upper limit value
R9	6°	10°
R10	>10°	19°
R11	>19°	27°
R12	>27°	35°
R13	>35°	



B) Wet barefoot slip resistance test- (DIN 51097 ABC rating)

The ramp test is carried out barefoot with the use of soapy water as a contaminant (DIN 51097). The angle at which slipping occurs is used to establish an A, B or C rating for the barefoot test

Classification Groups and Areas of Application:

Classification Groups	Lower limit value	Upper limit value	
A 	12°	18°	<ul style="list-style-type: none"> • Barefoot hallways (mainly dry) • Individual and group changing rooms with lockers • Pool floors in non-swimmer areas, where the water level exceeds 80 cm • Sauna and relaxation areas (mainly dry)
B 	>18°	24°	<ul style="list-style-type: none"> • Barefoot hallways, if not classified in A • Showers • Area surrounding the disinfectant sprayers • Pool surrounds • Pool floors in non-swimmer areas in the tide effect pool • Lift slab floors • Paddling pools • Steps and ladders outside the pool area • Sauna and relaxation area, provided they are not assigned to A
C 	>24°		<ul style="list-style-type: none"> • Steps and ladders leading into the water • Stairways leading to diving boards and water slides • Foot basins • Inclined pool borders



BOT-3000E Digital Tribometer

The tribometer can accurately measure both static coefficient of friction (SCOF) and dynamic coefficient of friction (DCOF), wet or dry



Pendulum Test

Pendulum slip resistance test (Dry & Wet) – Pendulum Test value (PTV) MunroStanley – Skid resistance Tester, is based on the Izod principle. In operation, a pendulum of a known mass rotates about a vertical spindle.



Max Beige 10



r10 a-class 30X30cm 1cmthick



Max Ash 10 



Max Beige 10 



Max Brick 10 



Max Bruno 10 



Max Cement 10 



Max Cotto 10 



Max Girs 10 



Max Steel 10 



Max Umber 10 



Max Verde 10 



Maxcir Ivory 11B

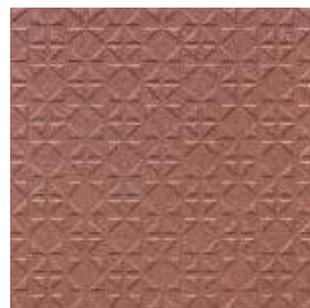
r11 a/b/c-class 30X30cm 1cmthick



Maxstar Cotto 11B



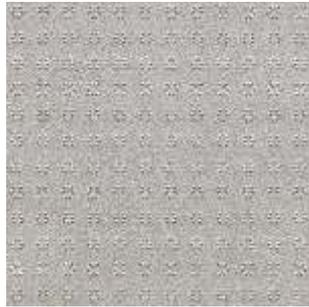
Maxcir Cotto 11B



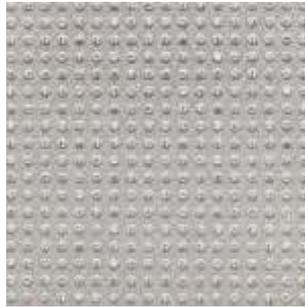
Maxtri Cotto 11B



r11 a/b/c-class 30X30cm 1cmthick



Maxstar Grey 11A 



Maxcir Grey 11A 



Maxtri Grey 11B 



Maxstar Ivory 11B 



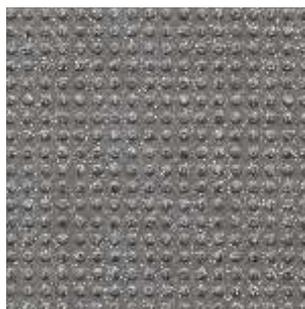
Maxcir Ivory 11B 



Maxtri Ivory 11B 



Maxstar Snp Noir 11C 



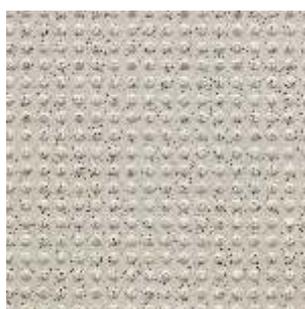
Maxcir Snp Noir 11C 



Maxtri Snp Noir 11C 



Maxstar Snp White 11B 



Maxcir Snp White 11B 



Maxtri Snp White 11C 



Max UMBER 12



42 Max GIRS 12

r12 c-class 30X30cm 1cmthick



Max Ash 12 



Max Beige 12 



Max Brick 12 



Max Bruno 12 



Max Cement 12 



Max Cotto 12 



Max Girs 12 



Max Steel 12 



Max Umber 12 



Max Verde 12 

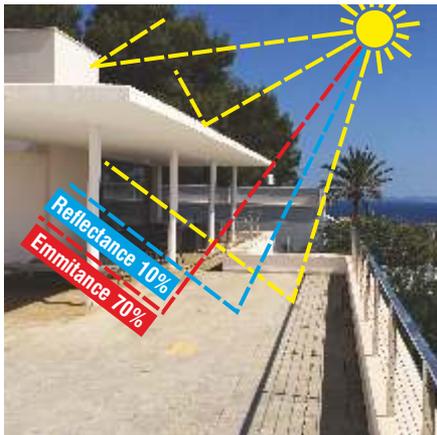


ENDURA COOL ROOF SRI TILES

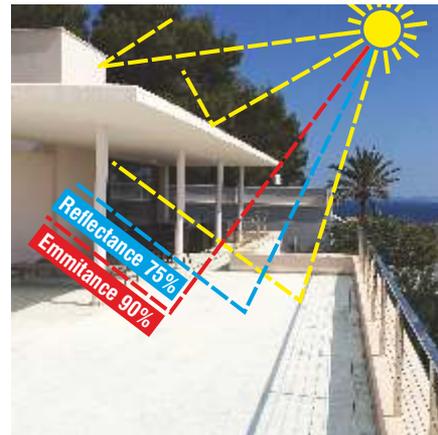
Summers! They have a knack of bringing out the worst in us, Especially Indian summers. The sun shines with a vengeance and let's rip its heat upon us. What if we told you that you can now beat the heat inside your home? That your surface temperature could be cooler upto 15° C without increasing load on your cooling appliances? Sounds unbelievable? Understandably, so presenting Endura Cool Roof SRI tiles. A range of unique tilesthat, keep the harsh rays of the sun off your building and bounce them back into the atmosphere. The upshot of an ingenious Glazing Process, these tiles helpsto keep the room temperatures cool naturally and therefore helps reduce load on external cooling appliances like your air-conditioner or cooler. Now, experience the cool and ambient temperature in your house. This may also help you to reduce electricity consumption, while you sit cosily and relax within the cool comforts of your home. Lay them out on your terrace, your balcony or exterior walls directly exposed to sunlight and they will continue to perform for years to come.

What is SRI?

- Solar Reflectance Index (SRI) measures the surface's ability to reflect solar heat and emit infra-red heat.
- Endura Cool Roof SRI tiles reflect solar heat and emit absorbed radiation back into the atmosphere thus help keep the interiors of the building cooler.
- The U. S. Green Building Council's LEED 2.2 uses SRI as a way to evaluate the surface's capacity to reflect solar heat. The roof of the building need to have a minimum SRI value of > 78 to qualify for LEED accreditation.
- Endura Cool Roof SRI Tiles have SRI value >90 (White Colour).
- Endura Cool Roof SRI Tiles on the roof and facades of the building can reduce surface temperature upto 15° celsius.
- The effectiveness & reduction in surface temperature after installation of Johnson Endura Cool Roof tiles may vary from place to place depending on exposed ambient temperature & changing climatic conditions.



Ordinary Roof

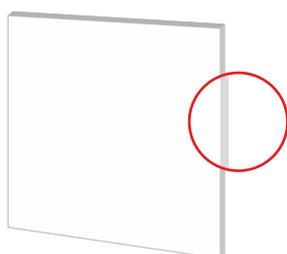


Roof having Endura Cool Roof SRI

The Revolutionary Technology

With Endura we have devised a special process of glazing that makes the tiles reflect most of the solar heat. The special glaze is composed of Alumina silicate fine particles embedded with nano particles of zirconium silicate and zinc oxide admixtures, fired at a very high temperature. The result is tile surface having a Solar Reflectance Index (SRI) value above 90 (White Colour).

Endura Cool Roof Tile Size & Thickness



**Available in
0.8 cm, 1 cm & 2 cm thickness**

Sizes to be mention
30 x 30 - 0.8 cm
30 x 30 - 1 cm
30 x 30 - 2 cm
40 x 40 - 0.8 cm



White

Endura Cool Roof SRI tiles are offered in satin matte finish that provides anti-skid surface making them safe and practical for terraces, roofs, pavements etc. They come in a convenient size of 30 X 30 cm and thicknesses of 0.8cm, 1 cm and 2 cm .*

* 2cm thickness are available on made-to-order basis only.

Benefits of Endura Cool Roof SRI:

- Reduce surface temperature upto 15° celsius.
- Improve indoor comfort.
- Reduce cooling requirement and save electricity.
- Reduce conduction of heat into the building.
- Reduce the "heat island effect" in cities.
- Reduction in global warming and saving of ozone layer.
- Endura Cool Roof SRI Tiles is a sensible choice for the buildings - saving electricity and saving the environment.

Application Areas:

- Building roofs
- Balconies
- Exterior facades cladding
- Pavements



testreportforenduracoolroofSRI



BUILDING ENERGY PERFORMANCE LABORATORY

Test Report for Solar Reflectance Index (SRI)



T-2169

Report No: BEPURPT/SRI/126

Report Date: 27th March 2014

3. Results of the measurement:

Solar Direct Reflectance

Sample name	Sample ID	Measurement 1	Measurement 2	Measurement 3	Average
Endura White (D)	SRI/03/14/1127	0.7397	0.7380	0.7394	0.7390

Emissivity

Sample name	Sample ID	Measurement 1	Measurement 2	Measurement 3	Average
Endura White (D)	SRI/03/14/1127	0.896	0.896	0.896	0.896

Solar Reflectance Index (SRI) under different wind conditions

Sample name	Sample ID	Solar Reflectance Index (SRI)		
		Low Wind($h_w=5 \text{ W m}^{-2} \text{ K}^{-1}$)	Medium Wind($h_w=12 \text{ W m}^{-2} \text{ K}^{-1}$)	High Wind($h_w=30 \text{ W m}^{-2} \text{ K}^{-1}$)
Endura White (D)	SRI/03/14/1127	91	91	92

Surface Temperature (T_s) under different wind conditions

Sample name	Sample ID	Surface Temperature ($^{\circ}\text{C}$)		
		Low Wind($h_w=5 \text{ W m}^{-2} \text{ K}^{-1}$)	Medium Wind($h_w=12 \text{ W m}^{-2} \text{ K}^{-1}$)	High Wind($h_w=30 \text{ W m}^{-2} \text{ K}^{-1}$)
Endura White (D)	SRI/03/14/1127	54.4	47.9	42.5

4. Certificate of Accuracy:

This is to certify that the test results herein presented are, to the best of my knowledge, true and accurate representations of the samples submitted.

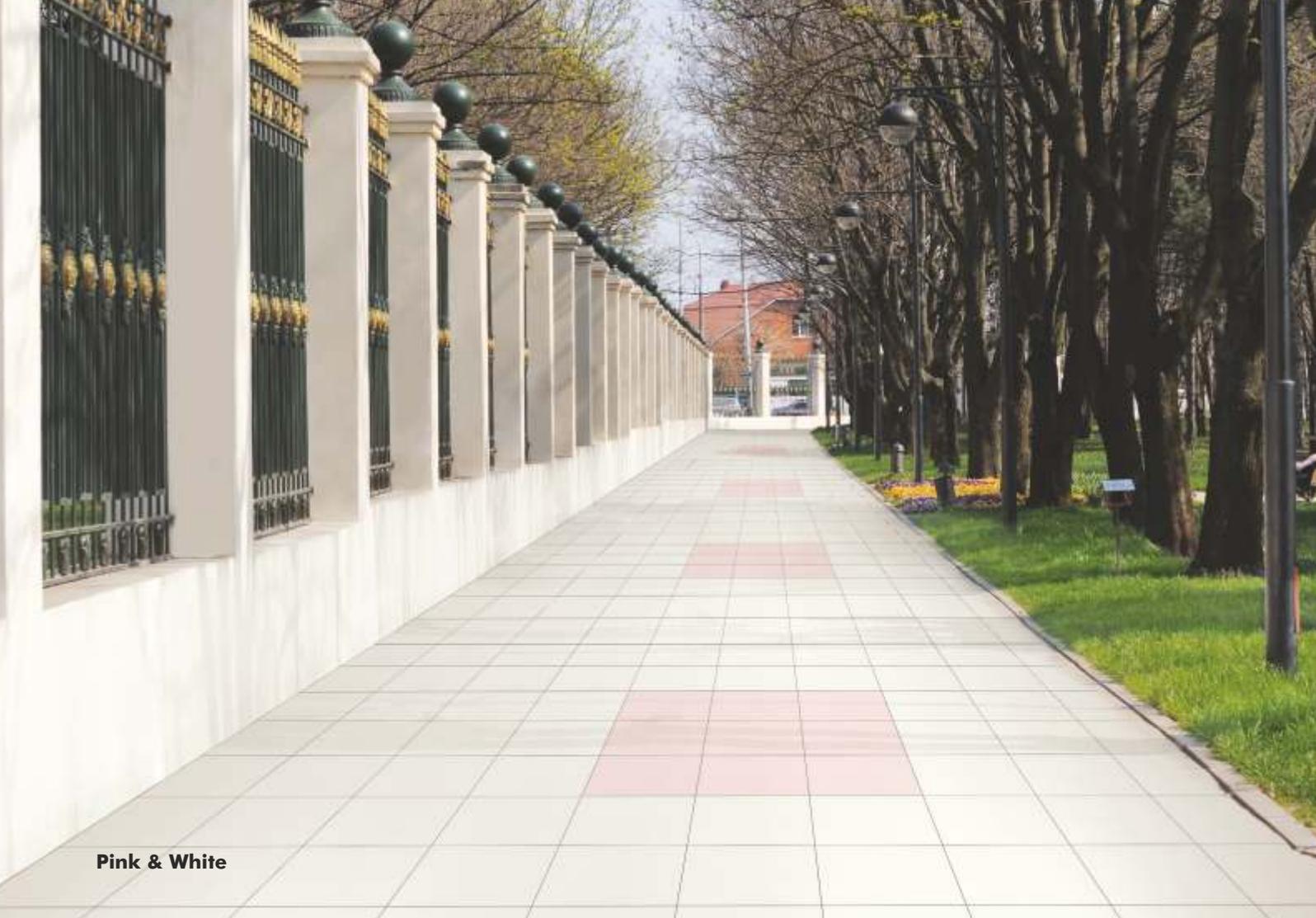


Dr. V. P. Patel
Technical Director
Building Energy Performance Laboratory
Disclaimer:

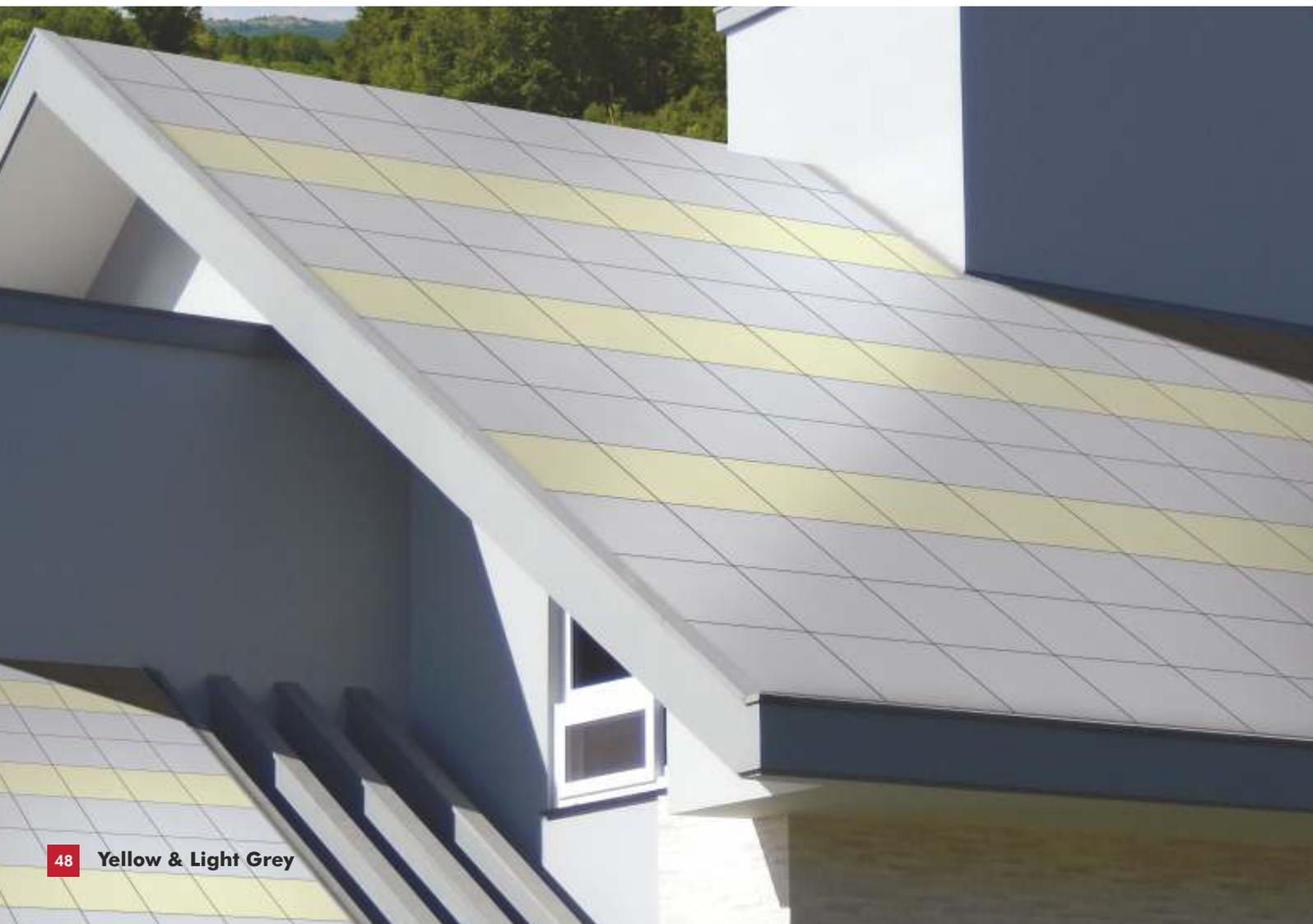
1. The CARBSE / BEPL are not responsible for any kind of alterations in the physical property of the sample and the customer is solely responsible for it and its consequences.
2. Result relates to the sample tested only. Sample will be destroyed after 7 days of issue of the report unless specified by the customer.
3. Any complains about this report should be communicated in writing within 7 days of issue of the report.
4. The test report shall not be reproduced fully or partially or in parts and cannot be used as an evidence in a court of law and shall be used in advert singeing media without written approval of Executive Director, BEPL.

BEPL, Centre for Environmental Planning and Technology, K. L. Campus, Navrangpura, Ahmedabad-380 009
Phone No: 079-26302470- Extn: 303, 26302740 Fax: +91 79 26302075 Email: ashjoshi@cept.ac.in/bepi@cept.ac.in
Page 2 of 2

FTR/01/SRI, ISSUE No. 2



Pink & White



48 Yellow & Light Grey



ENDURA COOL ROOF SRI TILES : SPECTRUM OF COLOURS

Although it is scientifically proven that white surface reflects heat like no other colour can, Endura Cool Roof SRI Tiles offer a spectrum of 5 beautiful pastel shades other than white. What's more, all these colour tiles have SRI value greater than 78. Endura has truly achieved a golden mean - developing energy efficient, highly practical tiling solutions that are aesthetically appealing as well.



Ivory*



Light Grey*



Pink*



Almond*



Sky Blue*



Endura Cool Roof tiles are suitable for low sloped and steep sloped roof applications starting from a pitch of 9.5 degree (2:12 rise over run). They are designed to meet IGBC / LEED SRI requirements for both low slopes and steep slopes. Besides, the Cool-Roof tiles are suitable for use on pavements and will qualify for IGBC / LEED Heat Island Effect Reduction Non-Roof credits.

* 2cm thickness are available on made-to-order basis only.

In case of special shade cool roof (SRI) tiles

1. Colour options are available only in 0.8cm thickness.
2. 1 cm & 2cm thickness will have a lead time of 45 days and Minimum Order Quantity of 1500sqm.



step*tile*series 30X30cm 1cm*thick*

Stone Natura



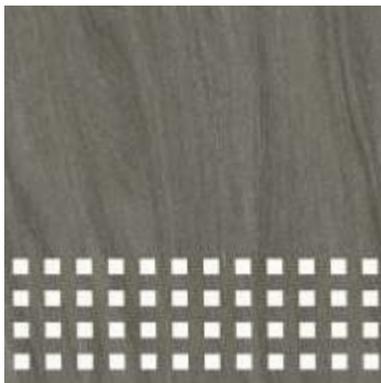
Stone Natura Strip



Stone Natura Plain



Altagris



Altagris Cube



Altagris Plain



Murano



Murano Cube



Murano Plain



stepileseries 30X30cm 1cmthick

Oak



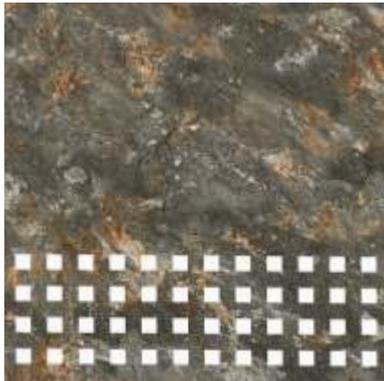
Oak Cube



Oak Plain



Ocean



Ocean Cube



Ocean Plain



Teak



Teak Cube



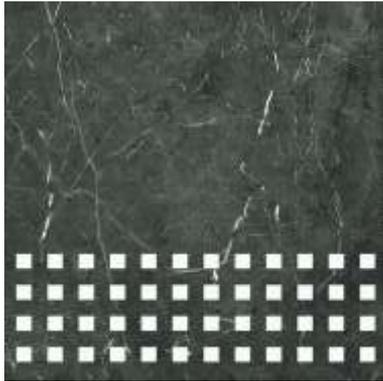
Teak Plain



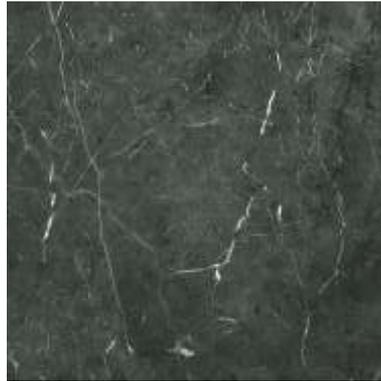


step*tile*series 30X30cm 1cm*thick*

Verdana



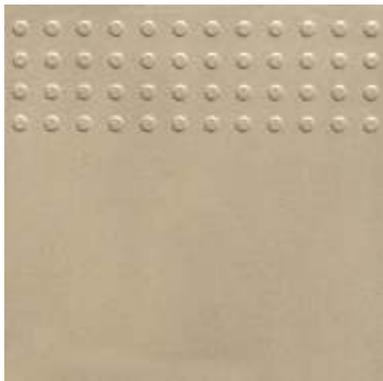
Verdana Step Cube



Verdana



Bubble Step Treads



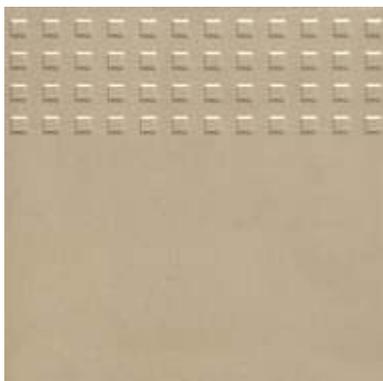
Ivory Plus



Terracotta Plus



Cubix Step Treads

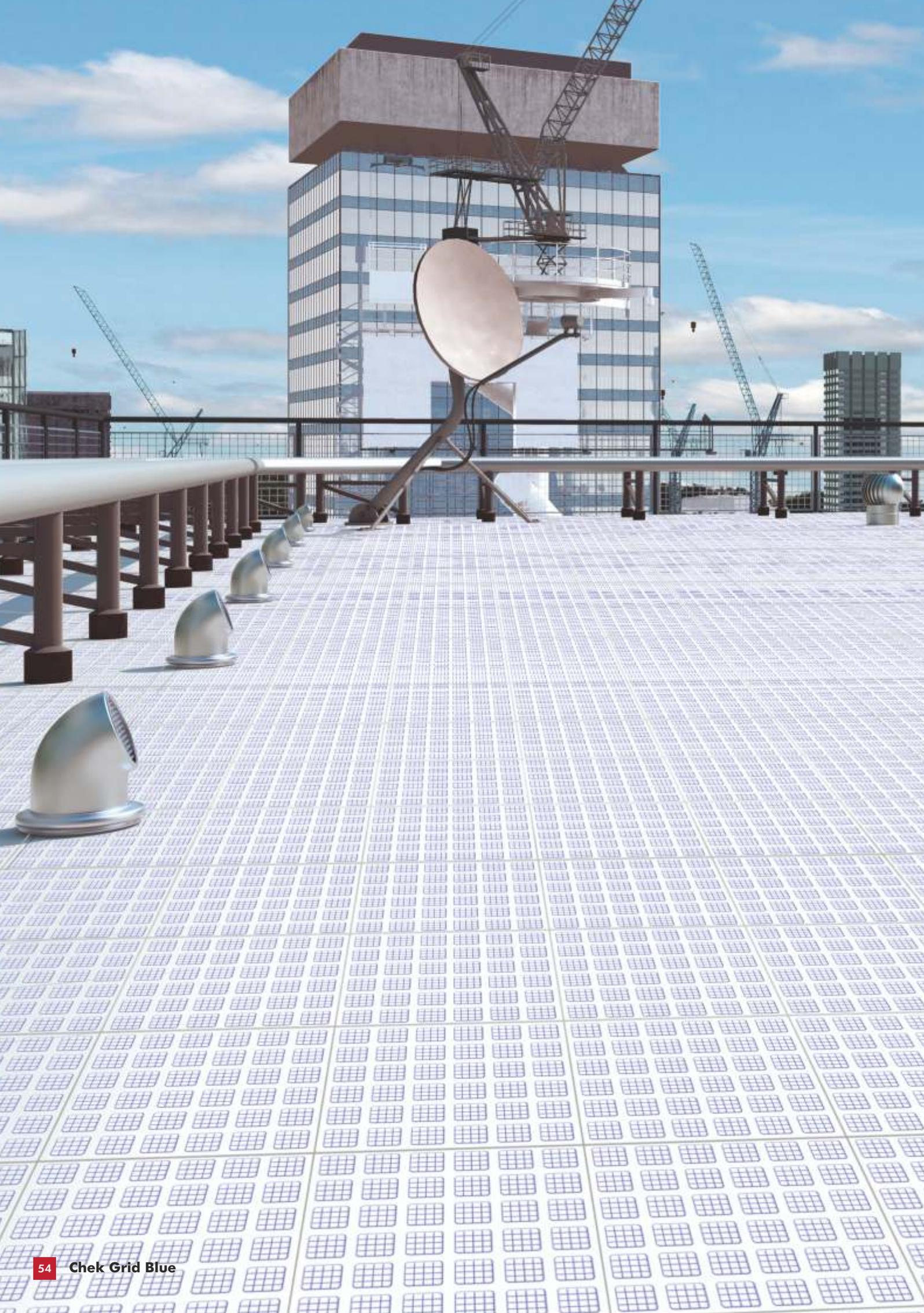


Ivory Plus

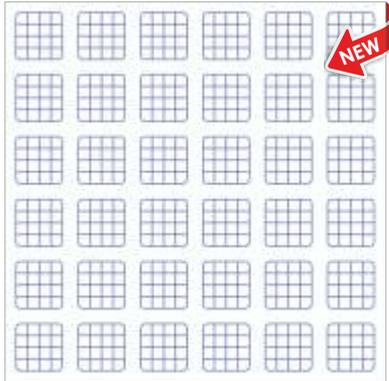


Terracotta Plus

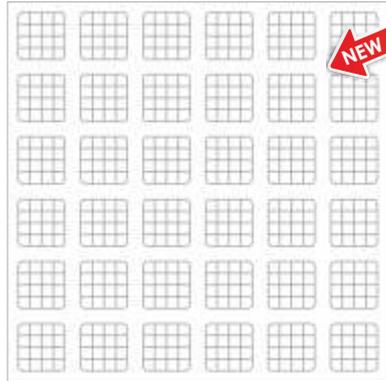




endura**designer**collection terracetiles 30X30cm 0.8cmthick



Chek Grid Blue



Chek Grid Grey



Chek Marble



Chek White



E D C
ENDURA
Designer Collection

40x40cm & 30x30cm 1.0 cm thick



endura**designer**collection 40X40cm 1cm**thick**



Brix Deco*



Brix Marbo*



Brix Natura*



Drift Cotto



Drift Mix



Muran Beige*



enduradesignercollection 40X40cm 1cmthick



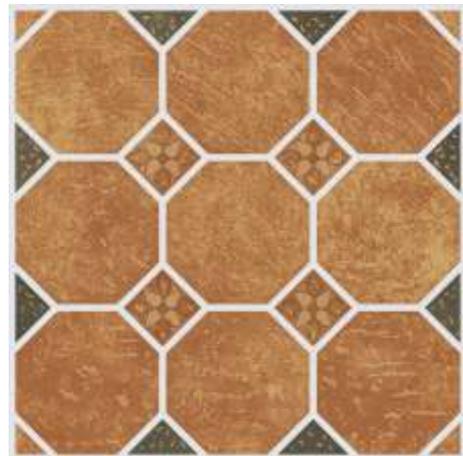
Muran Brown*



Muran Gris*



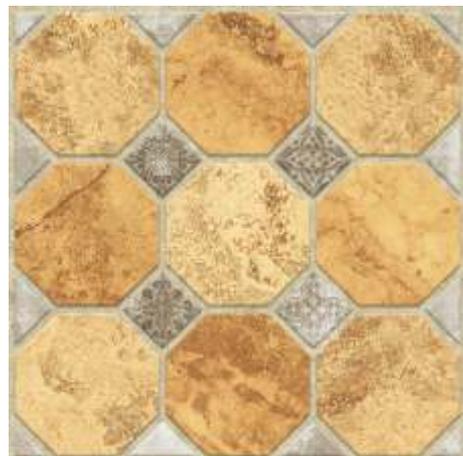
Muran Red



Rangoli Accent*



Rangoli Beige Deco Org*



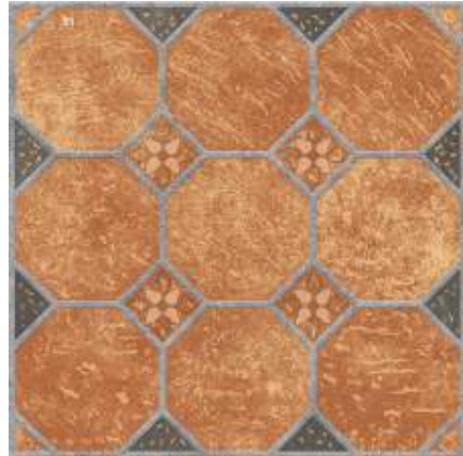
Rangoli Beige*



endura**designer**collection 40X40cm 1cmthick



Rangoli Red*



Rangoli Terro*



Spark Wood Deco



Spark Wood



Trendz Cement Deco



Trendz Cement





enduradesignercollection 40X40cm 1cmthick



Trendz Cotto Deco



Trendz Cotto



Trendz Wood



Woodland Plank



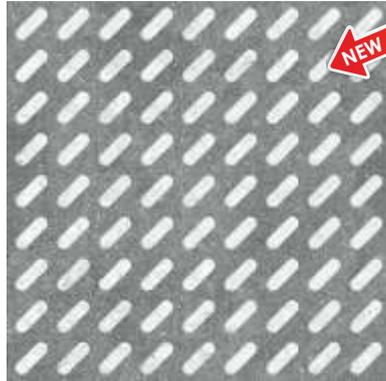


endura**designer**collection 30X30cm 1cmthick



Capsule Beige

D



Capsule Gris

D



Capsule Mix

D



Cemento Hexagon

K



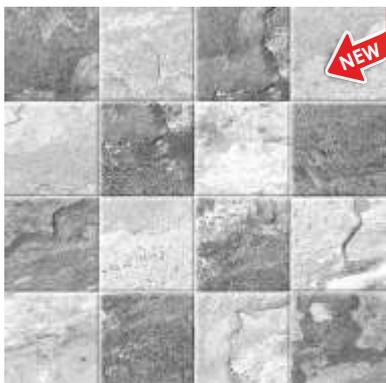
Chessblock Bruno

K



Chessblock Gris

K



Chessblock Mix

K



Chessblock Woody

K



Classic Mosaic Brown

D

endura**designer**collection 30X30cm 1cmthick



Classic Mosaic Gris

D



Cotto Bric

D



Cotto Real

D



Cotto Rosato

K



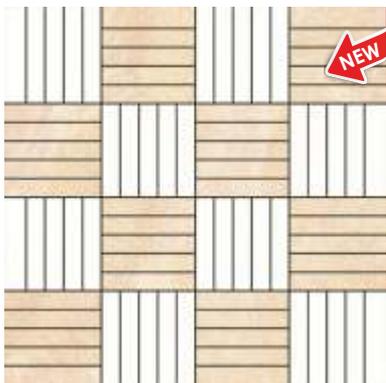
Cotto Serien

K



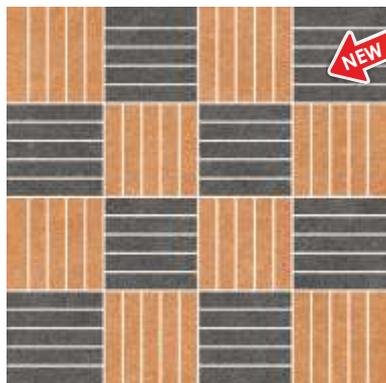
Cross Ash

D/K



Cross Beige

D/K



Cross Mix

D/K



Cross Moss

D/K

endura**designer**collection 30X30cm 1cmthick



Cross Wood Moss

D



Crossbric Bright

D/K



Crossbric Lime

D/K



Crossbric Slate

D/K



Cubed Cotto

K



Cubed Gris

K



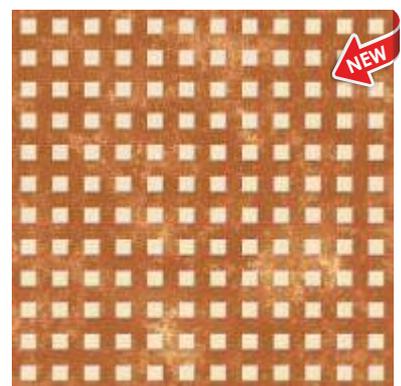
Cubed Noir

K



Cubix Beige

K



Cubix Rust

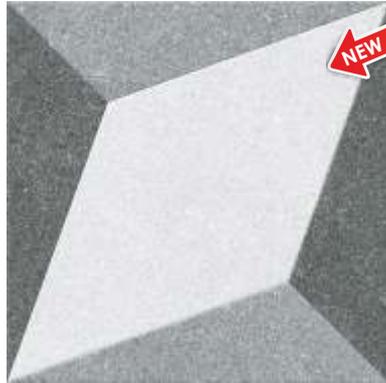
K

enduradesignercollection 30X30cm 1cmthick



Diam Brown

D/K



Diam Gris

D/K



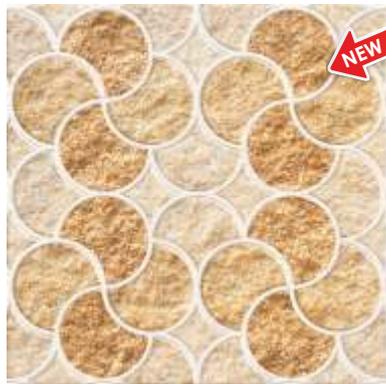
Diam Marbo

D



Diam Noir

D/K



Flower Circle Beige

K



Flower Circle Gris

K



Majestic Bruno Art

D/K



Majestic Nero Slate

D/K



Majestic Slate Mix

D/K

endura**designer**collection 30X30cm 1cmthick



Marc Gris

[K]



Marc Mono

[K]



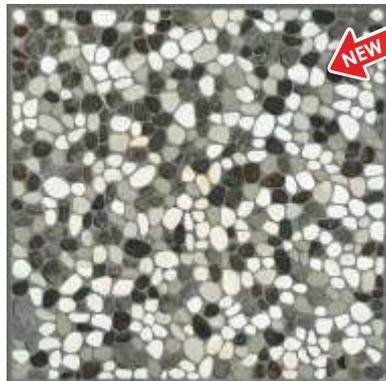
Marc Play

[K]



Pebbles Brown

[D]



Pebbles Trend

[D]



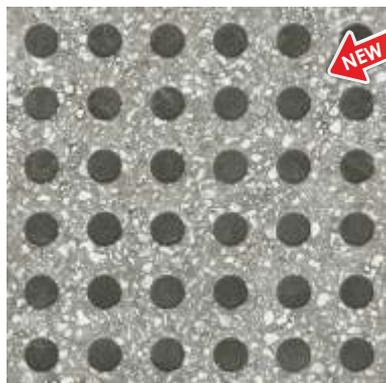
Plank Natura

[D]



Plank Timber

[D]



Polka Gris

[D]



Polka Rust

[D]



endura**designer**collection 30X30cm 1cmthick



Rangoli Square Beige

[K]



Rangoli Square Cotto

[K]



Rangoli Square Earth

[K]



Royal Azure

[D]



Royal Gris

[D]



Royal Moss

[D]



Royal Natura

[D]



endura**designer**collection 30X30cm 1cm**thick**



Aeray Cotto

[K]



Aeray Gris

[K]



Alder Brown

[K]



Alder Gris

[K]



Angolo Beige

[D]



Angolo Cotto

[D]



Aspire Mix

[K]



Blocks Gris

[D/K]



Blocks Ochre

[K]

enduradesignercollection 30X30cm 1cmthick



Cella Gris



Cella Mocha



Cella Sierra



Cotto Natura



Cross Chalk



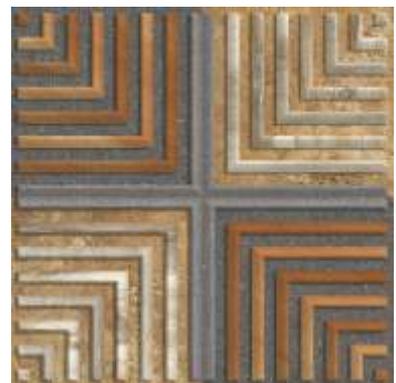
Cross Nero



Cross Ochre



Cross Square Gris



Cross Square Mix





Cross Ochre



Cross Square Umber

D/K



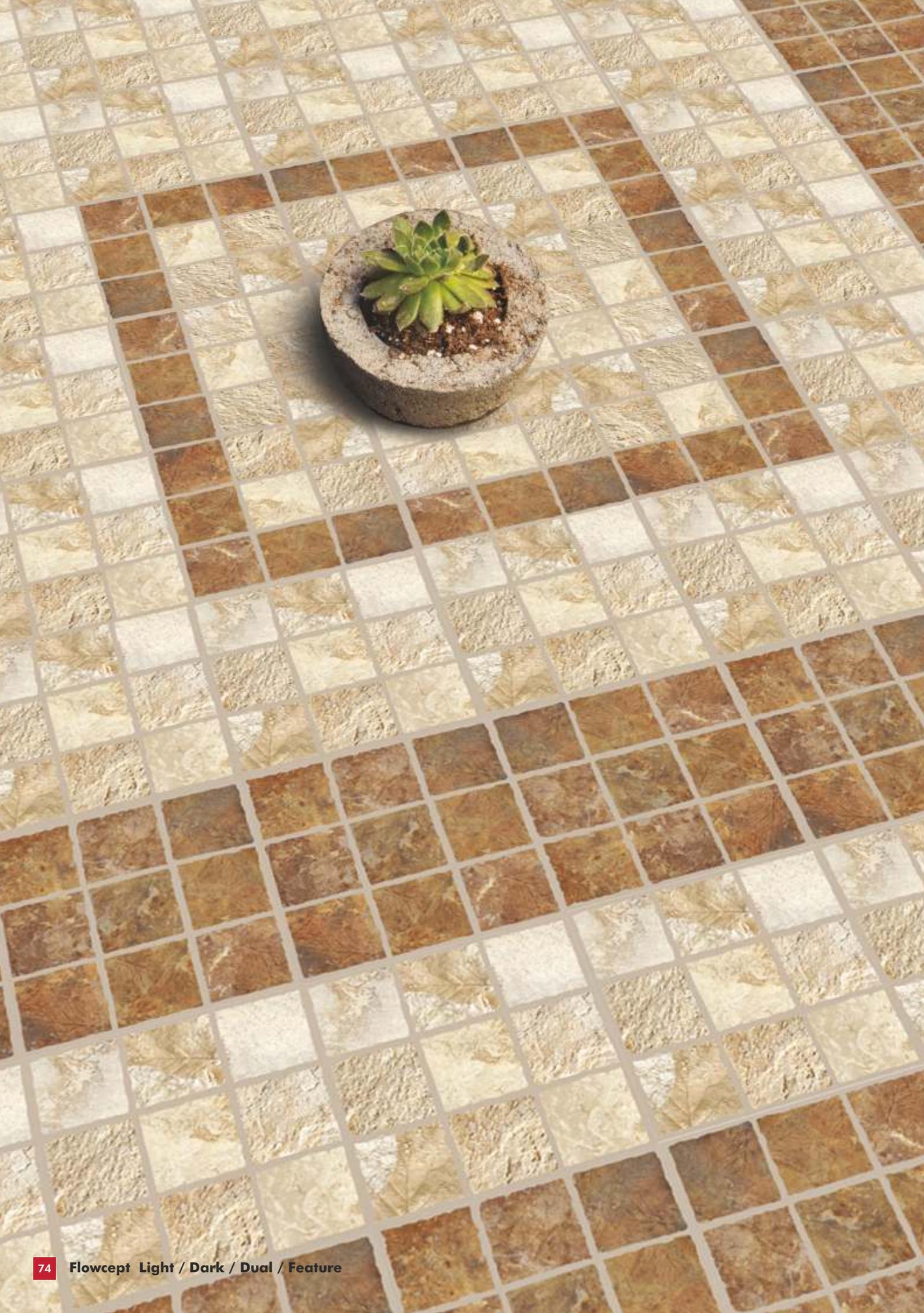
Cross Wood

D/K



Floor Block Gris

K



endura**designer**collection 30X30cm 1cmthick



Floor Block Mix

 K



Flowcept Dark

 D/K



Flowcept Light

 D/K



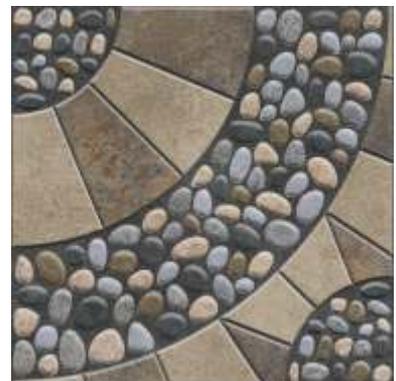
Geo Pebble Beige

 D/K



Geo Pebble Mix

 D/K



Geo Pebble Natura

 D/K



Lithic Gris

 K



Lithic Nero

 K



Marc

 K

enduradesignercollection 30X30cm 1cmthick



Mosiko Gris

D/K



Mosiko Mix

D



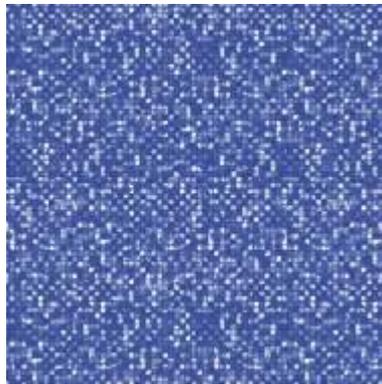
Mosiko Mix Cotto

K



Mosiko Umber

D/K



Neo Tosca Azul

D



Octblox Azul

K



Octblox Cafe

K



Octblox Gris

K



Parx Gris

D/K



enduradesignercollection 30X30cm 1cmthick



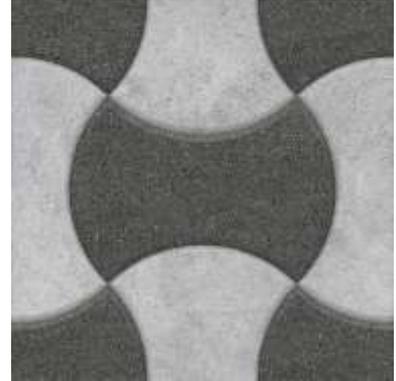
Parx Rust

D/K



Parx Slate

K



Paverblox Nero

D/K



Rhythm Beige

K



Rhythm Gris

K



Rockcept Light

K



Rockcept Dark

K



Royal Rust

D/K



Rusblox Natura

D/K

endura**designer**collection 30X30cm 1cm**thick**



Rusblox Slate

K



Sand Beige

D/K



Sand Bruno

D



Sand Nero

K



Stonecept Dark

D



Stonecept Light

D



Structo Gris

K



endura**designer**collection 30X30cm 1cm**thick**



Vintage Feature

D/K



Vintage Mocha

D/K



Warm Blend

D



Wood Centric

K

Sandex Collection 60X120, 20X120, 60X60 cm

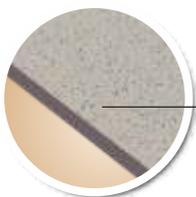
Exterior flooring is prone to wear and tear caused by heavy pedestrian and vehicular traffic. The challenge here is to meet these demands without hampering aesthetics or adding to maintenance costs. The Endura Sandex collection strikes a perfect balance between aesthetics, functionality, and cost. Endura Sandex comprises of full body vitrified tile and few customized glazed vitrified tile which is recognized and accepted as the best long terms performing product in the industry. Endura Sandex is a full body vitrified tile that stands apart when compared to other matt GVT & scratch resistant ceramic tiles owing to its full body characteristics, and is recognized and accepted as the best long term performing product in the industry. The Endura full body Sandex collection has beautiful, natural earthen shades, in two exclusive textures - Neutral and Plus - that offers tremendous design opportunities for discerning customers.

The Sandex Neutral texture is a matt antiskid finish that is ideal for all types of exterior applications subjected to high pedestrian traffic or light vehicular movement, and wherever high antiskid properties and safety standards are desired. Its non-slip finish with a high coefficient of friction makes it an ideal choice for use in driveways, gardens, skywalks, terraces etc.

The Sandex Plus texture provides a finish in-between neutral & satin surface, and is recommended for internal applications. This finish makes ease of cleaning a breeze, making it ideally suited for floors subjected to high foot-fall coupled with a need for a high level of aesthetics and easy of maintenance, such as hyper marts, hospitals, educational institutions, restaurants, automobile showrooms etc.

Endura Sandex

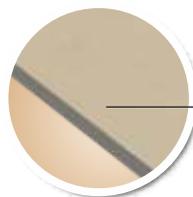
- Full body vitrified tile
- Neutral Matt Finish
- Anti-skid property with high coefficient of friction
- Suitable for high pedestrian and light vehicular traffic
- Salt & Pepper designs in earthen shades
- Scratch resistant
- Tough and durable
- Low recurring or maintenance cost
- Suitable for driveways, gardens, auto showrooms, skywalks etc.



Unique
Anti-Skid surface

Endura Sandex Plus

- Full body vitrified tile
- Neutral-to-Satin Finish
- Easy to clean - no footmarks
- Suitable for interior application
- Salt & Pepper earthen shades
- Scratch resistant
- Tough and durable
- Low maintenance cost
- Suitable for hyper marts, retail chains, religious places, restaurants, educational institutions, hospital corridors, auto showrooms etc.



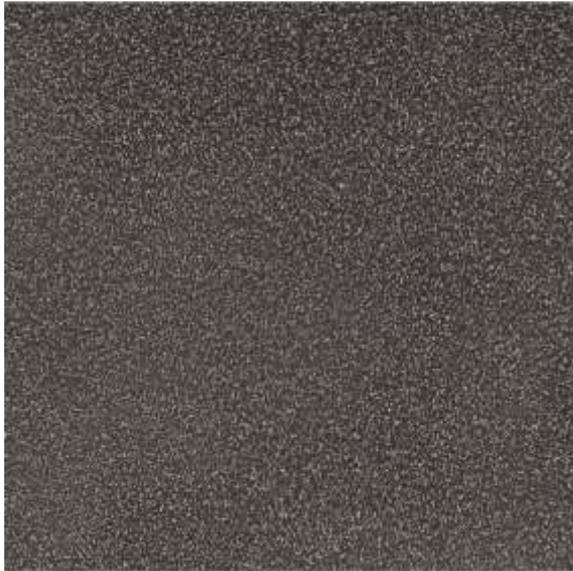
Unique Satin
easy clean surface







sandexsaltandpepperseries 60X60cm 1cmthick



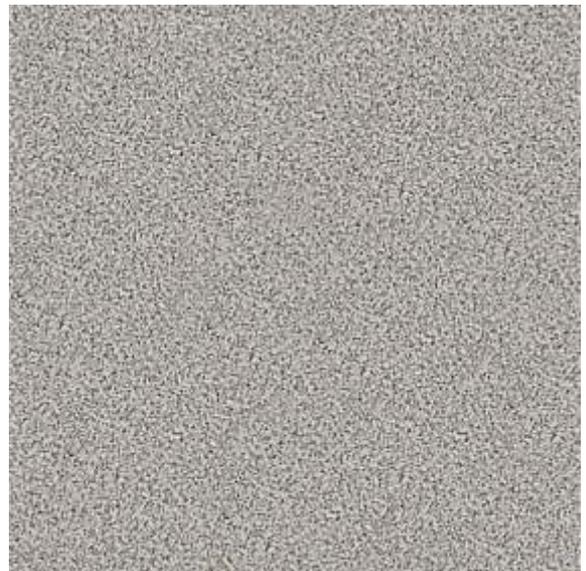
Benaulim



Candolim



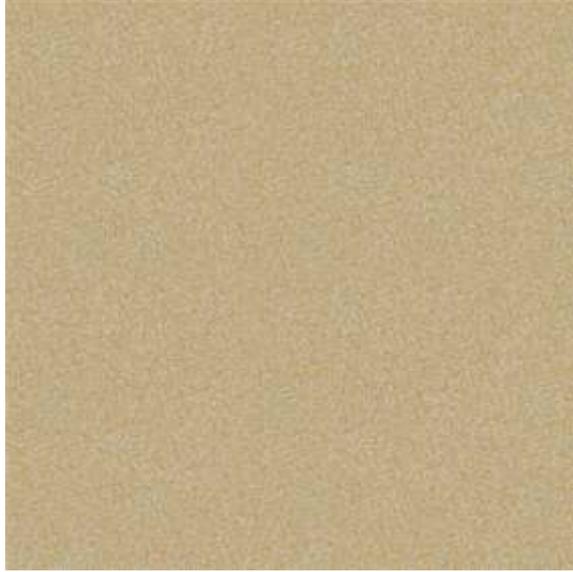
Colva



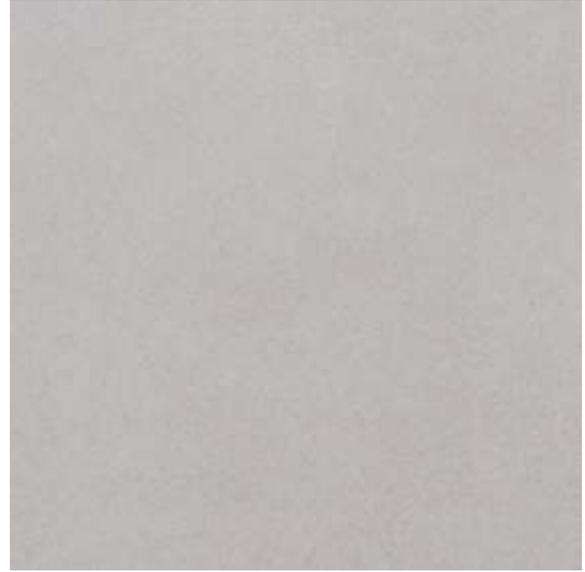
Donapaula



sandexsaltandpepperseries 60X60cm 1cmthick



Gmalo



Grey



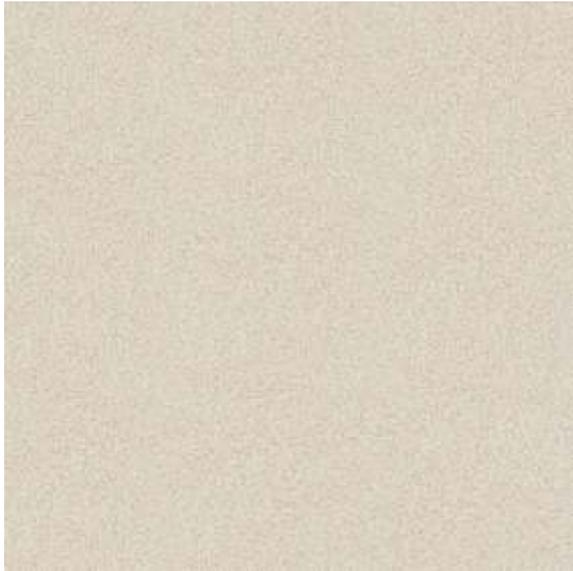
Ivory



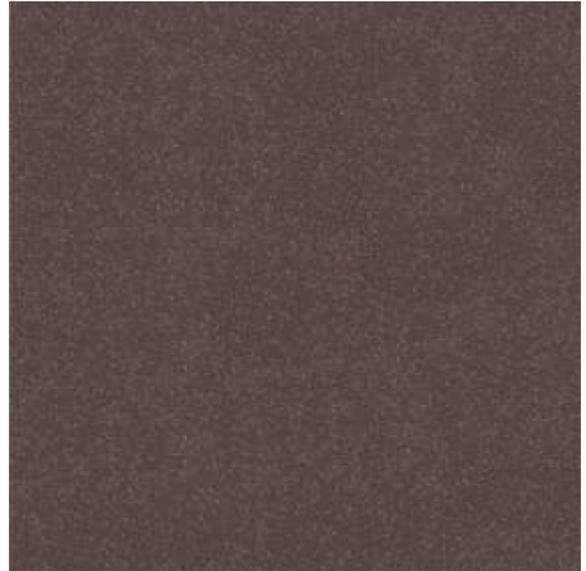
Majorda



sandexsaltandpepperseries 60X60cm 1cmthick



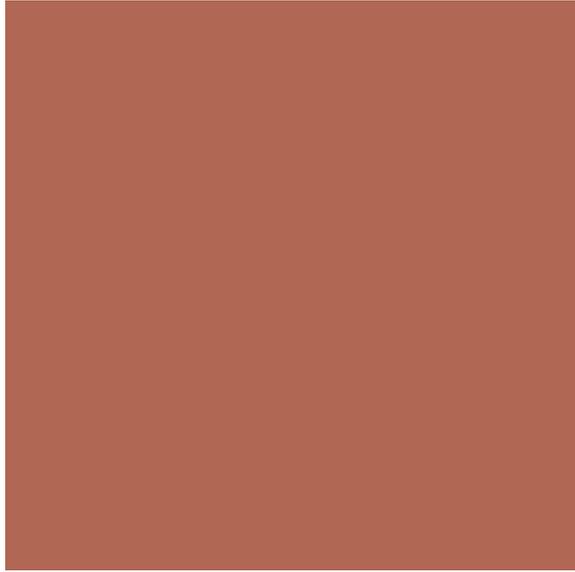
Miramar



Palolem



sandexsaltandpepperseries 60X60cm 1cmthick



Terracotta



Vaga

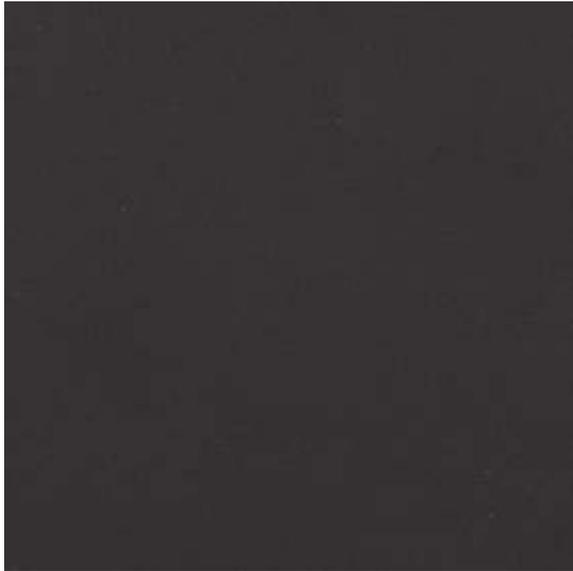


Velsoa





sandexplainseries 60X60cm 1cmthick



Nero Black



sandexcoatedseries 60X60cm 1cmthick



Grey Coated



Ivory Coated



SPECIAL

**Sandex Plus - 60x60 cm &
20x120 cm**

Sandex - 60x120 cm

**Industrial - 20x10 & 30x30 &
60x60 cm**

QUALITY

Tactile - 30x30 cm

Meteor - 60x60 cm

Clad Care - 24x7.5 cm

**Stepping Stone - 30x95, 30x120
& 31x152 cm**

60x95, 60x120 & 62x152 cm

Pool Tiles - 24.7x12.2 cm





sandexpluseries 60X120cm 1cmthick



Adoks Sandune

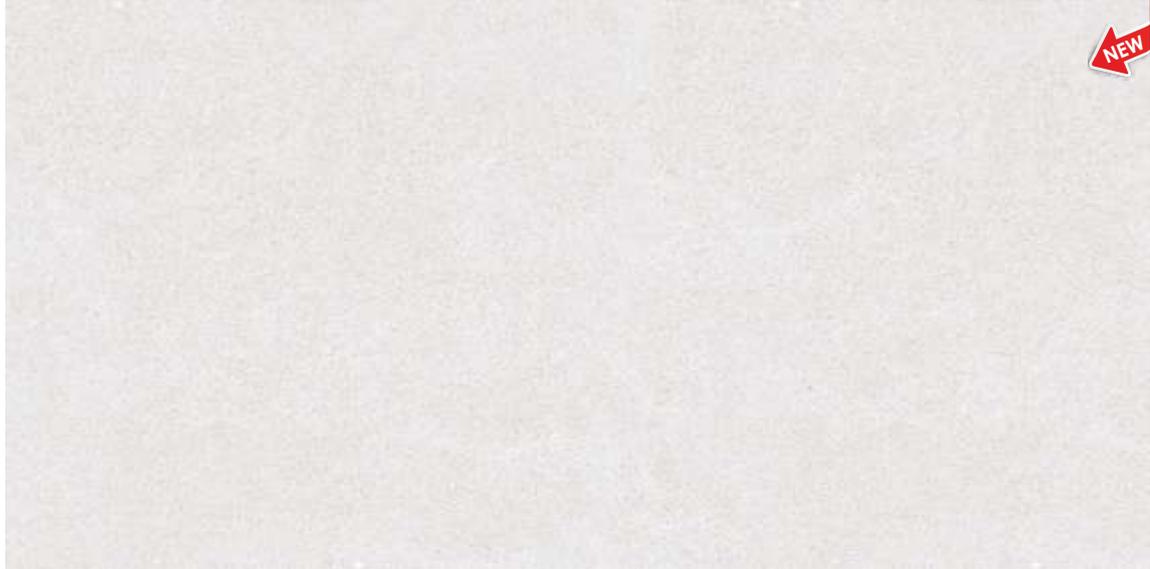
P



Stone Finish Mm Grey

P

sandexplusseries 60X120cm 0.8cmthick



Adoks Glitter Satin



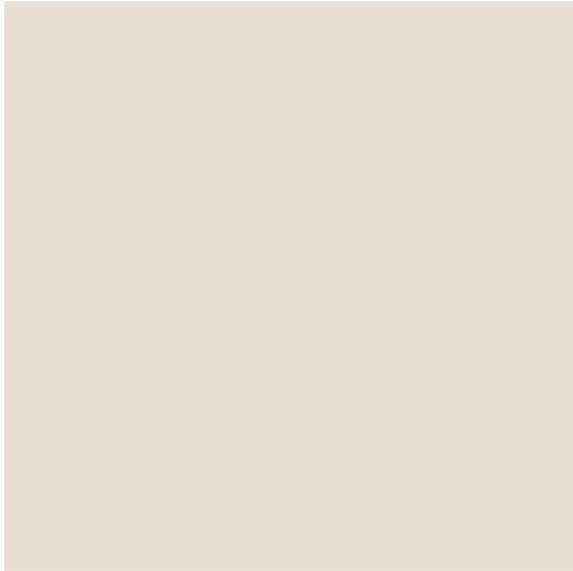
sandexplusseries 20X120cm 1cmthick



Adoks Firewood



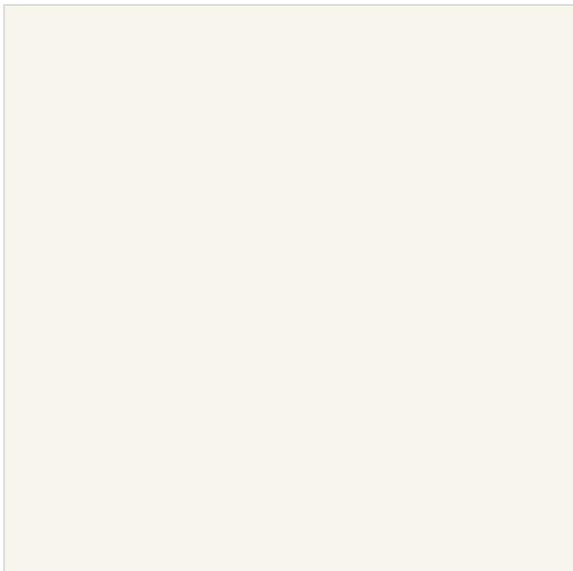
sandexplusseries 60X60cm 1cmthick



Adoks Beige



Adoks Grey



Adoks Chalk N



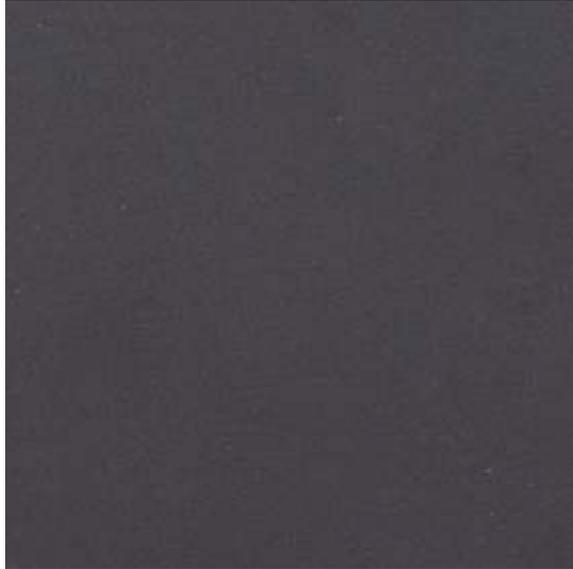
Adoks Rustic Brown*



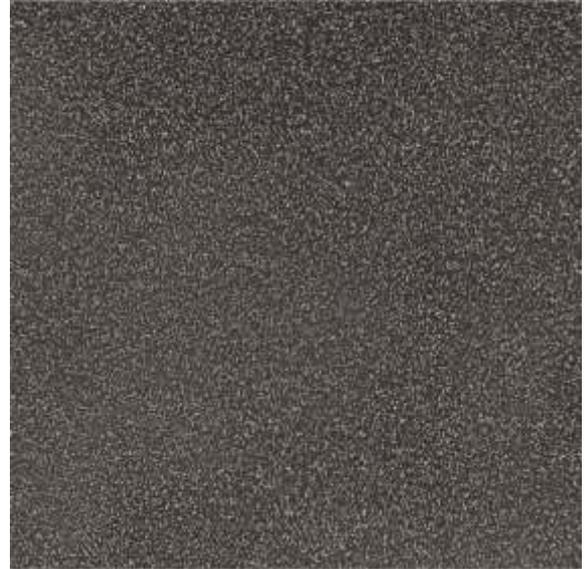
*Random phases available

● Make to Order. Required time : 45 days. Minimum quantity : 1500sqm

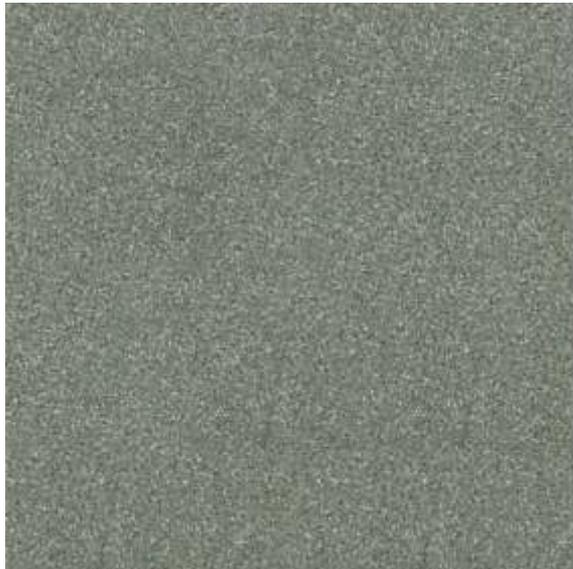
sandexplusseries 60X60cm 1cmthick



Au Black Plus



Benaulim Plus



Colva Plus



Grey Plus





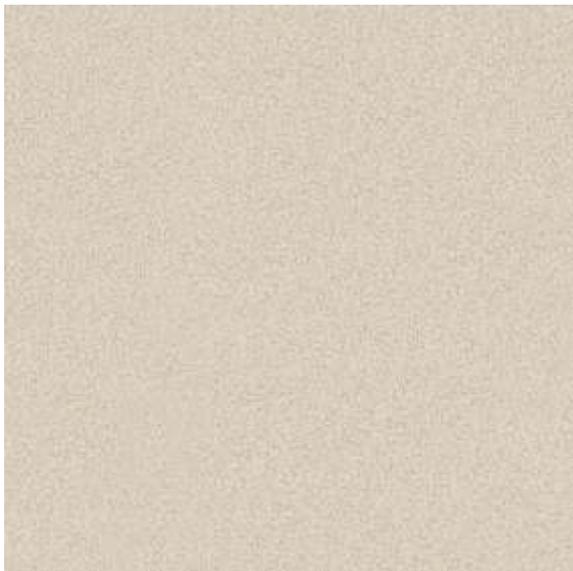
sandexplusseries 60X60cm 1cmthick



Ivory Plus



Majorda Plus



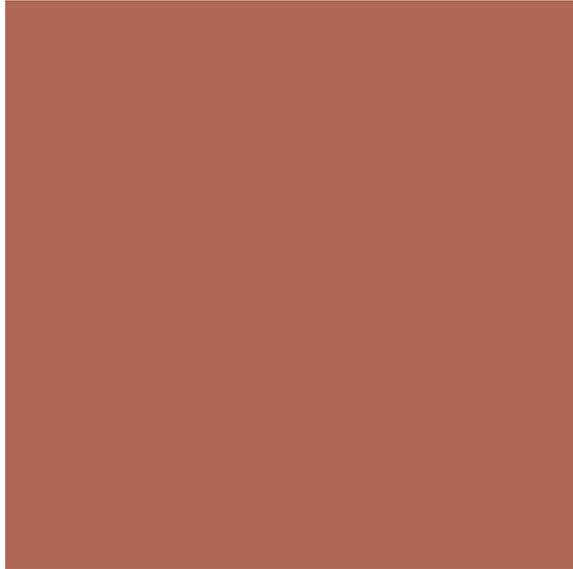
Miramar Plus



Stiria Beige



sandexplusseries 60X60cm 1cmthick



Terracotta Plus



Velsoa Plus



White Plus



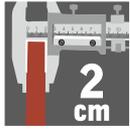
sandexspecialityseries 60X60cm 1cmthick



Adoks Mosaico Calcada







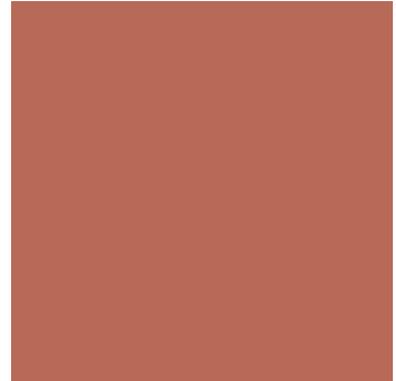
plainseries 30X30cm 2cmthick



Grey



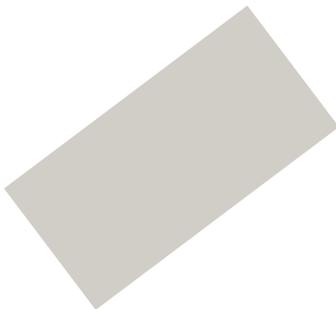
Ivory



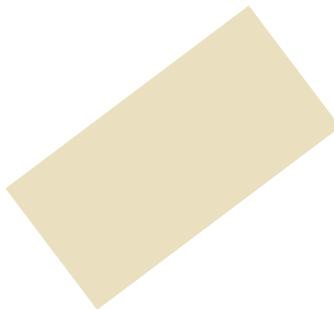
Terracotta



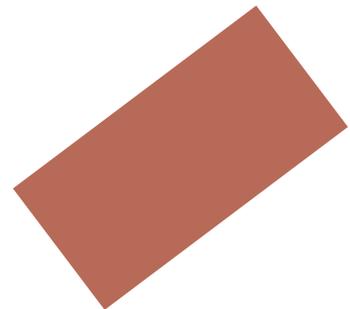
plainseries 20X10cm 2cmthick



Grey



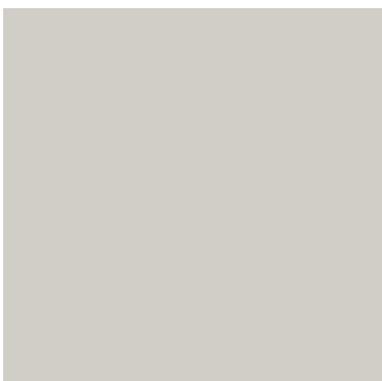
Ivory



Terracotta



plainseries 30X30cm 1.5cmthick



Grey



Ivory



Terracotta





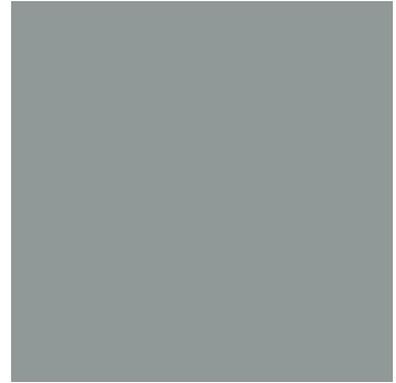
plainseries 30X30cm 1.5cmthick



Coated Grey Plus



Grey Plus



Silver Grey Plus



Silver Grey Plus SPL



specialityseries 30X30cm 1.5cmthick

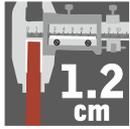


Caranz



Cavelo





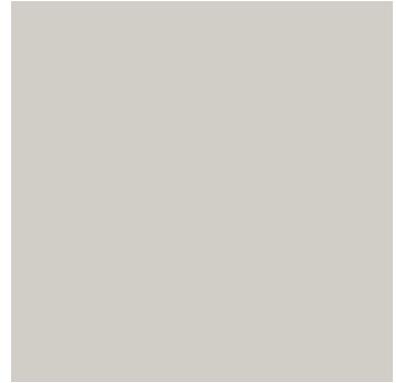
plainseries 30X30cm 1.2cmthick



Benaulim



Grey



Grey Plus



Ivory



Majorda



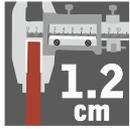
Terracotta



● Make to Order. Required time : 45 days. Minimum quantity : 1500sqm  Dewas  Dewas & Kunigal



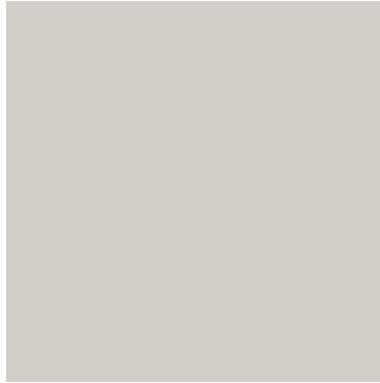




colorseries 30X30cm 1.2cmthick



Coated Black Plus



Coated Grey Plus



Ms Blue Plus



Silver Grey Plus



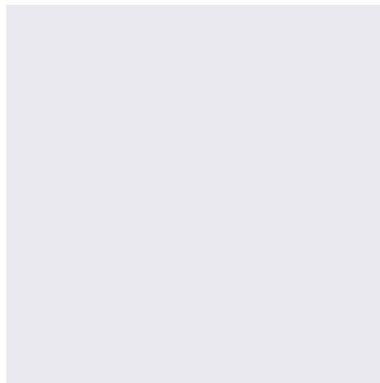
To Blue Plus



To Green Plus



To Yellow Plus



White Plus



Yellow



● Make to Order. Required time : 45 days. Minimum quantity : 1500sqm. ● Made to order. Required time : 45 days. Minimum quantity : 2500sqm.



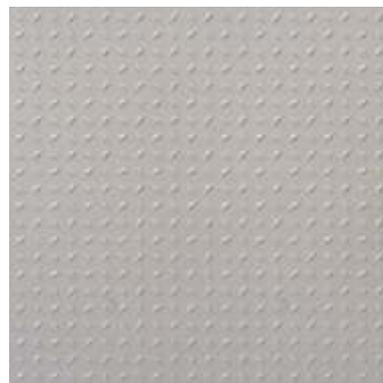
Grey & Checkered Terracotta



texturedseries 30X30cm 1.2cmthick



Checked Ivory



Checked Grey



Checked Terracotta



● Make to Order. Required time : 45 days. Minimum quantity : 1500sqm. ● Made to order. Required time : 45 days. Minimum quantity : 2500sqm.



benefits of endura industrial tiles

Johnson endura Industrial Tiles	AR Bricks
Johnson Endura tiles conform to IS 4457 : 2007. These are stringent specifications.	AR Bricks conform to IS 4860 specification.
Lowest water absorption (<0.5%). Acids cannot percolate through tile body, thereby leaving the bedding underneath intact for years.	Water absorption 3% to 5%. High porosity and hence acid or chemical percolation possible resulting in corrosion of the bedding material underneath.
Johnson Endura is a vitrified tile body with a compact mass that provides high strength. Thus with the recommended 1.2, 1.5 and 2cm thick tiles, overall structural load can be reduced.	AR bricks are ceramic tiles in nature with high porosity and low strength, requiring the need for a high thickness of 38mm that results in increased structural load.
Mohs hardness of Endura is >7 making the surface virtually scratch proof. Even metals like hardened steel used in trolley, etc. cannot scratch the tile.	Mohs hardness scale of AR brick is 5 to 6 making it prone to scratches and flaking.
Johnson Endura tiles are manufactured to meet highest quality standards by H & R Johnson (India) in state-of-the-art plants.	AR bricks are manufactured by the unorganized sector.
Johnson Endura Industrial tiles are available in a variety of sizes and thicknesses such as :- 30X30 - 2cm, 20X10 - 2cm, 30X30 - 1.5cm 30X30 - 1.2cm	AR bricks are typically available in a single fixed size of 9"x 4" - 3.8cm.
Johnson Endura Industrial Tiles	Epoxy Floorings
High traction resistance. Excellent performance under continuous vehicular traffic without any erosion.	Poor traction resistance. Gets scratched and wears-off on continuous vehicular traffic movement.
Very high breaking strength. Suitable for heavy loads with hard-wheel trolley movements.	High wear and tear on use of hard-wheel heavy load trolley movements.
Very high scratch resistance. Mohs scale >7. Even metals cannot create scratch on tiles.	Prone to scratches. Mohs hardness 4-5.
Highest abrasion resistance amongst all flooring options with abrasion value of <120 mm ³ (ISO 13006/EN 176). Retains aesthetics for a long term.	Low abrasion resistance. Leads to high wear & tear on continuous use.
Can withstand point loads.	Cannot take point loads.
Ease of repair and maintenance. Even a single damaged tile can be replaced quickly without affecting surrounding tiles.	Repair and maintenance is difficult. Repairing the affected area gives the floor a patchy incongruent look.
Johnson Endura is maintenance free and is a very durable floor covering.	Epoxy floors have a huge recurring cost for maintenance besides workshop shut down costs and inconvenience.
Johnson Endura Industrial tiles are highly durable, maintenance free, scratch proof, economical and an aesthetic flooring option for industrial shop floors.	Epoxies are aesthetic, but delicate and expensive in the long run
Johnson Endura Industrial Tiles	Kota & Other Natural Stones
Properties are homogeneous across the entire body of tile. Shades are fairly consistent across the tile.	As natural stones are mined, their properties may vary from stone to stone and also within a stone. They are also prone to a high degree of shade variation.
Compact body with low water absorption of < 0.5%.	Very high porosity. Water absorption may vary from 2-4%.
High traction resistance.	Poor traction resistance.
Very high breaking strength. Suitable for heavy loads with hard-wheel trolley movements.	Susceptible to breakage on heavy load (> 1 ton) movement with hard-wheel trolleys.
Very high scratch resistance. Mohs scale >7. Even metals cannot create scratch on tiles.	Prone to scratches. Mohs hardness 4-5.
Highest abrasion resistance amongst all flooring options with abrasion value of <120 mm ³ (ISO 13006/EN 176). Retains aesthetics for a long term.	Low abrasion resistance. Leads to high wear & tear on continuous use.
Use of 12 to 20mm thickness ensures low structural load with high performance.	Use of higher thickness increases weight and structural load.

comparison of **kotastone**, **mandana**, **epoxy** and **endura** industrial tiles

Technical Features / Flooring Material	Kota Stone	Mandana Stone	Epoxy Flooring	Endura Industrial Tiles
Main Constituents	Limestone or Calcite	Quartzitic Sandstone	Organic Copolymers	Inorganic oxides
Flexural Strength (N/mm²)	20 to 25	25 to 30	25 to 35	>38
Water Absorption	2% to 4%	1% to 2%	0.2% to 0.5%	<0.5%
Bulk Density (g/cm³)	2.1 to 2.3	2.3 to 2.5	2.1	2.4
Slipperiness	Polished surface is slippery	Less Slippery	Slippery	Antiskid with co-efficient of friction > 6
Acid-Alkali Resistance	Not Resistant to Acids	Not Resistant to Alkalis	Not Resistant to Acids	Resistant to Acids & Alkalis
Shear Resistance	Low	Low	Very Low	High
Resistance to heavy duty hard wheel trolley movement	Low	Low	Very Low	High
Scratch Resistance (Mohs Scale)	3 to 4	5 to 6	4 to 5	>7
Fire Resistance	Moderate	Good	Inflammable	Fire Proof
Maintenance Cost	High	High	Very High	Low
Service Life	5 years	5 years	1 year	10 years plus
Shade Variation	High	High	Very Low	Low
Environment friendliness	Requires extensive mining and destroys natural resources	Requires extensive mining and destroys natural resources	NA	Environment friendly and adherence to ISO 14001 standards
Production & Working Conditions	Very Hazardous. Unorganized.	Very Hazardous. Unorganized.	Adherence to ISO 18001 standards	Adherence to ISO 18001 standards
Safety Standards	No safety standards	No safety standards	Complies with all safety gear requirements as per ISO 18001 health & safety standards	Complies with all safety gear requirements as per ISO 18001 health & safety standards
Waste Disposal	Disposal in open land without any treatment	Disposal in open land without any treatment	Effluent treatment as per ISO 14001 standards	Effluent treatment as per ISO 14001 standards
Child Labor	Employed	Employed	No Child Labor	No Child Labor
Labor Exploitation	Yes. Day-Night shifts with below minimum wages	Yes. Day-Night shifts with below minimum wages	Safe & good working conditions. Adhering to Minimum Wages Act	Safe & good working conditions. Adhering to Minimum Wages Act
Ecological Imbalance	Extensive digging and mining can lead to earthquakes	Extensive digging and mining can lead to earthquakes	NA	NA
Sizes	2' x 2', 2' x 1.5'	2' x 1.5', 2' x 2', 2' x 2.5'	NA	30X30-2cm, 20X10-2cm, 30X30-1.5cm, 20X20-15cm, 20X10-1.5cm, 30X30-1.2cm,



industrialtile

Features	Advantages	Benefits
Higher breaking strength 1.2 cm - > 3000 N 1.5 Cm > 5500 N 2 cm - > 8000 N	Higher breaking strength performs the function of transferring large loads effectively down to the bedding underneath without breaking.	Customer is benefitted with a strong and durable floor with no maintenance.
High Mohs Hardness >7	Mohs is a measure to test surface scratch hardness value on a relative scale from 1 to 10. Higher the value, more the hardness, thus protecting the surface from scratches. Mohs value of > 7 ensures Endura Industrial tiles do not get scratched even with metals thus providing a tough, rigid, floor without scratches especially on continuous use & even during maintenance activities.	Customer is benefitted by enhanced long lasting aesthetic beauty due to scratch free surface.
High Abrasion Resistance. Deep Abrasion Volume Loss <120 mm ³	Johnson Endura Industrial tiles have the highest abrasion resistance value when compared with other traditional floors like VDF, Natural Stones, Epoxies, PU, PVC etc, thus ensuring lowest possible abrasion & wear off.	This helps customers maintain aesthetic value of floor year on year and avoid recurring maintenance costs.
Matt Finish Skid Resistance Floor – Coefficient of Friction >0.42	Provides reasonably good traction to vehicles, pedestrians, material carrying carts, fork lifts, trolleys.	Customer benefitted by a safe floor meeting Industrial safety norms.
Stain resistance	Provides sufficiently good stain resistance property to effectively maintain the matt finish floor.	Helps in maintaining good housekeeping norms.
Low water absorption < 0.5%	Ensures compact body thus preventing stains & percolation of liquid based media.	Helps in maintaining good housekeeping norms.
For Acid Resistant flooring		
Resistance to concentrated Acid – Weight loss < or = 0.8%	Extremely high acid resistance of Johnson Endura Industrial tiles (1.2, 1.5 & 2 cm) meeting the stringent specification norms of IS 4457:2007 ensure excellent performance in Acid/Chemical/Alkali (except HF acid and its derivatives) attack area thus helping corrosion protection of reinforcement in concrete & protecting erosion of the structure.	Customer benefitted by the long service life of the structure and enhanced safety. Application areas of pollution control & corrosion protection, lend themselves well to Johnson Endura Industrial tiles.

antistatictile

Johnson Endura, the industrial tiling solution provider has looked into very niche but highly important areas, which are sensitive to static electricity. Johnson Endura Anti-Static Tiles have been specially developed for such areas :

Fire Hazardous Areas :

Anti-static Dissipative type : (Surface Resistance between 1 Mega Ohm to 1 Giga Ohm)
Static electricity accumulates on the surface of any floor be it natural stone, ceramic tile or any other flooring material. This static electricity is accumulated due to the friction between any two surfaces like shoes and the floor. This static electricity could lead to sparks which could lead to fire hazards in areas like petrochemical industries, shell making factories, ordnance factories, defence industries, chemical plants, bulk drug plants and other fire prone areas. Johnson Endura Anti-static tiles remove the static electricity charge from the surface of the tile and earth it; and hence the fire hazard is minimized.

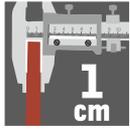
Electronic Equipment Areas :

Anti-static Conductive Type: (Surface Resistance below 1 Mega Ohm)
Anti-static tiles are also used for server rooms, computer rooms & electronic equipment rooms where static electricity can damage the working of electronic equipments.

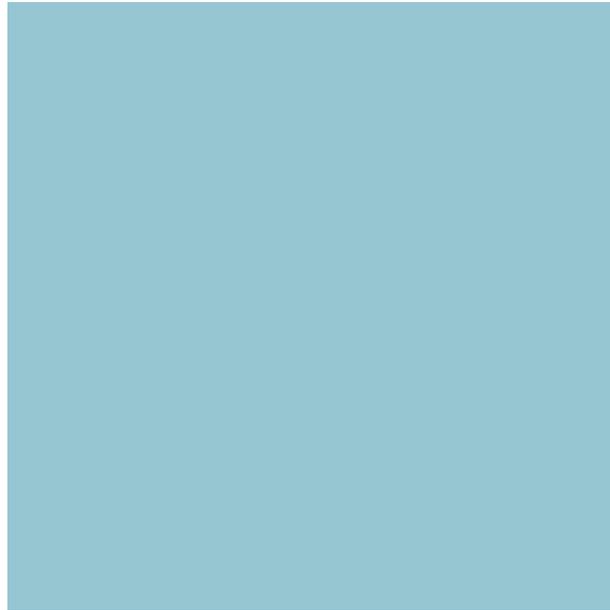
Application Areas :

Server Rooms, Petrochemical Factories, Ordnance Factories, Chemical Plants, Bulk Drug Plants, Fire Prone Areas, Computer Rooms, Electronic Equipment Rooms, PLC Panel Rooms, PCB Manufacturing, IT Industry, Sophisticated Equipment Laboratories, Shell Making Factories, Defence Factories, Hospital Operation Theatres.





antistaticseries 60X60cm 1cmthick



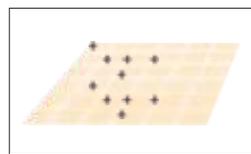
Asc Blue



Working of antistatic tiles



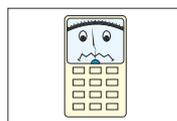
Normal Floor



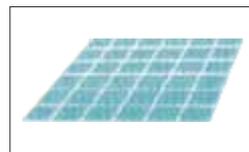
Static Electricity after friction



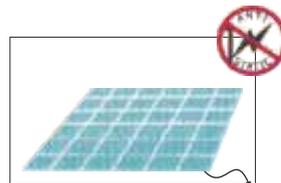
Possibility of fire hazard



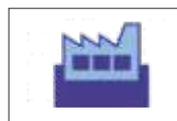
Can damage electronic equipment



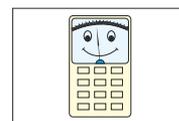
Endura Anti-Static Floor



Static Electricity is earthed



No fire hazard



Eliminates possibility of damage





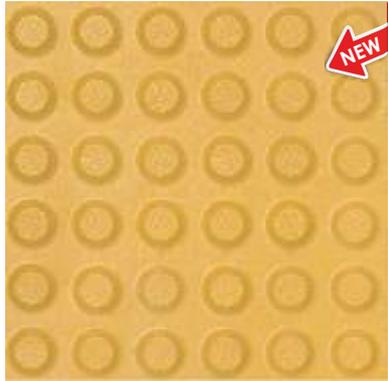
antistatictile

Features	Advantages	Benefits
<p>Surface Electrical Resistance – Conductive <1 Mega Ohm & Dissipative – 1 Mega Ohm to 1 Giga Ohm</p>	<p>Surface electrical resistance being the property of material decides the nature of product in terms of its charge conductance. Surface Electrical resistance as per ANSI norms ensures smooth transfer of accumulated static charge to grounding path.</p>	<p>Static hazard-free area resulting in smooth uninterrupted functioning of critical equipments. Helps in mitigating fire hazard from floor due to static charges.</p>
<p>Static decay Time – Conductive - <0.5 sec Dissipative - <0.5 sec</p>	<p>Static decay time as per ANSI norms ensure smooth discharge of accumulated static electricity from the surface.</p>	<p>Compliance with critical requirement of such sensitive areas. Static Hazard free area resulting in smooth uninterrupted functioning of critical equipments. Helps in mitigating fire hazards from floors due to static charges.</p>
<p>Firm & Effective Grounding of Floors</p>	<p>Vitrified anti-static tiles help provide firm and permanent grounding.</p>	<p>Assures Anti Static property throughout the service life of product.</p>
<p>60cm X 60cm Matt finish Asc Blue Tile</p>	<p>Bigger size offers lesser joints. Matt finish with anti-skid elegant floor in blue shade.</p>	<p>Customer benefitted by safe floor to meet industrial safety norms along with excellent aesthetic ambience.</p>
<p>Stain Resistance</p>	<p>Provides sufficiently good stain resistance property to effectively maintain the matt finish floor.</p> <p>Being a glazed vitrified tile, the tile is virtually stain proof</p>	<p>Helps in maintaining good housekeeping norms.</p>
<p>Endura Anti-Static Tiles Patented Product</p>	<p>In ceramic tile industry, whereas all products are insulators, Johnson Tiles have developed a special patented product for their customers to address the specific concerns on ESD hazard.</p>	<p>Customer benefitted by the best and only product from ceramic industry which not only offers protection from ESD hazards but also provides excellent service life due to its mechanical properties.</p>

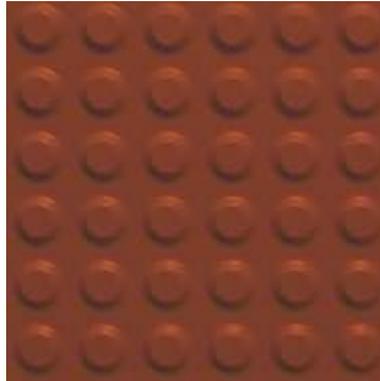




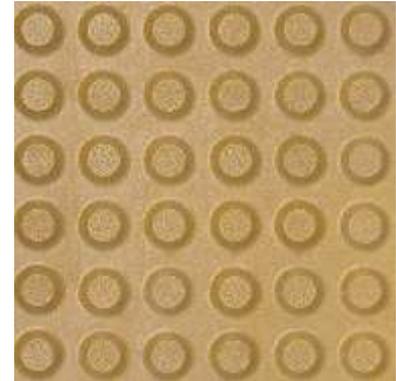
tactileseries 30X30cm 1.2cm,1.5cm&2.5cmthick



Tac Button Metro Yellow



Tac Button Terracotta



Tac Button Yellow



Tac Liner Metro Yellow



Tac Liner Terracotta



Tac Liner Yellow



What are Tactiles?

Tactiles (also called truncated domes, detectable warnings, Tactile ground surface indicators, detectable warning surfaces) are unique non-fade, non-slip ground surface indicators. These indicators provide cues, which combines with other environmental information, assist visually challenged people with their orientation.

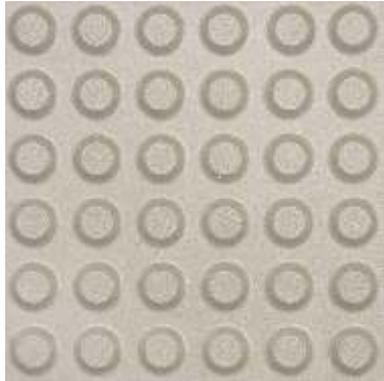
Tactile warnings provide a distinctive surface pattern of "truncated domes" (which are small domes that have had their tops cut off, or truncated) or "truncated bars" detectable by long cane or underfoot which are used to alert visually challenged people of their approach to streets and hazardous drop-offs - thereby alerting them of impending danger from oncoming vehicles or a change in path gradient.

Tactile ground surface indicators are an important and mandatory design element in all modern construction and public infrastructure projects. The Johnson Endura Hi-Traffic Tactile collection has been designed with emphasis on reliability, safety, dignity and independence for visually challenged people.

Make to order subject to minimum order quantity & lead time confirmation.

 Kunigal  Dewas  Dewas & Kunigal

tactileseries 30X30cm 1.2cm,1.5cm&2.5cmthick



Tac Button Ivory

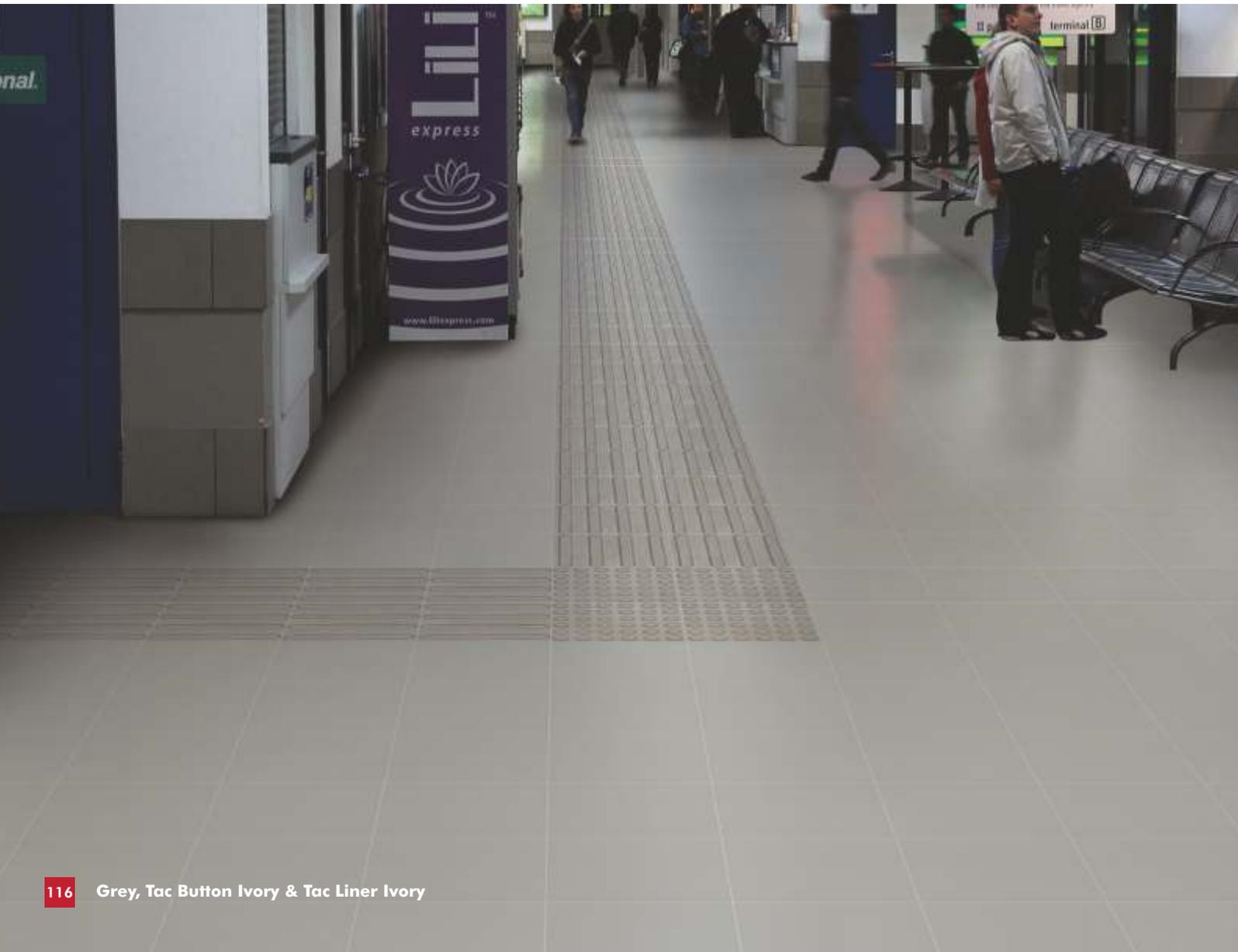


Tac Liner Ivory



● Make to Order. Required time : 45 days. Minimum quantity : 1500sqm

□ Dewas





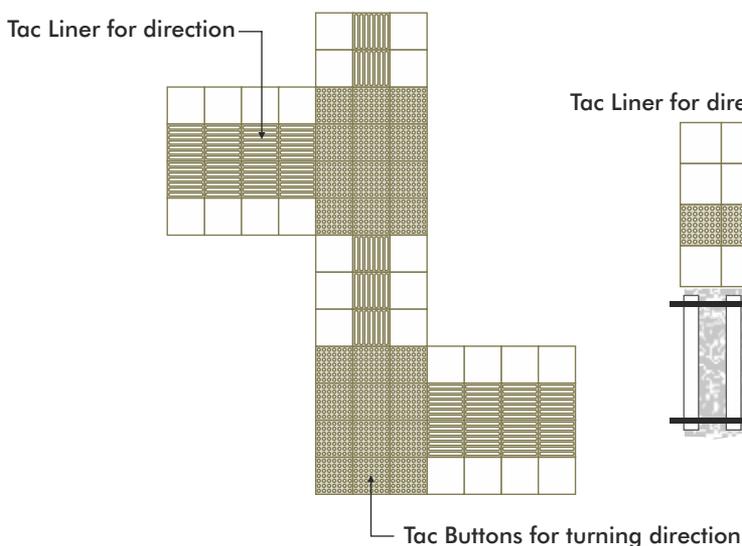
Endura Tactiles - Benefits & Features

- Specially designed to assist the visually impaired - "Foot Braille".
- Special textures & colors for use as "Warning Floor Tile" located at areas of risk.
- Vitrified porcelain body suitable for exterior or interior application - frost, heat and weather proof.
- Corundum finish for enhanced hardness and slip-resistance.
- Standardized designs which conform to with RNIB (The Royal National Institute for the Blind, UK), DETR (Department of the Environment, Transport and the Regions, UK) & ADA (Americans with Disabilities Act, USA).
- Two types of textures to suit a variety of applications.
- Colours that best represent areas requiring demarcation.
- Low water absorption, below 0.5% - high strength and durability.
- High stain and chemical resistance.
- Four times more abrasive resistant than concrete or polymer based products.
- Support services : drawings / layouts etc.

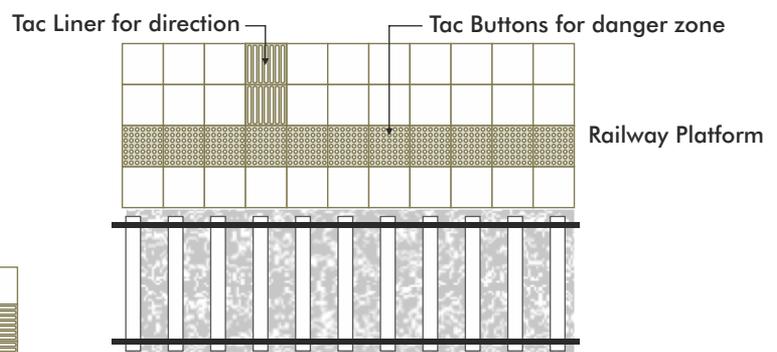
Technical Characteristics

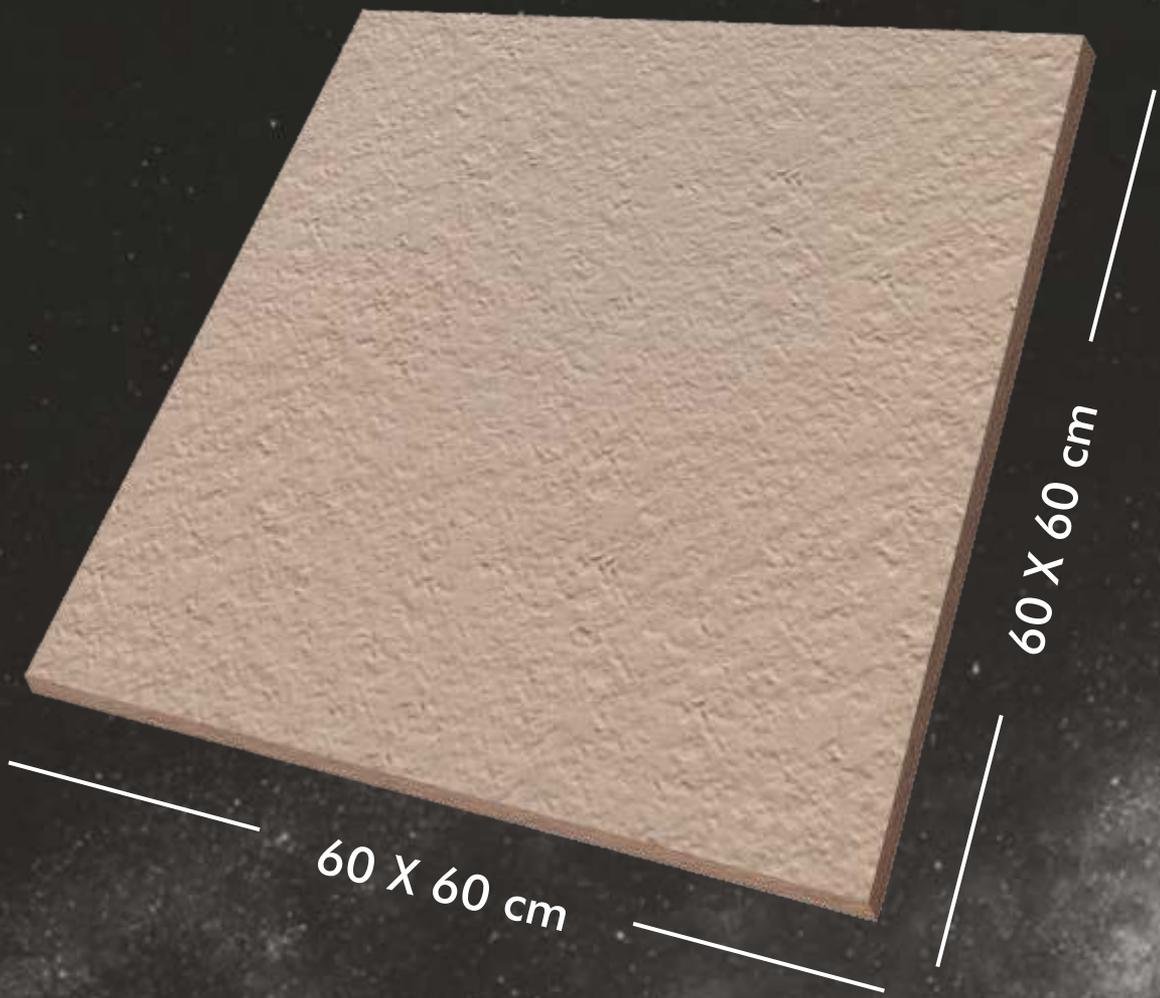
- Fully vitrified porcelain tile.
- Low water absorption, below 0.5%.
- Approved profiled tactile design.
- Approved size = 30cm x 30cm.
- Tac Button Profile thickness = 0.45cm.
- Tac Liner Profile thickness = 0.45cm.
- Corundum addition for Mohs hardness >7.
- Excellent slip resistance.
- Very dense, durable and abrasion resistant.
- Solid through color - fade proof.
- High chemical and stain resistance.

For Direction & Turning



Danger Zone





60 X 60 cm

60 X 60 cm



1.5/2 cm

Endura Meteor promises you a strong & beautiful outdoor.

Johnson Endura Meteor collection is the most recent addition to the Endura product portfolio. These 60 X 60 cm tiles are of 1.5 cm & 2 cm thickness and are perfect for gardens, pathways, swimming pool decks, verandah/porches, public places & corridors. They are an ideal combination of performance, looks and versatility.

Johnson Endura Meteor tiles are more suitable than standard flooring alternatives like concrete tiles, paver blocks, natural stones etc. making it the best choice for outdoor usage. The exceptional features of Endura meteor do not diminish with the passage of time and can be fitted by using one of the following tile fixing method- raised flooring with support, directly on top of gravel/soil/sand or using the traditional solution with adhesive.

METHODS OF INSTALLATION



RAISED FLOORING WITH SUPPORTS

The raised installation allows for the creation of a technical gap of variable height between the substrate and the foot plan. It can be replaced and inspected at any time without damaging the surface and allows wires, pipe ducts and lighting systems to be concealed.

APPLICATION AREAS



VERANDAH / PORCHES



SERVER ROOM & IT INDUSTRY



DRY INSTALLATION GRAVEL

The dry installation allows for the positioning of the slabs directly onto substrates in gravel to create pedestrian pathways that can be immediately walked upon. This type of application is easy & quick and does not require the use of adhesive for installation.

APPLICATION AREAS



GARDENS



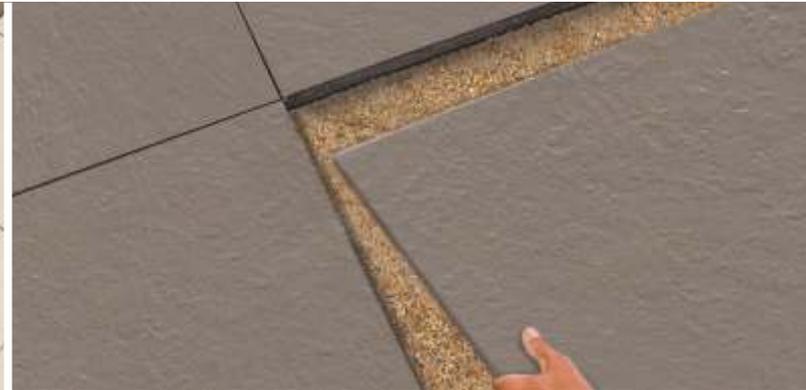
PATH WAYS



COURTYARDS



PUBLIC PLACES



TRADITIONAL ADHESIVE SYSTEM

The traditional adhesive installation onto screed guarantees an excellent breakage load thanks to the performance of 2cm thickness. This installation method represents the perfect solution for carriageable lanes as well as lanes with vehicular movement.

DRY INSTALLATION SAND

The dry installation allows for the positioning of the slabs directly onto substrates in sand to create pedestrian pathways that can be immediately walked upon. This type of application is easy & quick and does not require the use of adhesive for installation.

APPLICATION AREAS



COURTYARDS



SWIMMING POOL DECKS



PUBLIC PLACES



GARDENS



PATH WAYS



PUBLIC PLACES



DRY INSTALLATION GRASS

The dry installation allows for the positioning of the slabs directly onto substrates in grass to create pedestrian pathways that can be immediately walked upon. This type of application is easy & quick and does not require the use of adhesive for installation.

APPLICATION AREAS



PATHWAYS

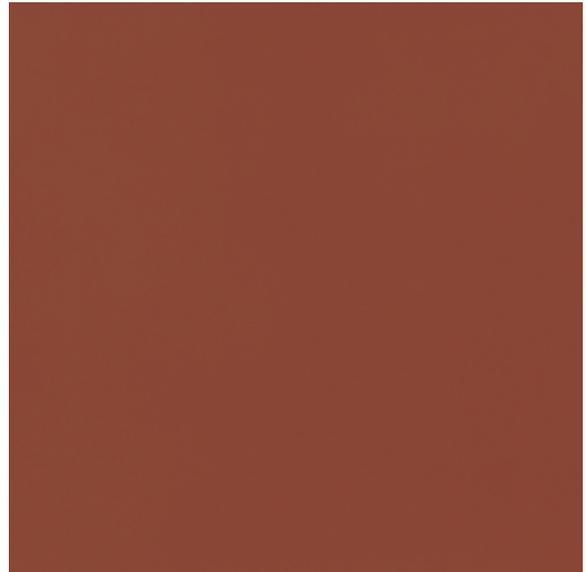


SWIMMING POOL DECKS

meteorseries 60X60cm 2cmthick



Kreo Ivory



Kreo Terracotta



Kreo Gris



Kreo Beige



meteorseries 60X60cm 2cmthick



Korneto Ivory



Korneto Beige



Korneto Gris



meteorseries 60X60cm 1.5cmthick



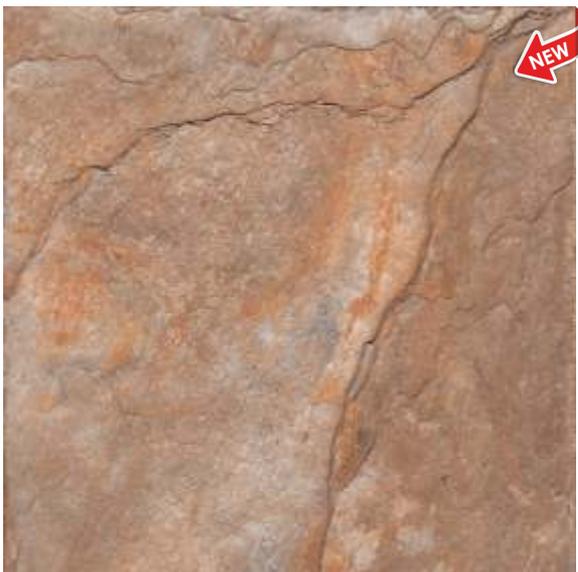
Galaxy GL Brown

P



Galaxy GL Lava-1

P



Galaxy GL Marble Brown

P



Galaxy GL Moss Grey

P

meteorseries 60X60cm 1.5cmthick



Rustic GL Black Rust

P



Rustic GL Brown Rust

P



Rustic GL Light Brown Rust

P



Rustic GL Metallic Rust

P

meteorseries 60X60cm 1.5cmthick



Slate Bianco

P



Slate Grey

P



Slate Kota Green

● P



Slate Nero

● P

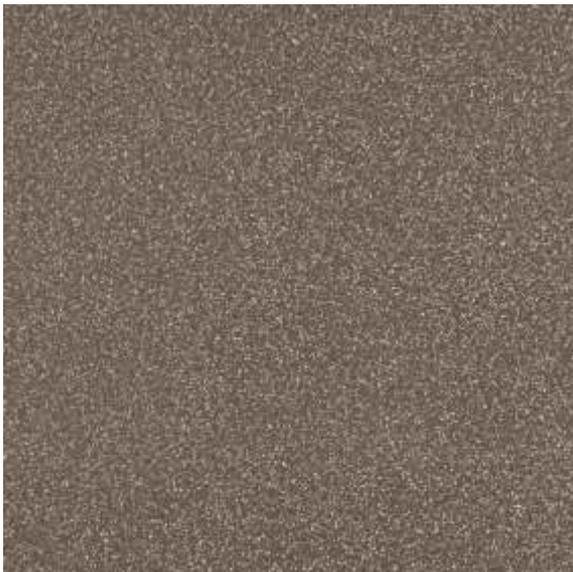
meteorseries 60X60cm 1.5cmthick



Slate White



Plain Donapaula



Plain Benaulim



Plain White



meteorseries 60X60cm 1.5cmthick



Plain Grey



Terracotta







meteorseries 60X60cm

Features	Advantages	Benefits
High Abrasion Resistance. Deep abrasion volumeloss <math><120\text{mm}^3</math>	Johnson Endura Meteor tiles have the highest abrasion resistance value when compared with other traditional floors like concrete tiles, paver blocks, natural stones etc, thus ensuring lowest possible abrasion & wear off.	This helps customer maintain aesthetic value of floor year on year and avoid recurring maintenance costs.
Harsh weather & UV Resistance - Neutral to the Sun's UV effect	No fading of floor colors	Ideal for external flooring.
Easy to Install	Quick & easy fixing in least possible time with less cumbersome process. Three ways: 1. Raised flooring with supports (accessible underneath floor). Can be reused & refitted. 2. On top of gravel (bank gravel i.e. river run, crushed stone/ fine gravel) or compacted soil. Can be reused & refitted. 3. Cement sand mortar / adhesive system.	Quick completion of project.
Acid Alkali Resistant	Any spills or stains can be easily cleaned with commercial acids or alkalis (except HF and their derivatives)	Ideal for flooring in extreme weather conditions. Also helps in getting newer look over a period of time by acid wash on floor affected by stains due to uncontrolled external use.
High MOH Hardness (>6)	MOH is a measure to test surface scratch hardness value on a relative scale from 1 to 10 Higher the value, more the hardness, thus protecting the surface from scratches. MOH value of > 6 ensures these do not get scratched even with coarser sand, stone grits etc thus providing a tough, rigid, floor without scratches especially on continuous use & vehicular traffic.	Enhanced long lasting aesthetic beauty due to scratch free surface
Higher breaking strength	Endura Meteor tiles can take large loads, high pedestrian traffic much better than stone & concrete tiles in a variety of outdoor / indoor applications without giving away .	Suitable for high load and heavy traffic usage.
Stain resistance	Provides sufficiently good stain resistance property making the surface impervious to dusts, stains and external liquid agents.	Retains aesthetics.
Low water absorption <math><0.5\%</math>	Ensures compact body thus preventing stains & percolation of liquid based media.	Helps in maintaining good housekeeping norms.

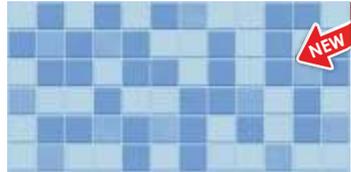




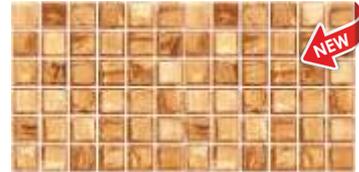
designer mosaictiles 24.7X12.2cm
0.8cm thick



Neo Pool Artblue D



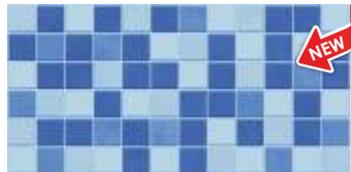
Neo Pool Azure D



Neo Pool Brown D



Neo Pool Deep Bianco D



Neo Pool Deep Blue D



Neo Pool Glow D



Neo Pool Mix D



Neo Pool Ocean D



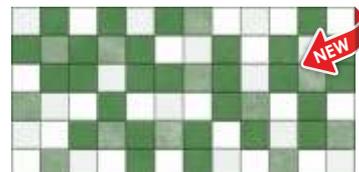
Neo Pool Rust D



Neo Pool Sheen D



Neo Pool Venice D

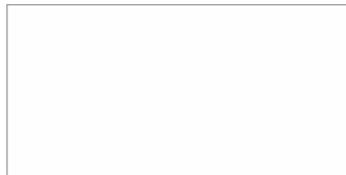


Neo Pool Verde D

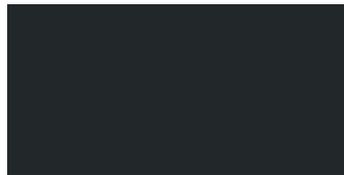




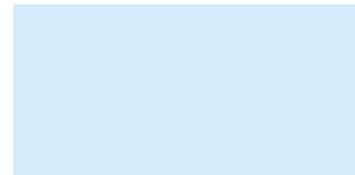
pooltiles 24.7X12.2cm 0.8cmthick



White



Black



Orient Blue



Dark Blue



New Blue



poolfittings



Internal Cove ●
Size: 24.4cm X 4cm
Code: P 1050
Colour: Orient Blue



External Angle ●
Size: 25cm X 5cm
Code: P 2050
Colour: Orient Blue



Internal Angles of Wall-Floor Junction ●
Size: 4cm X 4cm
Code: P 6050
Colour: Orient Blue



Junction of 3 External Angles ●
Size: 4cm X 4cm
Code: P 4050
Colour: Orient Blue

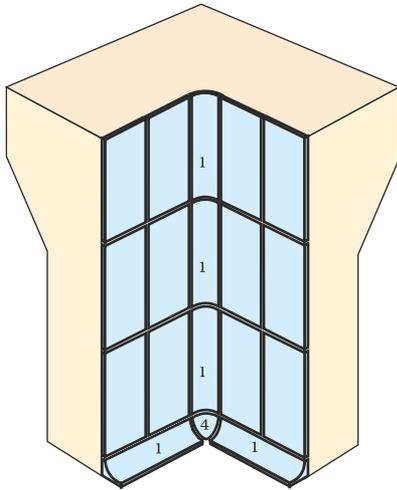


External Angles of Wall-Floor Junction ●
Size: 7.2cm X 7.2cm
Code: P 5050
Colour: Orient Blue

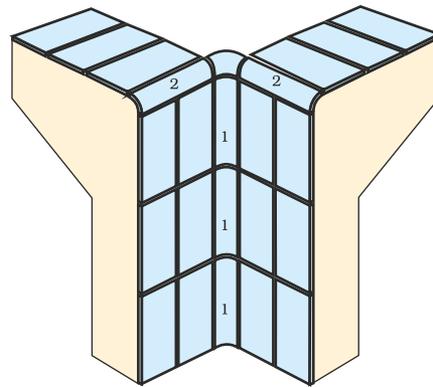
● Sizes & thickness of pool fittings are subject to change without prior notice. Kindly verify the actual sample before placing the order .



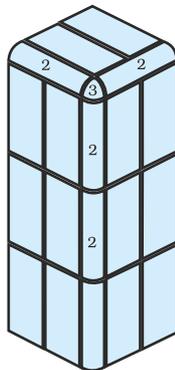
poolfittings - assembly diagram



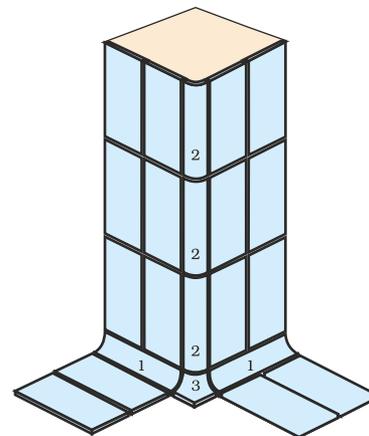
Internal



Top Internal Corner



External



Bottom External Corner

- 1. Internal Cove (P 1050)
- 2. External Angle (P 2050)
- 3. Junction of 3 External Angles (P 4050)
- 4. Internal Angles of Wall-Floor Junction (P 6050)

- 1. Internal Cove (P 1050)
- 2. External Angle (P 2050)
- 3. External Angles of Wall-Floor Junction (P 5050)



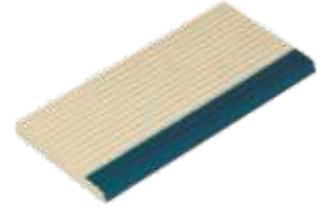
steps&edges



Anti-Slip Tile ●
Size : 24.4cm X 11.9cm
Code : E 1070
Colour : Ivory



Finger Grip with
Safety Marking ●
Size : 24.4cm X 11.9cm
Code : E 4070
Colour : Blue



Grooved Anti-Slip Tile
With Safety Marking ●
Size : 24.4cm X 11.9cm
Code : E 2070
Colour : Ivory

● Availability needs to be verified with the plant before order confirmation.





swimmingpooltiles

Features	Advantages	Benefits
Size 24.7 cm x 12.2 cm	In conformance with Standard Olympic Pools norms.	Easier path to certification with related benefits . Ideal for competition pools.
Wide range of Colours – Orient blue, New Blue, Dark Blue, White, Black	As desired by Olympic standard norms. Dark Colours are used especially as lane markers.	Provides conformance to Olympic full & half size competition pools with enhanced aesthetic appeal .
Specialized pool fittings – Internal Cove, External Cove, Internal Angles wall – floor junction, External Angles of Wall floor Junction, Junction of 3 external angles	Enables proper rounding of corners & junctions avoiding sharp edges & dust, dirt accumulations.	Customer benefitted by enhanced safety & hygiene factor.
Tiles for Steps & Edges	Provides higher grip to soles of feet while entering into the pool. Safety marking cautions about the level difference in the pool. Finger grip with safety marking provides holding support while in pool & also highlights the level difference at the edge of the pool.	Customer benefitted by enhanced safety and great aesthetics . Helps in compliance with International standards
Specialized Glazed tiles	Ensures no algae formation on pool tiles.	Higher Hygiene factor and safety.
Higher MOR >30 N/mm ²	Withstands water pressure better than ordinary ceramic tiles.	Longer service life.
Water Absorption <3%	Lower Water Absorption means superior crazing & frost.	Better hygiene & Safety for Pool users.

Endura Clad Care - The No-Compromise Cladding Solution

Some tiles boast of how beautiful they are. Some other, impress upon just how practical they are. But, every once in while, there comes a tile that delivers on both these parameters, and doesn't just stop at that. The revolutionary tile takes things to the next level, by taking care of an aspect that no other cladding solution can claim - Safety and Hygiene.

Presenting Endura Clad Care. A range of ceramic, vitrified tiles used especially for cladding. These revolutionary tiles are practical, aesthetically pleasing and are perfect for both, interior and exterior cladding. The range of tiles uses the word 'Care' for all intents and purposes. The tiles come with an anti-bacterial glazing, which makes them mold and fungus resistant. The glazing not just rids the tiles of bacteria and fungi from the surface, but inhibits their growth from the root, altogether. And most importantly they deliver on safety - probably the most necessary and also the most neglected aspect in cladding solutions. These tiles are light bodied and have scientifically designed grooves on its back surface which ensure better mechanical bonding and adhesion to the surface; ensuring that the tiles do not de-bond even decades after installation.

Endura Clad Care tiles are available in 15 pleasant designs across 5 distinct themes - brick, stone, marble, concrete and wood - all of which help you express your discerning taste in more ways than ever imagined. That's because you can now break the monotony in design by creating random patterns and arrangement of tiles of different colours, as per your choice. These specialized tiles really put the Care in cladding, for they act as a protective shield against rain, wind and disease causing bacteria with aesthetic grace.



Safety



Extremely weather Resistant



UV Rays Resistant



Highly Durable



Scratch Resistant



Chemical Resistant



Easy to Install



Light Body



Anti Bacterial

cladcareseries 24X7.5cm 0.65cmthick



Solair Brick



Boston Brick



Portland Gris



Portland Art



Robie Brick





cladcareseries 24X7.5cm 0.65cmthick



Slate Rock



Slovenia Wood



Afghan Nero



Taj Bianco



Georgia Gris



cladcareseries 24X7.5cm 0.65cmthick



Art Azul



Egypt Art



Cool White



Cool Complimento



Art White



Mix them, match them, to create your magic

Combine multiple tiles, create patterns of your choice. Endura Clad Care, thanks to its versatility in application, let's you express ideas which are uniquely your. Let your facade be an extension of your vivid imagination.

Slate Rock & Solaire Brick



Portland Art & Portland Gris



Features	Advantages	Benefits
Wide range of 15 colours in random mixes.	Architects & customers can creatively work with combination of colors suited to their aesthetic sense.	Unique and landmark building structures can be designed.
Vitrified Endura body with lowest water absorption of <0.5%, MOH hardness of >7	Durable & long lasting.	Cost effective in long run as compared to other options of paint, aluminum facades etc. Higher cost savings with lowest maintenance.
UV resistance - Neutral to sun's UV effect.	No fading of colours.	Shades maintained forever.
Acid resistance	Acid rains do not affect the building structure.	Long life structural protection.
240mm x 75mm x 6.5mm format.	Structural stability with low dead weight.	Safe cladding.
Specially designed back panel.	Enhances mechanical bonding with adhesive.	Safety with stronger bonds.

Say Goodbye to conventional Staircases

Stairs are used in lieu of elevators in buildings or houses and also play a very important role as emergency exit areas in office buildings and commercial spaces. Until today, staircases were built using marbles and granite, which are expensive, require on - site cutting and finishing, leading to a lot of wastage. They need a lot of manual labour for handling and fixing. Besides, they can stain easily, the surface may be slippery and they can chip or crack during use. They are difficult to replace with same shade and texture if broken, besides also needing constant maintenance.



Get the Johnson Endura Stepping Stone Advantage!

The Johnson Endura Stepping Stone range is a revolutionary way to build staircases with step tiles and risers. The result of an unquantifiable amount of time spent researching the very many possibilities in the world of staircases. At the center of this research, we kept people and a few important questions concerning them -

"Will it be safe enough for senior citizens and children to use?"

"Are they safe for use by people with physical and visual disabilities?"

"How long would they last before needing a replacement?"

"Should durable mean cumbersome installation and frequent maintenance?"

"Are they easy to install, without any cumbersome cutting and finishing or wastage?"

"Are they non - combustible and safe during a fire emergency?"

Here's why it makes more sense to build your Staircases with Endura Stepping Stone

Safety for All

These full-bodied vitrified tiles come with bull nosing and tread lines that make them skid-resistant and much more safer than conventional stairs.

Faster Installation

No more handling issues. No more labour-intensive on-site installations, no more wastage costs. Endura Stepping Stone can be easily and speedily installed on site.

Long Lasting & Easy on Maintenance

Chipped and worn out staircases, constant need for polishing and repairs, are all things of the past. Endura Stepping Stone are full-bodied vitrified tiles, which means they absorb very low water and are impervious to weather or wear and tear induced damage. Fit them and forget them for years of trouble free performance.



Less than 0.05% Water Absorption



Bull Nosing



Anti Skid



High Flexural Strength



Robust, durable tiles than conventional options



23 Beautiful Shades



Faster Installation

The Endura Stepping Stone Advantage.

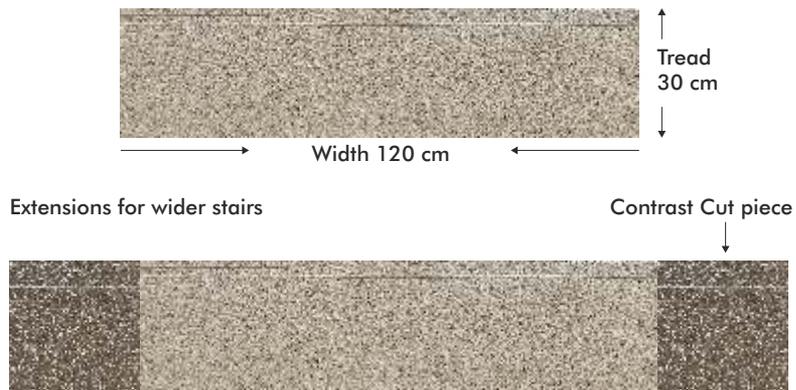
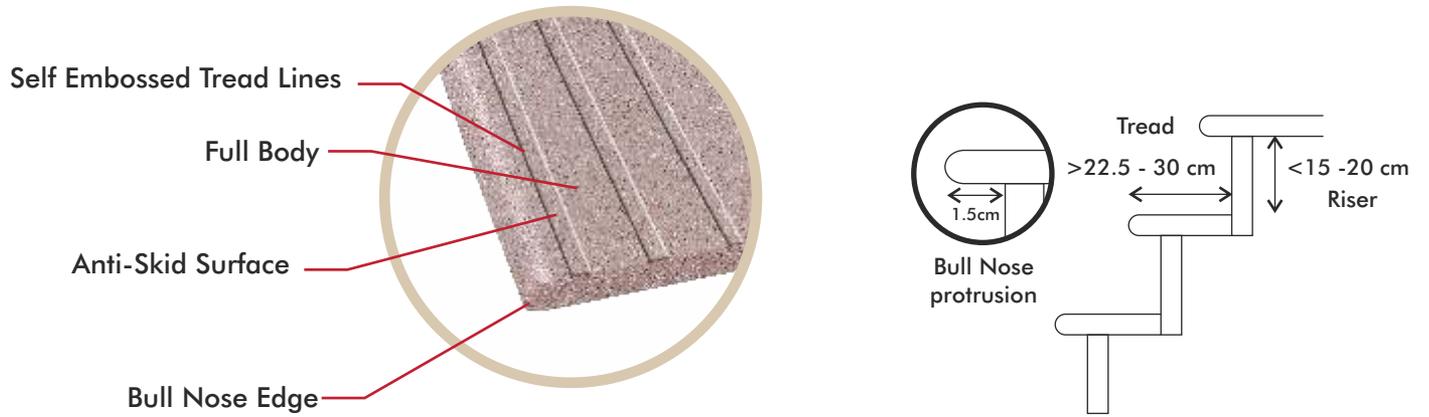
FEATURE	BENEFITS
Fully Body Vitrified Step Tiles & Risers	Highly durable, ideal for heavy traffic and commercial areas.
Ready to install tiles	Easy and speedy installation. Say goodbye to cumbersome cutting and finishing on site.
Embossed Tread Lines	Provide extra grip for higher safety near step edge.
Unique full bull nose edges	Unlike other step tiles, Endura Stepping Stone is India's first bull nosing tile, which makes the staircase safer and comfortable to step on. Bull nosing also helps to prevent chipping from sharp edges and it improves the overall aesthetics of the stairs.
1.2 cm & 1.5 cm thickness	Provides higher strength and durability as desired in big size slabs. An assurance to replace natural stones in a confident way.
Lowest water absorption of <math><0.05\%</math> along with enhanced stain resistance.	Strongest of dyes – methylene blue can not stain Endura Stepping Stone. Impervious surface ensures ease of cleaning.
Highest abrasion resistance of <math>< 120 \text{ mm}^3</math>	Ensures 10 times superior surface protection against wear and tear over natural stones.
Available in 23 beautiful shades.	Suits the building theme, décor and desired contrast.

Disclaimer in Stepping Series

All mentioned shades are available in 12mm 600x1200 & 300x1200. S & P shades are available in 15mm 600x1200 & 300x1200. Other sizes will be as make to order basis with MOQ of 1500 sq.mtr.

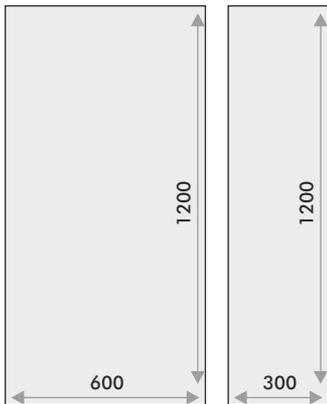
*15 mm - Full bull nose.
12 mm - Half bull nose.

India's first bull nosing fully vitrified Step Tile.

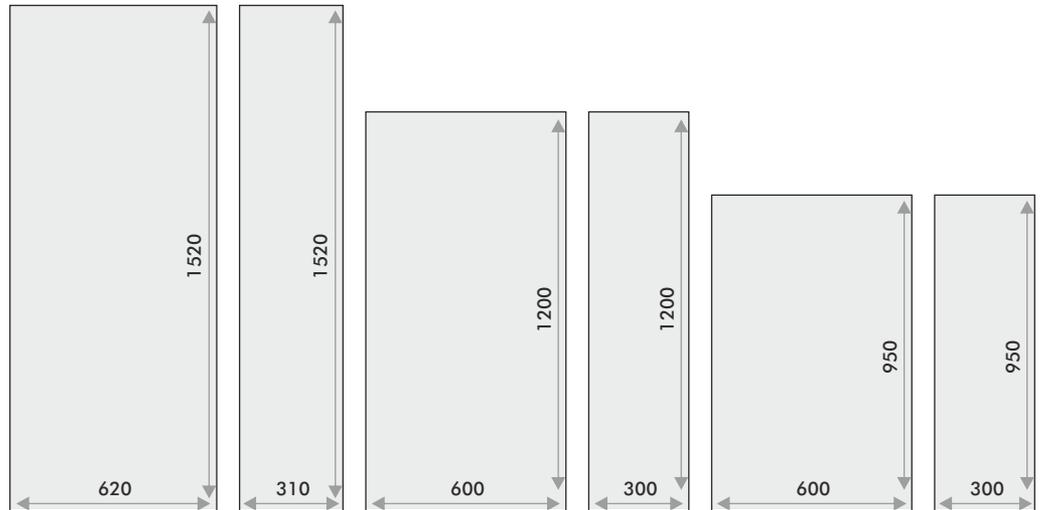


riser&landingareatiles

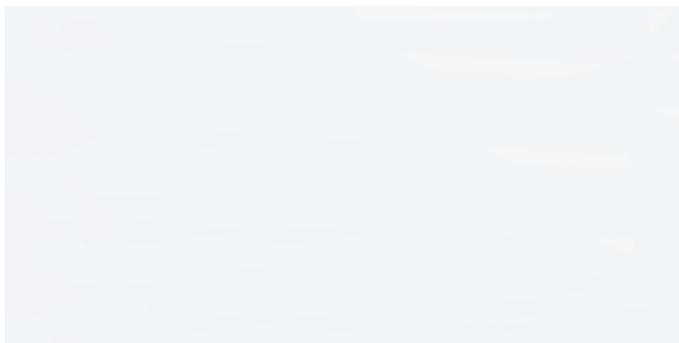
15MM



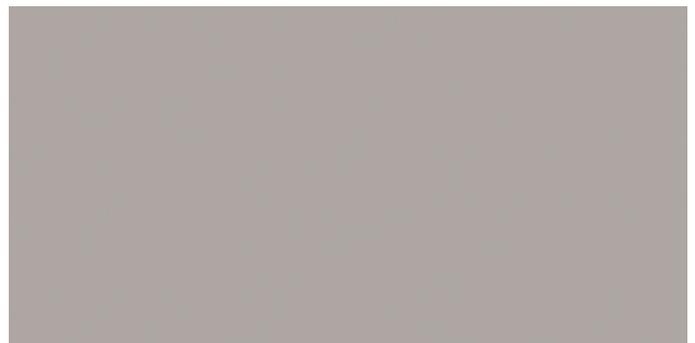
12MM



fullbodyplaincolor



Bianco



Grey



Kota



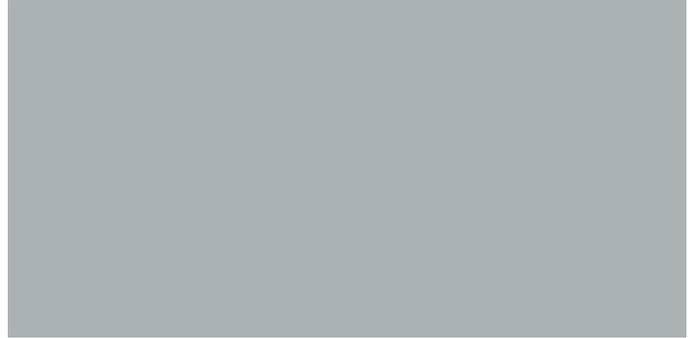
Light Beige



riser&landingareatiles - fullbodyplaincolor



Nero



Sky



fullbodymarble&graniteseries



Bianco Marble



Grey Marble



Light Beige Marble



Sky Marble



Bianco Granite



Grey Granite



riser&landingareatiles - fullbodymarble&graniteseries



Light Beige Granite



Sky Granite



fullbodies&pcolors



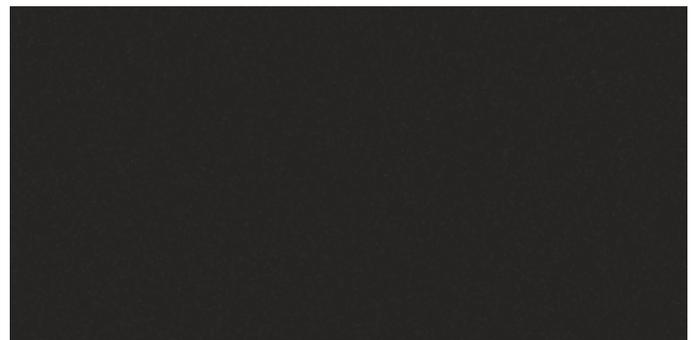
S & P Coffee



S & P Dark Beige



S & P Grey



S & P Nero



S & P Kota



S & P Light Beige



riser&landingareatiles - fullbodys&pcolors



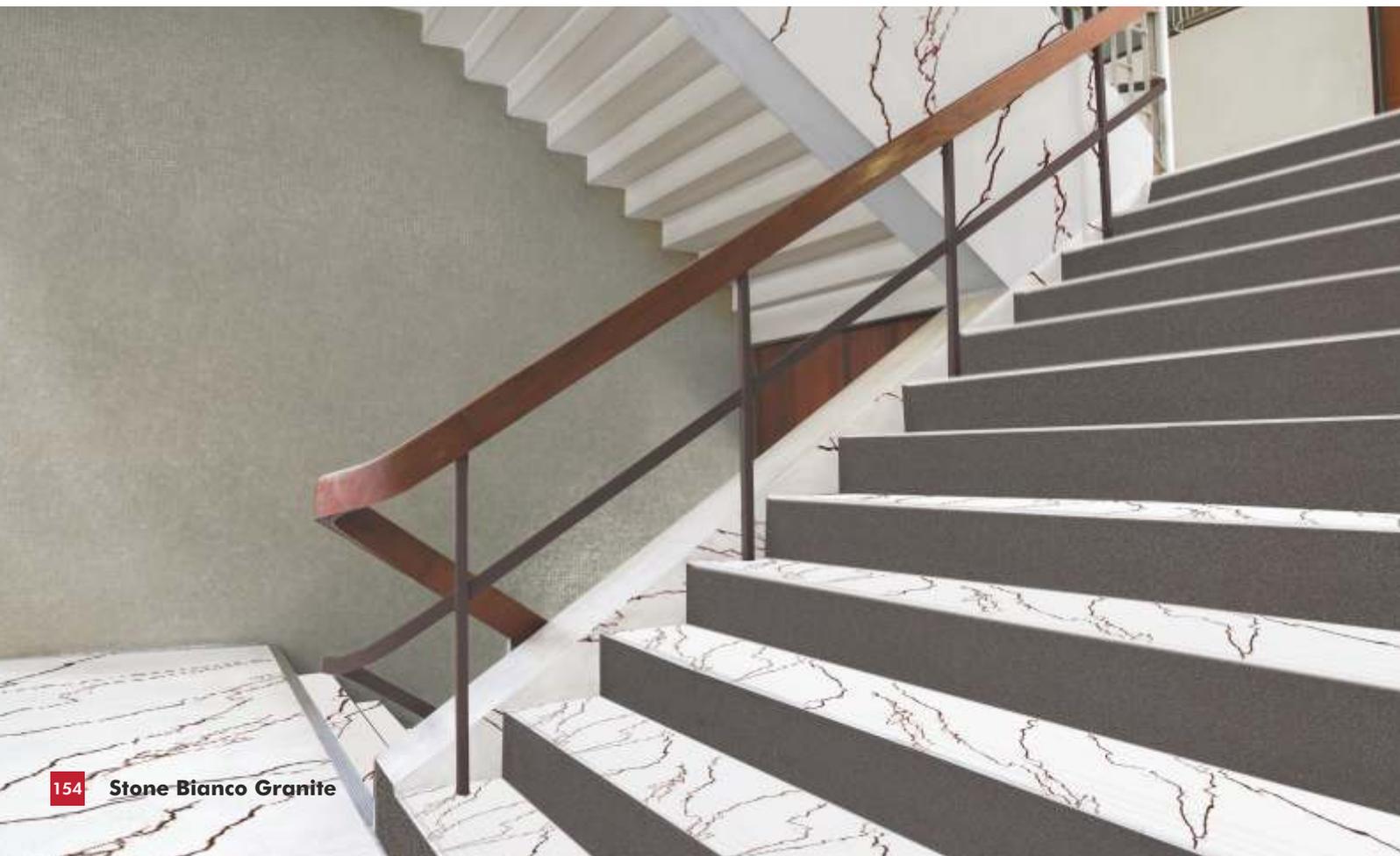
S & P Jet Black



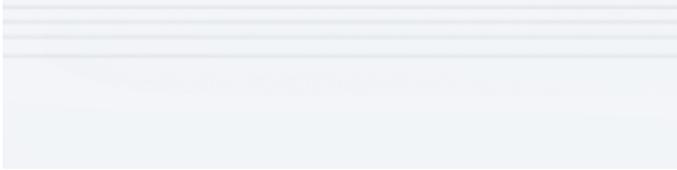
S & P Sky



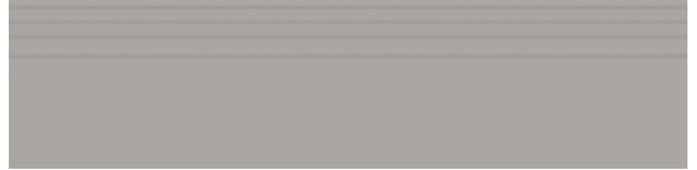
S & P White



steptiles - fullbodyplaincolors



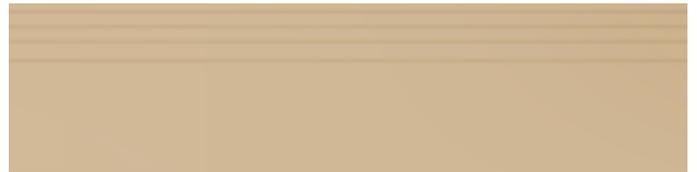
Stone Bianco



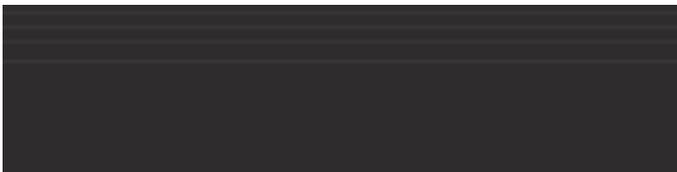
Stone Grey



Stone Kota



Stone Light Bg



Stone Nero



Stone Sky



fullbodymarble&graniteseries



Stone Bianco Marble



Stone Grey Marble



Stone Light Bg Marble



Stone Sky Marble



Stone Bianco Granite



Stone Grey Granite





steptiles - fullbody marble & granite series



Stone Light Bg Granite



Stone Sky Granite



fullbodys & p colors



S & P Coffee



S & P Dark Beige



S & P Grey



S & P Nero



S & P Kota



S & P Light Beige



S & P Jet Black



S & P Sky



S & P White



application areas

Hi-Traffic

Sandex :

- Office Lobbies
- Corridors
- Super Markets
- Automobile Service Centres
- Restaurants
- Community Halls

Colour :

- Parking Lots
- Pathways
- Walk Ways
- Corridors
- Building Compounds
- Terrace Areas
- Outdoor Sit Out Areas
- Skywalks
- Bridges & Patios

Tactile :

- Train Station
- Bus Stops
- Pavements
- Footpaths
- Airports
- Signal Crossings
- Housing Projects
- Commercial Projects
- Townships

Pavers :

- Garden Walkways
- Building Entrance
- Walkways
- Pathways
- Corridors
- Building Compounds
- Terrace Areas
- Outdoor Sit Out Areas
- Skywalks and Bridges
- Patios
- Parking Lots

Industrial

- Chemical Plants
- Power Plants
- Air Hangers
- Food Processing Units
- Breweries
- Factory Floors
- Automobile Workshops
- Pharma Units
- Steel Plants
- Textile Units
- Cement Plants
- Showroom Floors
- Parking Areas
- Depots & Warehouse
- Forklift Movement Areas
- Material Handling Areas
- Processing Units
- Galas
- Storage Units

Industrial

Anti-Static :

- Server Rooms
- Petrochemical Factories
- Ordnance Factories
- Chemical Plants
- Bulk Drug Plants
- Fire Prone Areas
- Computer Rooms
- Electronic Equipment Rooms
- PLC Panel Rooms
- PCB Manufacturing
- IT Industry
- Sophisticated Equipment Laboratories
- Shell Making Factories
- Defence Factories
- Hospital Operation Theatres

Swimming Pools

- Private, Commercial & Competition Pools
- Water Storage
- Leisure pools

CladCare

- Exterior Walls
- Living Room Area
- Bathrooms
- Kitchen

MaxGrip

- Malls
- Parking Lots
- Hospitals
- Educational Institutes
- Ramps
- Pools & Gymnasiums

EDC

- High-traffic areas like Malls, Retail Showrooms, or even your dream home
- Garden Walkways
- Building Entrance
- Walkways
- Pathways
- Corridors
- Building Compounds
- Terrace Areas
- Outdoor Sit Out Areas
- Skywalks and Bridges
- Patios
- Parking Lots

frequentlyaskedquestions

Q1. What is Endura?

A. Endura is brought to you by H & R Johnson (India), the country's largest manufacturer of Industrial, Pavement and Specialty tiles such as Swimming pool tiles, Antistatic tiles, Tac tiles etc. Endura offers virtually all types of interior and exterior tiling solutions.

Q2. What differentiates Endura Pavers in the Hi-Traffic tiles range?

A. Endura Pavers are smaller format of Hi-Traffic tiles available in a wide range of 5 colors, which help in creating artistic floor combinations that enhance the aesthetics and ruggedness of the landscape. The rock like textured surface of Endura Pavers along with the Salt & Pepper effect offers a rocky- sandy look much sought after. It is recommended to lay Endura Pavers with a gap of 0.6cm to 1cm between the tiles with ARDEX ENDURA tile grouts to enhance both the beauty and functionality of the pavers range.

Q3. What are the benefits of Johnson Endura Sandex compared to Marble and Granite?

Parameter	Italian Marble	Natural Granite	Johnson Endura Sandex	Benefits of Endura
Porosity	Very high	Medium porosity	Very low porosity	High chemical & stain resistance, clean & hygienic, (Bacteria resistant).
Water absorption	>5%	>1%	<0.05%	
Flexural strength	6.3 N/mm ²	13.8 N/mm ²	>38N/mm ²	High strength, durability. Maintenance free.
Abrasion resistance	> 1500 mm ³	> 1240 mm ³	< 120 mm ³	
Hardness on Mohs scale	4	6	≥7	
Colour & design variation	Very high	High	Low	Aesthetically superior.
Polish	Tin Oxide polish. Poor durability.	Surface polish. Medium durability.	Unpolished matt finish. High durability.	Unpolished finish is long lasting.
Laying / installation	Time consuming process. Assorting required.	Time consuming process. Assorting required.	Pre – sized, easy & faster to install.	Ready to use. Easy to lay.
Discolouring (Becomes yellowish)	Frequent	Frequent	Nil	Aesthetically superior.
Life / durability	Low	Low	High	Lasts the lifetime of your home.

Other advantages of Johnson Endura are that it is fade resistant, ecologically compatible, and environmentally green with no chemical or toxic substances, it is odourless and has good heat energy retaining and conducting (conserving) properties. It is not inflammable and is also UV resistant.

frequentlyaskedquestions

Q4. What if any object falls on Endura Industrial Tiles? Will the tile break?

A. Endura Industrial tiles can withstand normal impact. They have been tested in automobiles garages where various implements and equipment often keep falling with no significant damage to tiles. However, the tiles are not unbreakable and hence the extent of damage, if any, would depend on the weight and shape and height of fall of the falling object. We therefore recommend a gap of few mm between tiles for easy maintenance or replacement, in the event of any damage.

Q5. What are the advantages of Endura Industrial Tiles over cement concrete tiles and Epoxy floors over a long term?

A. Cement and Cement concrete tiles tend to pit that form pot holes on usage. In epoxy floors, there is a tendency to develop micro cracks which then tend to peel-off the floor. In both these cases it is difficult to repair the floor. When Endura Industrial floors are installed with proper spacing and grouting, they can be easily repaired by replacing the damaged tile.

Q6. Do Endura Industrial Tiles stain easily?

A. Endura Industrial is a vitrified tile with a very low water absorption. It is highly stain resistant as compared to most natural stones. The application of special over-spray helps seal any residual micro porosity and enhances the stain resistance of the tile.

Q7. Are Endura Industrial tiles good for using above waterproofing surfaces? Do they help in waterproofing?

A. Endura Industrial tiles are most suited for use over waterproofed terraces as they withstand all the weathering effects roofs are exposed to and insulate against expansion and contraction of the waterproofing layer below. Normally dust on the roof and movement of people leads to abrasion of the waterproofing layer. Endura tiles on a waterproofed roof helps protects this surface. Care should be taken to test the waterproofing layer prior to tiling and tile joints should be sealed properly with epoxy or any other water-proof grouting material.

Q8. Is Endura Industrial Tile available in various shapes?

A. Endura Industrial tiles come in squares and rectangles. This makes it convenient to cut and create any designs or pattern as desired at the time of laying. Cement concrete tiles are cast into shapes and these cannot be cut.

Q9. What is the best way to fix Endura Industrial Tiles?

A. Endura Industrial tiles are best fixed using ARDEX ENDURA Tile Fixing Adhesive and the gap between the tiles can be filled with ARDEX ENDURA grouts. ARDEX ENDURA Tile Fixing Adhesives and Grouts are available in India and are most compatible with Endura tiles.

Q10. Are Endura Industrial tiles acid / alkali resistant?

A. Endura Industrial tiles are resistant to all alkalis and all acid (in high concentration), except HF or their derivatives.

Q11. In what sizes and thicknesses are Endura Industrial tiles available?

A. Endura Industrial tiles are available in the following sizes and thicknesses: 60X60-2cm, 60X60-1.5cm, 30X30-2cm, 30X30-1.5cm, 30X30-1.2cm, 20X10-2cm.

frequentlyaskedquestions

Q12. Why are Anti static tiles required?

- A. Static charge is a constant source of problem in various industrial processes, in areas where highly sensitive electronic or computing equipments are in operation, and in many areas of industries where inflammable chemicals or explosives are being used. In such areas sparking resulting from build up of static charge can become a major fire hazard. The use of antistatic conductive and dissipative flooring products helps conduct the static charge away, thus eliminating the hazard.

Q13. Is the Anti-static effect on Endura tiles long lasting?

- A. The Antistatic ceramic tiles (dissipative & conductive variety) are produced by mixing fine semi-conducting oxide powders into the ceramic glaze. Firing of the glaze to a high temperature results in sintering and formation of a stable electrically conducting network of ions in solid solution. This electrically conducting network is fused on the tile, thus making the Antistatic effect permanent for the lifetime of the product.

Q14. How do Antistatic tiles help reduce fire hazards?

- A. Static electricity accumulates on the surface of any floor be it natural stone, ceramic tile or other flooring material. This static electricity is accumulated due to the friction between any two surfaces like shoes and the floor. Endura Anti-static tiles are manufactured using a specially formulated conducting glaze that carries the static electricity charge from the surface of the tile to ground thus eliminating the fire hazard.

Q15. Which are the application areas recommended for Endura Antistatic tiles?

- A. Recommended application areas for Endura Antistatic tiles are Server rooms, Computer Data Center rooms, PLC Panel rooms, PCB Manufacturing units, Laboratories handling sensitive equipment or chemicals, Petro chemical industries, Shell making factories, Ordnance factories and other Defence factories, Bulk Drug plants, Chemical and Fertilizer plants, etc.

Q16. What are the other advantages of using Endura Antistatic tiles?

- A. Apart from antistatic property Endura Anti-static tiles are highly abrasion resistant, have superior chemical durability, very high mechanical strength and are stain-proof.

Q17. What are the advantages of Anti-static Endura tiles versus Vinyl or Epoxy based Polymer tiles and conducting rubber based flooring products?

Comparison between Endura Antistatic Tile & Vinyl Flooring

S. No.	Test Description	Vinyl/Epoxy/ Rubber Antistatic Floor	Endura Antistatic Tile
1	Abrasion Resistance	Will easily scratch & tear	Will not tear & is highly scratch resistant
2	Chemical Resistance	Easily reacts with mild acids and alkalis	Very high resistance to even concentrated acids & alkalis
3	Durability	Low	Very high
4	Stain Resistant	Easily stains	Stain resistant
5	Color Permanence	Fades with time	Color is permanent
6	Hygiene	Dampness or humidity causes fungus formation	Glazed surface is impervious & is easy to clean & maintain
7	Maintenance	High Maintenance	Virtually no maintenance
8	Fire Resistant	Susceptible to fire	Fire resistant
9	Mechanical Strength	Low	High
10	Impact Resistance	Low	High

frequentlyaskedquestions

Q18. What is the recommended procedure for installing Endura Antistatic tiles?

- A. Endura Antistatic tiles can be installed using conventional cement - sand mortar or using synthetic adhesives such as ARDEX ENDURA and maintaining a 0.3cm to 0.5cm joint that is about 0.6cm to 0.8cm deep. Rake open the joints and fix good quality copper wire into the joints. The joints would then need to be sealed with conducting epoxy grout, to allow for a smooth discharge of any accumulated static charge.

Q19. Why are special tiles required for swimming pools ?

- A. Safety of the swimmer and spectator is an important criteria for the swimming pool design. The pool surface is used when the feet are wet and the feet soles are soft after soaking in water. This condition necessitates the tiles to be specially designed to suit barefoot usage since the skin is soft and can get hurt easily.

Q20. What benefits do Endura swimming pool tile offer ?

- A. Endura offers the best designed tiles for covering all areas of the swimming pool. Anti-skid property that give good grip without hurting in dry and wet areas. Coloured pool tiles that show depth and pool edge tiles with safety markings as per international colour coding standard (FINA) Specially designed fitting tiles to cover all corners ensuring no sharp edges. The unique body and glaze composition have been specially designed factoring in the fact that the pool tiles would be continuously exposed to water.

Q21. Do the swimming pool tiles adhere to any international standard?

- A. Yes. These tiles are made as per the stringent standards laid down by ASA, FINA (Federation Internationale de Natation Amateur) & European Standards.

Q22. What are the other applications of swimming pool tiles?

- A. Endura swimming pool tiles can be used to line water tanks in buildings. The water storage tank which are either underground or overhead can be lined in the inside with Endura tiles to keep the area clean. The surface will have less algae growth as the tiles are coated with a impervious glass surface, thus making it an ideal choice for water storage, including drinking water.

technical specifications

(Industrial Tiles)

S. No.	Test Description	Endura Industrial Tile					Test Method	
		I.S.- 4457:2007	20X10CM (UR)	IS - 15622:2017 Group B1b	30X30 CM (R)			
A)	Dimension Quality		2.0cm		1.2cm	1.5cm	2.0cm	
1	Deviation in Length & Width	±0.75%	±0.6%	±0.1%	±0.1%	±0.1%	±0.1%	IS 4457:2007 Annex B / IS 13630-1
2	Deviation in Thickness	±5%	±4%	±5%	±4%	±4%	±4%	
3	Straightness of Sides	±0.5%	±0.5%	±0.1%	±0.1%	±0.1%	±0.1%	
4	Rectangularity	±0.6%	±0.6%	±0.1%	±0.1%	±0.1%	±0.1%	
5	Surface Flatness	±0.5%	±0.4%	±0.5%	±0.3%	±0.3%	±0.3%	
6	Surface Quality	Min 95%	Min 95%	Min 95%	Min 95%	Min 95%	Min 95%	
B)	Physical Properties							
1	Water Absorption	<0.5%	<0.5%	0.08 < E ≤ 3	<0.5%	<0.5%	<0.5%	IS 4457:2007 Annex C / IS 13630-2
2	a) Scratch hardness of surface (Moh's scale) - Unglazed tile	-	>7	≥5	>7	>7	>7	IS 13630 part 13
	b) Scratch hardness of surface (Moh's scale) - Glazed tile	-	≥6	≥5	≥6	≥6	≥6	
3	Flexural Strength (Average MOR)	>35N/mm ²	>38 N/mm ²	>30N/mm ²	>38 N/mm ²	>38 N/mm ²	>38 N/mm ²	IS 4457:2007 Annex D / IS 13630-6
4	Breaking Strength	≥1300N	>8000N	≥1100N	>3000N	>5500N	>8000N	IS 4457:2007 Annex D / IS 13630-6
5	Impact Resistance	Manufacturer to declare	≥0.55	≥0.55	≥0.55	≥0.55	≥0.55	IS 13630 - 14
6	Deep Abrasion Resistance (Unglazed tile)	<175mm ³	<120mm ³	<175mm ³	<120 mm ³	<120 mm ³	<120 mm ³	IS 4457:2007 Annex E / IS 13630-12
7	Resistance to Surface Abrasion of Glazed Tiles for Floor Application	-	Min PEI IV - V	Class II, Min	Min PEI IV - V	Min PEI IV - V	Min PEI IV - V	IS 13630 - 11
	# Skid Resistance							
8	a) Skid Resistance - Ramp Test	-	>R9	-	>R9	>R9	>R9	DIN 51130
	b) Coefficient of Friction	-	>0.42	-	>0.42	>0.42	>0.42	
9	Frost Resistance	-	No damage	Manufacture to declare	No damage	No damage	No damage	IS 13630-10
10	Density (gm/cc)	-	>2.2	≥2	>2.2	>2.2	>2.2	IS 13630 part 2
11	Moisture Expansion	Manufacturer to declare	≤0.02mm/m	Max0.02mm/m	≤0.02mm/m	≤0.02mm/m	≤0.02mm/m	IS 13630-part 3
12	Color Resistance to UV Light	-	No change in color	-	No change in color	No change in color	No change in color	DIN 51094
C)	Chemical Properties							
1	Resistance to Concentrated HNO ₃ & H ₂ SO ₄ Acid (wt. Loss)	<1.5 %	<0.8 %	-	<0.8 %	<0.8 %	<0.8 %	IS 4457:2007 Annex G
2	Resistance to Chemicals							ISO 10545-13
	a) Resistance to Low concentrations of acids & alkalis	Manufacturer to declare	ULA/GLA	Manufacturer to declare	ULA/GLA	ULA/GLA	ULA/GLA	
	b) Resistance to High concentrations of acids & alkalis	Manufacturer to declare	UHA/GHA	Manufacturer to declare	UHA/GHA	UHA/GHA	UHA/GHA	
	c) Resistance to household chemicals and swimming pool salts	Manufacturer to declare	UA/GA	UB/GB	UA/GA	UA/GA	UA/GA	
3	Stain Resistance	-	Class 1 min	IS 13630 part 8				
D)	Thermal Properties							
1	Linear Thermal Expansion	-	<7x10 ⁻⁶ K ⁻¹	IS 13630 part 4 / ISO 10545-8				
2	Thermal Shock Resistance	-	No damage	10 cycle, Min	No damage	No damage	No damage	IS 13630 part 5 / ISO 10545-9

Ramp Test: Suitable for all kind of surfaces (Plain, structural..etc)

Slider (BOT -3000E Digital Tribometer): Suitable for plain / smooth surface and not working for structural / profiled surface

technical specifications

(Hi-Traffic & Industrial Tiles)

S. No.	Test Description	I.S. - 4457:2007	IS - 15622:2017 Group B1b	Hi-Traffic Colours Series	Test Method
A) Dimension Quality				30X30X10 CM	
1	Deviation in Length & Width (Rectified)	±0.5%	±0.1%	±0.1%	IS 4457:2007 Annex B / IS 13630-1
2	Deviation in Thickness	±5%	±5%	±4%	
3	Straightness of Sides (Rectified)	±0.2%	±0.1%	±0.1%	
4	Rectangularity (Rectified)	±0.2%	±0.1%	±0.1%	
5	Surface Flatness	±0.3%	±0.5%	±0.3%	
6	Surface Quality	Min 95%	Min 95%	Min 95%	
B) Physical Properties					
1	Water Absorption	<0.5%	0.08<E≤3	<0.5%	IS 13630-2
2	a) Scratch hardness of surface (Moh's scale) - Unglazed tile	-	≥5	>7	IS 13630 part 13
	b) Scratch hardness of surface (Moh's scale) - Glazed tile	-	≥5	≥6	
3	Flexural Strength (Average MOR)	>35N/mm ²	>30N/mm ²	>35N/mm ²	IS 13630 - 6
4	Breaking Strength	≥1300N	≥1100N	>1800 N	IS 13630 - 6
5	Impact Resistance	Manufacturer to declare	≥0.55	≥0.55	IS 13630 -14
6	Deep Abrasion resistance (Unglazed tile)	<175mm ³	<175mm ³	<120 mm ³	IS 13630 -12
7	Resistance to Surface Abrasion of Glazed Tiles for Floor Application	-	Class II, Min	Min PEI IV - V	IS 13630 - 11
8	# Skid Resistance				
	a) Skid Resistance - Ramp Test	-	-	>R9	DIN 51130
	b) Coefficient of Friction	-	-	>0.42	ISO 10545 -17 / ANSI A 326.3
9	Frost Resistance	-	Manufacture to declare	No damage	IS 13630 -10
10	Density (gm/cc)	-	≥2	>2.2	IS 13630 part 2
11	Moisture Expansion	Manufacturer to declare	-	≤0.3 mm/m	IS 13630-part 3
12	Color Resistance to UV Light	-	-	No change in color	DIN 51094
C) Chemical Properties					
1	Resistance to Concentrated HNO ₃ & H ₂ SO ₄ Acid (wt. Loss)	<1.5 %	-	<0.8%	IS 4457:2007 Annex G
2	Resistance to Chemicals				
	a) Resistance to Low concentrations of acids & alkalis	Manufacturer to declare	Manufacturer to declare	ULA/GLA	ISO 10545-13
	b) Resistance to High concentrations of acids & alkalis	Manufacturer to declare	Manufacturer to declare	UHA/GHA	
	c) Resistance to household chemicals and swimming pool salts	Manufacturer to declare	UB/GB	UA/GA	
3	Stain Resistance	-	Class 1 min	Class 1 min	IS 13630 part 8
D) Thermal Properties					
1	Linear Thermal Expansion	-	<7 x10 ⁻⁶ K ⁻¹	<7 x10 ⁻⁶ K ⁻¹	IS 13630 part 4 / ISO 10545-8
2	Thermal Shock Resistance	-	10 cycle, Min	No damage	IS 13630 part 5 / ISO 10545-9

Ramp Test: Suitable for all kind of surfaces (Plain, structural..etc)

Slider (BOT -3000E Digital Tribometer): Suitable for plain / smooth surface and not working for structural / profiled surface

technical specifications

(Hi-Traffic Pavers Series)

S. No.	Test Description	I.S.- 4457:2007	Hi-Traffic Pavers Series	Test Method
A) Dimension Quality				
1	Deviation in Length & Width	±0.75%	±0.4%	IS 4457:2007 Annex B
2	Deviation in Thickness	±5%	±4%	
3	Straightness of Sides	±0.5%	±0.3%	
4	Rectangularity	±0.6%	±0.3%	
5	Surface Flatness	±0.5%	±0.3%	
6	Surface Quality	Min 95%	Min 95%	
B) Physical Properties				
1	Water Absorption	<0.5%	<0.5%	IS 4457:2007 Annex C
2	Scratch Hardness of Surface (Moh's scale)	–	>7	IS 13630 part 13
3	Flexural Strength (Average MOR)	>35N/mm ²	>35N/mm ²	IS 4457:2007 Annex D
4	Breaking Strength	≥1300N	>1800N	IS 4457:2007 Annex D
5	Impact Resistance	Manufacturer to declare	≥0.55	IS 13630-14
6	Deep Abrasion resistance (Unglazed tile)	<175mm ³	<120mm ³	IS 4457:2007 Annex E
# Skid Resistance				
7	a) Skid Resistance - Ramp Test	Manufacturer to declare	>R9	DIN 51130
	b) Coefficient of Friction		>0.42	ISO 10545 -17 /ANSI A 326.3
8	Frost Resistance	–	No damage	IS 13630-10
9	Density (gm/cc)	>2.0	>2.2	IS 13630 part 2
10	Moisture Expansion	Manufacturer to declare	≤0.3mm/m	IS 13630-part 3
11	Color Resistance to UV Light	–	No change in color	DIN 51094
C) Chemical Properties				
1	Resistance to Concentrated HNO ₃ & H ₂ SO ₄ Acid (wt. Loss)	< 1.5 %	< 0.8 %	IS 4457:2007 Annex G
2	Resistance to Chemicals			IS 4457:2007 Annex F /ISO 10545-13
	a) Resistance to Low concentrations of acids & alkalies	Manufacturer to declare	ULA	
	b) Resistance to High concentrations of acids & alkalies	Manufacturer to declare	UHA	
	c) Resistance to household chemicals and swimming pool salts	UB	UA	
3	Stain Resistance	Resistant	Resistant	IS 13630 part 7 /ISO 10545-14
D) Thermal Properties				
1	Linear Thermal Expansion	<7x10 ⁻⁶ K ⁻¹	<7x10 ⁻⁶ K ⁻¹	IS 13630 part 4 / ISO 10545-8
2	Thermal Shock Resistance	10 Cycle, Min	No damage	IS 13630 part 5 /ISO 10545-9

Ramp Test: Suitable for all kind of surfaces (Plain, structural..etc)

Slider (BOT -3000E Digital Tribometer): Suitable for plain / smooth surface and not working for structural / profiled surface

technical specifications

(Hi-Traffic Sandex Series)

S. No.	Property	I.S. 15622:2017 Group B1a Requirement	Hi-Traffic Sandex Series	Test Method
A) Dimensions & Surface Quality				
1	Deviation in Length & Width	± 0.1 %	± 0.1 %	IS 13630-1
2	Deviation in Thickness	± 5 %	± 4 %	
3	Straightness of Sides	± 0.1 %	± 0.1 %	
4	Rectangularity	± 0.1 %	± 0.1 %	
5	Surface Flatness	± 0.5 %	± 0.2 %	
6	Surface Quality	Min 95% free from visible defects	>95% free from visible defects	
B) Physical Property				
1	Water Absorption	Average ≤0.08, Individual 0.1%, Max	≤0.05%	IS 13630- 2
2	Modulus of Rupture	Average 35N/mm ² , Individual 32N/mm ² , Min	≥38 N/mm ²	IS 13630-6
3	Breaking Strength	1300N Min for thickness ≥ 7.5 mm	≥2000 N	
4	Moisture Expansion	0.02 mm/m, Max	≤0.02 mm/m	IS 13630-3
5	Scratch Hardness of Surface (Moh's scale)	5, Min	≥7	IS 13630 -13
6	Deep Abrasion Resistance (Unglazed tile)	<140mm ³	<120 mm ³	IS 13630-12
7	Resistance to Surface Abrasion of Glazed Tiles for Floor Application	Class II, Min	PEI III-IV	IS 13630 -11
8	Impact Resistance	0.55, Min	≥0.55	IS 13630-14
10	# Skid Resistance			
	a) Skid Resistance - Ramp Test	Manufacturer to declare	>R9	DIN 51130
	b) Coefficient of Friction	Manufacturer to declare	>0.42	ISO 10545 -17 /ANSI A 326.3
11	Frost Resistance	Required if requested by purchaser	No damage	IS 13630-10
12	Bulk Density (g/cc)	2.2, Min	≥2.2	ASTM C373-16 / IS 13630-2
13	Color Resistance to UV Light	-	No change in color	DIN 51094
C) Chemical Properties				
1	Resistance to Concentrated HNO ₃ & H ₂ SO ₄ Acid (wt. Loss)	<1.5 %	<0.8 %	IS 4457:2007 Annex G
2	Resistance to Chemicals			IS 13630 -8/7
	a) Resistance to Low concentrations of acids & alkalies	Manufacturer to declare	AA/ULA	
	b) Resistance to High concentrations of acids & alkalies	Manufacturer to declare	AA/UHA	
	c) Resistance to household chemicals and swimming pool salts	UB/UA	AA/UA	
3	Stain Resistance	Glazed tile- Class 1 min, Unglazed tile -Class 2 min	Glazed tile- Class 1 min, Unglazed tile -Class 2 min	IS 13630 -8/7
D) Thermal Properties				
1	Coefficient of Linear Thermal Expansion	Max, 6 x 10 ⁻⁶ K ⁻¹	≤6 x 10 ⁻⁶ K ⁻¹	IS 13630-4
2	Thermal Shock Resistance	10 cycles Min	No Damage	IS 13630 -5

Ramp Test: Suitable for all kind of surfaces (Plain, structural..etc)

Slider (BOT -3000E Digital Tribometer): Suitable for plain / smooth surface and not working for structural / profiled surface

technical specifications

(EDC)

S. No.	Test Description	ISO 13006:2018 / EN 14411 Group B1a Requirement	IS - 15622:2017 Group B1b	Johnson Endura Edc		Test Method
				1.0 cm	1.2 cm	
A) Dimension Quality		whichever is less applicable. Rectified	Rectified			
1	Deviation in Length & Width	± 0.3% or ±1.0mm	±0.1%	±0.1%	±0.1%	ISO 10545-2 / IS 13630-1
2	Deviation in Thickness	± 5% or ± 0.5mm	±5%	±4%	±4%	
3	Straightness of Sides	± 0.3% or ±0.8mm	±0.1%	±0.1%	±0.1%	
4	Rectangularity	± 0.3% or ± 1.5mm	±0.1%	±0.1%	±0.1%	
5	Surface Flatness	± 0.4% or ±1.8mm	±0.5%	±0.3%	±0.3%	
6	Surface Quality	Min 95%	Min 95%	Min 95%	Min 95%	
B) Physical Properties						
1	Water Absorption	≤0.5%, individual Max 0.6%	0.08%<E≤3, Individual 3.3 max	<0.5%	<0.5%	ISO 10545-3 / IS 13630-2
2	Scratch Hardness of Surface (Moh's scale)	-	≥5	≥6	≥6	IS 13630 part 13
3	Flexural Strength (Average MOR)	≥35N/mm ² , Individual 32N/mm ² , Min	≥30N/mm ² , Individual 27 min	>35N/mm ²	>38N/mm ²	ISO 10545-4 / IS 13630-6
4	Breaking Strength	≥1300 N	≥1100 N	>1800 N	>3000 N	ISO 10545-4 / IS 13630-6
5	Impact Resistance	Report value	≥0.55	≥0.55	≥0.55	ISO 10545-5 / IS 13630-14
6	Crazing Resistance	Report cycle	4 cycle	No damage	No damage	ISO 10545-11 / IS 13630-9
7	Surface Abrasion Resistance (PEI Rating)	Report abrasion class	Class II, Min	Min PEI IV	Min PEI IV	ISO 10545-7 / IS 13630-11
8	# Skid Resistance					
	a) Skid Resistance - Ramp Test	Manufacturer to declare	Manufacturer to declare	≥R9	≥R9	DIN 51130
	b) Coefficient of Friction	Manufacturer to declare	Manufacturer to declare	>0.42	>0.42	ISO 10545 -17 /ANSI A 326.3
9	Bulk Density, in (g/cc)	≥2.0	≥2.0	>2.2	>2.2	ASTM C373-16 / IS 13630-2
10	Moisture Expansion	Manufacturer to declare	Max 0.02 mm/m	≤0.02 mm/m	≤0.2 mm/m	IS 13630-part 3 / ISO 10545-10
11	Frost Resistance	Manufacturer to declare	Manufacturer to declare	No damage	No damage	ISO 10545-12 / IS 13630-10
12	Color Resistance to UV Light	Report result	Report result	No change in color	No change in color	DIN 51094
C) Chemical Properties						
1	Resistance to Chemicals					ISO 10545-13 / IS 13630-8
	1) Resistance to Low concentrations of acids & alkalis	report resistance class	report resistance class	GLA/AA	GLA/AA	
	2) Resistance to High concentrations of acids & alkalis	report resistance class	report resistance class	GHA/AA	GHA/AA	
	3) Resistance to household chemicals and swimming pool salts	GB min	AA min	GB(ISO)/AA(BIS)	GB(ISO)/AA(BIS)	
2	Stain Resistance	Min Class 3	Class 1 min	Resistant	Resistant	ISO 10545-14 / IS 13630-8
D) Thermal Properties						
1	Linear Thermal Expansion	Report value	≤7x10 ⁻⁶ K ⁻¹	≤7x10 ⁻⁶ K ⁻¹	≤7x10 ⁻⁶ K ⁻¹	ISO 10545-8/ IS 13630-4
2	Thermal Shock Resistance	-	10 Cycle , Min	No damage	No damage	ISO 10545-9/ IS 13630-5

Ramp Test: Suitable for all kind of surfaces (Plain, structural..etc)

Slider (BOT -3000E Digital Tribometer): Suitable for plain / smooth surface and not working for structural / profiled surface

technical specifications

(EDC-Rajkot)

S. No.	Test Description	ISO 13006:2018 / EN 14411 Group B1a Requirement	IS - 15622:2017 Group B1b	Johnson Endura Edc	Test Method
A) Dimension Quality		whichever is less applicable. Rectified	Rectified	400X400X12mm	
1	Deviation in Length & Width	± 0.3% or ±1.0mm	±0.1%	±0.1%	ISO 10545-2 / IS 13630-1
2	Deviation in Thickness	± 5% or ± 0.5mm	±5%	±4%	
3	Straightness of Sides	± 0.3% or ±0.8mm	±0.1%	±0.1%	
4	Rectangularity	± 0.3% or ± 1.5mm	±0.1%	±0.1%	
5	Surface Flatness	± 0.4% or ±1.8mm	±0.5%	±0.3%	
6	Surface Quality	Min 95%	Min 95%	Min 95%	
B) Physical Properties					
1	Water Absorption	≤0.5%, individual Max 0.6%	0.08%<E≤3, Individual 3.3 max	<0.5%	ISO 10545-3 / IS 13630-2
2	Scratch Hardness of Surface (Moh's scale)	-	≥5	≥6	IS 13630 part 13
3	Flexural Strength (Average MOR)	≥35N/mm ² , Individual 32N/mm ² , Min	≥30N/mm ² , Individual 27 min	>38N/mm ²	ISO 10545-4 / IS 13630-6
4	Breaking Strength	≥1300 N	≥1100 N	>1800 N	ISO 10545-4 / IS 13630-6
5	Impact Resistance	Report value	≥0.55	≥0.55	ISO 10545-5 / IS 13630-14
6	Crazing Resistance	Report cycle	4 cycle	No damage	ISO 10545-11 / IS 13630-9
7	Surface Abrasion Resistance (PEI Rating)	Report abrasion class	Class II, Min	Min PEI III - IV	ISO 10545-7 / IS 13630-11
8	Skid Resistance (Coefficient of Friction)	NA	Manufacturer to declare	0.3 to 0.5	ISO 10545 -17 /ANSI A 326.3
9	Bulk Density, in (g/cc)	≥2.0	≥2.0	>2.2	ASTM C373-16 / IS 13630-2
10	Moisture Expansion	Manufacturer to declare	Max 0.02 mm/m	≤0.02 mm/m	IS 13630-part 3 / ISO 10545-10
11	Frost Resistance	Manufacturer to declare	Manufacturer to declare	No damage	ISO 10545-12 / IS 13630-10
12	Color Resistance to UV Light	Report result	Report result	No change in color	DIN 51094
C) Chemical Properties					
1	Resistance to Chemicals				ISO 10545-13 / IS 13630-8
	1) Resistance to Low concentrations of acids & alkalis	report resistance class	report resistance class	GLA/AA	
	2) Resistance to High concentrations of acids & alkalis	report resistance class	report resistance class	GHA/AA	
	3) Resistance to household chemicals and swimming pool salts	GB min	AA min	GB(ISO)/AA(BIS)	
2	Stain Resistance	Min Class 3	Class 1 min	Class 3 (ISO)/ Class 1 (IS)	ISO 10545-14 / IS 13630-8
D) Thermal Properties					
1	Linear Thermal Expansion	Report value	≤7x10 ⁻⁶ K ⁻¹	≤7x10 ⁻⁶ K ⁻¹	ISO 10545-8/ IS 13630-4
2	Thermal Shock Resistance	-	10 Cycle , Min	10 Cycle, Min	ISO 10545-9/ IS 13630-5

Ramp Test: Suitable for all kind of surfaces (Plain, structural..etc)

Slider (BOT -3000E Digital Tribometer): Suitable for plain / smooth surface and not working for structural / profiled surface

technical specifications

(Meteor Tiles)

S. No.	Test Description	ISO 13006:2018 / EN 14411 Group Bla Requirement	IS - 15622:2017 Group B1b	Johnson Endura Meteor		Test Method
				1.5 cm	2.0 cm	
A) Dimension Quality		Whichever is less applicable. Rectified	Rectified			
1	Deviation in Length & Width	± 0.3% or ±1.0mm	±0.1%	±0.1%	±0.1%	ISO 10545-2 / IS 13630-1
2	Deviation in Thickness	± 5% or ± 0.5mm	±5%	±4%	±4%	
3	Straightness of Sides	± 0.3% or ±0.8mm	±0.1%	±0.1%	±0.1%	
4	Rectangularity	± 0.3% or ± 1.5mm	±0.1%	±0.1%	±0.1%	
5	Surface Flatness	± 0.4% or ±1.8mm	±0.5%	±0.3%	±0.3%	
6	Surface Quality	Min 95%	Min 95%	Min 95%	Min 95%	
B) Physical Properties						
1	Water Absorption	< 0.5%	0.08%<E≤3	<0.5%	<0.5%	ISO 10545-3 / IS 13630-2
2	Scratch Hardness of Surface (Moh's scale)	-	≥5	>6	>6	IS 13630 part 13
3	Flexural Strength (Average MOR)	≥35 N/mm ² , Individual 32N/mm ² , Min	≥30N/mm ² , Individual 27 min	>38N/mm ²	>38N/mm ²	ISO 10545-4 / IS 13630-6
4	Breaking Strength	≥1300 N	≥1100 N	>5500 N	>8000 N	
5	Impact Resistance	Report value	≥0.55	≥0.55	≥0.55	ISO 10545-5 / IS 13630 -14
6	Surface Abrasion Resistance (PEI Rating) Glazed	Report cycle	Class II, Min	Min PEI IV - V	Min PEI IV - V	ISO 10545-7 / IS 13630 - 11
7	Deep Abrasion Resistance (Ungalzed)	Report abrasion class	<175mm ³	<120mm ³	<120mm ³	ISO 10545- 6 / IS 13630-12
# Skid Resistance						
8	a) Skid Resistance - Ramp Test	Manufacturer to declare	Manufacturer to declare	>R9	>R9	DIN 51130
	b) Coefficient of Friction	Manufacturer to declare	Manufacturer to declare	>0.42	>0.42	ISO 10545 -17 /ANSI A 326.3
9	Bulk Density, in (g/cc)	≥2.0	≥2.0	>2.2	>2.2	ASTM C373-16 / IS 13630-2
10	Moisture Expansion	Manufacturer to declare	Max 0.02 mm/m	≤0.02 mm/m	≤0.02 mm/m	IS 13630-part 3 /ISO 10545-10
11	Frost Resistance	Manufacturer to declare	Manufacturer to declare	No damage	No damage	ISO 10545-12 / IS 13630-10
12	Color Resistance to UV Light	Manufacturer to declare	report result	No change in color	No change in color	DIN 51094
C) Chemical Properties						
1	Resistance to Concentrated HNO ₃ & H ₂ SO ₄ Acid (wt. Loss)	-	<1.5 %	<0.8%	<0.8 %	IS 4457:2007 Annex G
2	Resistance to Chemicals					ISO 10545-13 / IS 13630-8
	a) Resistance to Low concentrations of acids & alkalis	Manufacturer to declare	Manufacturer to declare	ULA/GLA	ULA/GLA	
	b) Resistance to High concentrations of acids & alkalis	Manufacturer to declare	Manufacturer to declare	UHA/GHA	UHA/GHA	
	c) Resistance to household chemicals and swimming pool salts	UB/GB	Manufacturer to declare	UA/GA	UA/GA	
3	Stain Resistance	Min Class 3	Class 1 min	Class 3 (ISO)/ Class 1 (IS)	Class 3 (ISO)/ Class 1 (IS)	ISO 10545-14 / IS 13630-8
D) Thermal Properties						
1	Linear Thermal Expansion	Report value	≤7x10 ⁻⁶ K ⁻¹	≤6x10 ⁻⁶ K ⁻¹	≤6x10 ⁻⁶ K ⁻¹	ISO 10545-8 / IS 13630 -4
2	Thermal Shock Resistance	-	10 Cycle, Min	No damage	No damage	ISO 10545-9 / IS 13630 -5

Ramp Test: Suitable for all kind of surfaces (Plain, structural..etc)

Slider (BOT -3000E Digital Tribometer): Suitable for plain / smooth surface and not working for structural / profiled surface

technical specifications

(Swimming Pool Tile & Pool Fittings)

S. No.	Properties	Pool Tiles		Pool Fittings -Specification Architectural typical		Test Method
		ISO 13006 /2018 EN 14411 Group Bib	Johnson Endura Swimming Pool Tiles	BS EN ISO 13006 / 14411:2016 Group A1b	Test Value	
A) Dimension Quality						
1	Deviation Length/Width	±0.6% or ± 2.0 mm	±0.6%	±2%	±1.25%	ISO 10545-2 / IS 13630-1
2	Deviation Thickness	±5% or ±0.5 mm	±4%	±10%	±10%	
3	Straightness of Side	±0.5% ± 1.5 mm	±0.3%	±0.6%	±0.5%	
4	Rectangularity	±0.5% ± 2.0 mm	±0.3%	±1%	±1%	
5	Surface Flatness	±0.5% ± 2.0 mm	±0.3%	±1.5%	±1%	
6	Surface Quality	Min 95%	Min 95%	Min 95%	Min 95%	
B) Physical Properties						
1	Water Absorption	Max 3%	Avg. 2.5%	0.5% to 3.0%	<2.5%	ISO 10545-3 / IS 13630-2
2	Modulus of Rupture (Minimum)	≥30N/mm ²	≥30N/mm ²	≥23N/mm ²	≥23N/mm ²	ISO 10545-4 / IS 13630-6
3	Breaking Strength	≥1100N	>1100N	≥1100N	>1100N	
4	Crazing Resistance of Glazed Tiles	Report result	4 cycles Min	Report result	4 Cycles	ISO 10545-11 / IS 13630- 9
5	Scratch Hardness	–	Min 5	–	Min. 5	IS 13630 part 13
6	Impact Resistance	Report value	≥0.55	–	–	ISO 10545-5 / IS 13630 -14
7	Bulk Density, in (g/cc)	Report value	>2.2	–	>2.2	ASTM C373-16 / IS 13630-2
8	Moisture Expansion	Manufacturer to declare	0.4 mm/m, Max	0.4 mm/m, Max	0.4 mm/m, Max	IS 13630-part 3 / ISO 10545-10
9	Frost Resistance	Manufacturer to declare	No damage	No damage	No damage	ISO 10545-12 / IS 13630-10
10	Color Resistance to UV Light	Report result	No change in color	No change in color	No change in color	DIN 51094
C) Chemical Properties						
1	Resistance to Chemicals					ISO 10545-13
	a) Resistance to Low concentrations of acids & alkalis	Manufacturer to declare	GLA	Manufacturer to declare	ULA/GLA	
	b) Resistance to High concentrations of acids & alkalis	Manufacturer to declare	GHA	Manufacturer to declare	UHA/GHA	
2	Resistance to Swimming Pool salts & water Cleaning agent	GB	GA	UB/GB	UA/GA	
3	Stain Resistance	Resistant	Resistant	Resistant	Resistant	ISO 10545-14
D) Thermal Properties						
1	Linear Thermal Expansion	Declare value	<7x10 ⁻⁶ K ⁻¹	Declare value	<7x10 ⁻⁶ K ⁻¹	ISO 10545-8/ IS 13630-4
2	Thermal Shock Resistance	No damage	No damage	No damage	No damage	ISO 10545-9 / IS 13630 -5

Ramp Test: Suitable for all kind of surfaces (Plain, structural..etc)

Slider (BOT -3000E Digital Tribometer): Suitable for plain / smooth surface and not working for structural / profiled surface

technical specifications

(Johnson Endura Cool Roof Tile)

S. No.	Test Description	ISO 13006:2018 / EN 14411 Group Bla Requirement	IS - 15622:2017 Group B1b	Johnson Endura Cool Roof Tile			Test Method
				0.8 cm	1.0 cm	2.0 cm	
A) Dimension Quality		Whichever is less applicable. Rectified	Rectified				
1	Deviation in Length & Width	±0.3% or ±1.0mm	±0.1%	±0.1%	±0.1%	±0.1%	ISO 10545-2 / IS 13630-1
2	Deviation in Thickness	±5% or ±0.5mm	±5%	±4%	±4%	±4%	
3	Straightness of Sides	±0.3% or ±0.8mm	±0.1%	±0.1%	±0.1%	±0.1%	
4	Rectangularity	±0.3% or ±1.5mm	±0.1%	±0.1%	±0.1%	±0.1%	
5	Surface Flatness	±0.4% or ±1.8mm	±0.5%	±0.3%	±0.3%	±0.3%	
6	Surface Quality	Min 95%	Min 95%	Min 95%	Min 95%	Min 95%	
B) Physical Properties							
1	Water Absorption	< 0.5%	0.08 < E ≤ 3	<0.5%	<0.5%	<0.5%	ISO 10545-3 / IS 13630-2
2	Scratch Hardness of Surface (Moh's scale)		≥5	≥6	≥6	≥6	IS 13630 part 13
3	Flexural Strength (Average MOR)	≥35 N/mm ² , Individual 32N/mm ² , Min	≥30N/mm ² , Individual 27 min	>35N/mm ²	>35N/mm ²	>35N/mm ²	ISO 10545-4 / IS 13630-6
4	Breaking Strength	≥1300 N	≥1100N	>1300N	>1800N	>8000N	
5	Impact Resistance	Report value	≥0.55	≥0.55	≥0.55	≥0.55	ISO 10545-5 / IS 13630 -14
6	Crazing Resistance	Report cycle	4 cycle	No damage	No damage	No damage	ISO 10545-11 / IS 13630- 9
7	Abrasion Resistance (PEI Rating)	Report abrasion class	Class II, Min	Min PEI IV	Min PEI IV	Min PEI IV	ISO 10545-7 / IS 13630 - 11
8	Skid Resistance (Coefficient of Friction)	Manufacturer to declare	Manufacturer to declare	>0.42	>0.42	>0.42	ISO 10545 -17 /ANSI A 326.3
9	Bulk Density, in (g/cc)	≥2.0	≥2.0	>2.2	>2.2	>2.2	ASTM C373-16 / IS 13630-2
10	Moisture Expansion	Manufacturer to declare	Max 0.02 mm/m	≤0.02 mm/m	≤0.02 mm/m	≤0.02 mm/m	IS 13630-part 3 / ISO 10545-10
11	Frost Resistance	Manufacturer to declare	Manufacturer to declare	No damage	No damage	No damage	ISO 10545-12 / IS 13630-10
10	Color Resistance to UV Light	Report result	Report result	No change in color	No change in color	No change in color	DIN 51094
C) Chemical Properties							
1	Resistance to Chemicals						ISO 10545-13 / IS 13630-8
	1) Resistance to Low concentrations of acids & alkalies	Manufacturer to declare	Manufacturer to declare	ULA /GLA	ULA /GLA	ULA /GLA	
	2) Resistance to High concentrations of acids & alkalies	Manufacturer to declare	Manufacturer to declare	UHA /GHA	UHA /GHA	UHA /GHA	
	3) Resistance to household chemicals and swimming pool salts	UB/GB	Manufacturer to declare	UA /GA	UA /GA	UA /GA	
2	Stain Resistance	Min Class 3	Class 1 min	Class 3 (ISO)/ Class 1 (IS)	Class 3 (ISO)/ Class 1 (IS)	Class 3 (ISO)/ Class 1 (IS)	ISO 10545-14 / IS 13630-8
D) Thermal Properties							
1	Linear Thermal Expansion	Report value	≤7x10 ⁻⁶ K ⁻¹	≤7x10 ⁻⁶ K ⁻¹	≤7x10 ⁻⁶ K ⁻¹	≤7x10 ⁻⁶ K ⁻¹	ISO 10545-8 / IS 13630 -4
2	Thermal Shock Resistance	No damage	10 Cycle . Min	No damage	No damage	No damage	ISO 10545-9 / IS 13630 -5
E) Solar Reflectance Index (SRI)		>78	-	>90 (White colour)	>90 (White colour)	>90 (White colour)	ASTM E1980, EN 673, and EN411

Ramp Test: Suitable for all kind of surfaces (Plain, structural..etc)

Slider (BOT -3000E Digital Tribometer): Suitable for plain / smooth surface and not working for structural / profiled surface

technical specifications

(Anti-Static Tiles)

S. No.	Property	Indian Standard IS 15622:2017 Group B1a Requirement	Endura Anti-Static Value	Test Method
A) Dimensions & Surface Quality				
1	Deviation in Length & Width	± 0.1 %	± 0.1%	ISO 10545-2 / IS 13630-1
2	Deviation in Thickness	± 5 %	± 4%	
3	Straightness of Sides	± 0.1 %	± 0.1%	
4	Rectangularity	± 0.1 %	± 0.1%	
5	Surface Flatness	± 0.5 %	± 0.2%	
6	Surface Quality	Min 95% free from visible defects	>95% free from visible defects	
B) Physical Property				
7	Water Absorption	Average ≤0.08, Individual 0.1%, Max	≤0.05%	ISO 10545-3 / IS 13630-2
8	Modulus of Rupture	Average 35N/mm ² , Individual 32N/mm ² , Min	≥38N/mm ²	ISO 10545-4 / IS 13630-6
9	Breaking Strength	700 N Min for thickness < 7.5 mm, 1300 Min for thickness ≥7.5mm	≥1800N	ISO 10545-4 / IS 13630-6
10	Moisture Expansion	0.02 mm/m, Max	≤0.02 mm/m	ISO 10545-10 / IS 13630-3
11	Scratch Hardness of Surface (Moh's scale)	5, Min	≥5	IS 13630 -13
12	Resistance to Surface Abrasion of Glazed Tiles for Floor Application	Class II, Min	PEI III-IV	ISO 10545-7 / IS 13630 -11
13	Coefficient of Linear Thermal Expansion	Max, 6 x 10 ⁻⁶ K ⁻¹	≤6 x 10 ⁻⁶ K ⁻¹	ISO 10545-8/ IS 13630-4
14	Thermal Shock Resistance	10 cycles Min	No Damage	ISO 10545-9 / IS 13630 -5
15	Crazing Resistance of Glazed Tiles	4 cycles @7.5 bar Min	No Damage	ISO 10545-11/ IS 13630-9
16	Impact Resistance	0.55, Min	≥0.55	ISO 10545-5 / IS 13630-14
# Skid Resistance				
17	a) Skid Resistance - Ramp Test	Manufacturer to declare	>R9	DIN 51130
	b) Coefficient of Friction	Manufacturer to declare	>0.42	ISO 10545 -17 /ANSI A 326.3
18	Frost Resistance	Required if requested by purchaser	No damage	ISO 10545-12 / IS 13630-10
19	Bulk Density (g/cc)	2.2, Min	≥2.2	ASTM C373-16 / IS 13630-2
20	Color Resistance to UV Light	-	No change in color	DIN 51094
21	Resistance to Chemicals			ISO 10545-13 / IS 13630-8
	1) Resistance to Low concentrations of acids & alkalies	Manufacturer to declare	GLA	
	2) Resistance to High concentrations of acids & alkalies	Manufacturer to declare	GHA	
	3) Resistance to household chemicals and swimming pool salts	GB	GA	
22	Resistance to Staining - Glazed Tiles	Class 1 min	Class 1 min	ISO 10545-14 / IS 13630-8
23	Lead & Cadmium Release-for Glazed Tiles, where required	-	Nil	ISO 10545-15
24	Surface Electrical Resistance (ANSI Norms)	Below 1 Mega Ohm (Conductive)	< 50 Kilo Ohm	ANSI ESD S7.1
		Between 1Mega Ohm to 1 Giga Ohm (Dissipative)	1Mega Ohm to 1 Giga Ohm	
	Static Decay Time	<0.5 Sec (Conductive)	<0.5Sec	MIL-B-8170 Para 4.8.3 & FED-STD- 101C. Method 4046
	< 2 Sec (Dissipative)	<0.5Sec		

Ramp Test: Suitable for all kind of surfaces (Plain, structural..etc)

Slider (BOT -3000E Digital Tribometer): Suitable for plain / smooth surface and not working for structural / profiled surface

technical specifications

(Stepping Stone Tiles)

S. No.	Test Description	ISO 13006:2018 / EN 14411 Group Bla Requirement	IS - 15622:2017 Group B1a	Johnson Endura Stepping Stone / Riser	Johnson Endura Stepping Stone / Riser	Test Method
A) Dimension Quality		Whichever is less applicable. Rectified edge		12mm	15mm	
1	Deviation in Length & Width	±0.3% or ±1.0mm	± 0.1 %	±0.1%	±0.1%	ISO 10545-2 / IS 13630-1
2	Deviation in Thickness	±5% or ±0.5mm	± 5 %	±4%	±4%	
3	Straightness of Sides	±0.3% or ±0.8mm	± 0.1 %	±0.1%	±0.1%	
4	Rectangularity	±0.3% or ±1.5mm	± 0.1 %	±0.1%	±0.1%	
5	Surface Flatness	±0.4% or ±1.8mm	± 0.5 %	±0.3%	±0.3%	
6	Surface Quality	Min 95%	Min 95% free from visible defects	Min 95%	Min 95%	
B) Physical Properties						
1	Water Absorption	≤0.5%, individual Max 0.6%.	Average ≤0.08, Individual 0.1%, Max	<0.05%	<0.05%	ISO 10545-3 / IS 13630-2
2	Scratch Hardness of Surface (Moh's scale)	-	5, Min	>6	>6	IS 13630 part 13
3	Flexural Strength (Average MOR)	≥35 N/mm ² , Individual 32N/mm ² , Min	Average 35N/mm ² , Individual 32N/mm ² , Min	>38N/mm ²	>38N/mm ²	ISO 10545-4 / IS 13630-6
4	Breaking Strength	≥1300N	≥1300N	>3500N	>5000N	
5	Impact Resistance	Report value	5, Min	≥0.55	≥0.55	ISO 10545-5 / IS 13630-14
6	Deep Abrasion Resistance (Ungalzed)	<175mm ³	<175mm ³	<120mm ³	<120mm ³	ISO 10545- 6 / IS 13630-12
7	# Skid Resistance					
	a) Skid Resistance - Ramp Test	Manufacturer to declare	Manufacturer to declare	>R9	>R9	DIN 51130
	b) Coefficient of Friction	Manufacturer to declare	Manufacturer to declare	>0.42	>0.42	ISO 10545 -17/ANSI A 326.3
8	Bulk Density, in (g/cc)	-	>2.0	>2.2	>2.2	ASTM C373-16 / IS 13630-2
9	Moisture Expansion	Manufacturer to declare	Manufacturer to declare	≤0.3mm/m	≤0.3mm/m	IS 13630-part 3 / ISO 10545-10
10	Frost Resistance	-	Manufacturer to declare	No damage	No damage	ISO 10545-12 / IS 13630-10
11	Color Resistance to UV Light	Manufacturer to declare	-	No change in color	No change in color	DIN 51094
C) Chemical Properties						
1	Resistance to Concentrated HNO ₃ & H ₂ SO ₄ Acid (wt. Loss)	-	< 1.5 %	<0.8%	<0.8%	IS 4457:2007 Annex G
2	Resistance to Chemicals					ISO 10545-13
	a) Resistance to Low concentrations of acids & alkalis	Manufacturer to declare	Manufacturer to declare	ULA	ULA	
	b) Resistance to High concentrations of acids & alkalis	Manufacturer to declare	Manufacturer to declare	UHA	UHA	
	c) Resistance to household chemicals and swimming pool salts	UB	-	UA	UA	
3	Stain Resistance	Min Class 3	Class 1 min	Min Class 3 (ISO), Class 1 (IS)	Min Class 3 (ISO), Class 1 (IS)	ISO 10545-14 / IS 13630-8
D) Thermal Properties						
1	Linear Thermal Expansion	-	≤6x10 ⁻⁶ K ⁻¹	≤6x10 ⁻⁶ K ⁻¹	≤6x10 ⁻⁶ K ⁻¹	ISO 10545-8 / IS 13630-4
2	Thermal Shock Resistance	No damage	10cycle , Min	No damage	No damage	ISO 10545-9 / IS 13630 -5

Ramp Test: Suitable for all kind of surfaces (Plain, structural..etc)

Slider (BOT -3000E Digital Tribometer): Suitable for plain / smooth surface and not working for structural / profiled surface

technical specifications

(Tactile)

S. No.	Test Description	I.S.- 4457:2007	IS - 15622:2017 Group B1b	Johnson Endura Tactile			Test Method
				1.2 cm	1.5 cm	2.5 cm	
A) Dimension Quality							
1	Deviation in Length & Width	±0.5%	±0.1%	±0.1%	±0.1%	±0.1%	IS 4457:2007 Annex B / ISO 10545-2
2	Deviation in Thickness	±5%	±5%	±4%	±4%	±4%	
3	Straightness of Sides	±0.2%	±0.1%	±0.1%	±0.1%	±0.1%	
4	Rectangularity	±0.2%	±0.1%	±0.1%	±0.1%	±0.1%	
5	Surface Flatness	±0.3%	±0.5%	±0.3%	±0.3%	±0.3%	
6	Surface Quality	Min 95%	Min 95%	Min 95%	Min 95%	Min 95%	
B) Physical Properties							
1	Water Absorption	< 0.5%	0.08<E≤3	< 0.5%	< 0.5%	< 0.5%	IS 4457:2007 Annex C / ISO 10545-3
2	a) Scratch hardness of surface (Moh's scale) - Unglazed tile	-	≥5	≥7	≥7	≥7	IS 13630 part 13
	b) Scratch hardness of surface (Moh's scale) - Glazed tile	-	≥5	≥6	≥6	≥6	
3	Flexural Strength (Average MOR)	>35N/mm ²	>30N/mm ²	>38N/mm ²	>38N/mm ²	>38N/mm ²	IS 4457:2007 Annex D / ISO 10545-4/IS 13630-6
4	Breaking Strength	≥1300N	≥1100N	>1600 N	>3000 N	>8500 N	IS 4457:2007 Annex D / ISO 10545-4/IS 13630-6
5	Impact Resistance	Manufacturer to declare	≥0.55	≥0.55	≥0.55	≥0.55	ISO 10545-5 / IS 13630 -14
6	Deep Abrasion Resistance (Unglazed tile)	<175mm ²	<175mm ³	<120 mm ³	<120 mm ³	<120 mm ³	IS 4457:2007 Annex E / ISO 10545- 6/IS 13630-12
7	Resistance to Surface Abrasion of Glazed Tiles for Floor Application	-	Class II, Min	Min PEI IV	Min PEI IV - V	Min PEI IV - V	ISO 10545-7 /IS 13630-11
8	# Skid Resistance						
	a) Skid Resistance - Ramp Test	Manufacturer to declare	Manufacturer to declare	≥R9	≥R9	≥R9	DIN 51130
	b) Coefficient of Friction	Manufacturer to declare	Manufacturer to declare	>0.42	>0.42	>0.42	ISO 10545 -17 / ANSI A 326.3
9	Frost Resistance	-	-	No damage	No damage	No damage	ISO 10545-12 / IS 13630-10
10	Density (gm/cc)	-	≥2.0	>2.2	>2.2	>2.2	IS 13630 part 2
11	Moisture Expansion	Manufacturer to declare	Manufacturer to declare	≤0.3mm/m	≤0.3mm/m	≤0.3mm/m	IS 13630-part 3 / ISO 10545-10
12	Color Resistance to UV Light	Report result	-		No change in color	No change in color	DIN 51094
C) Chemical Properties							
1	Resistance to Concentrated HNO ₃ & H ₂ SO ₄ Acid (wt. Loss)	<1.5 %	-	<0.8%	<0.8%	<0.8 %	IS 4457:2007 Annex G
2	Resistance to Chemicals						
	a) Resistance to Low concentrations of acids & alkalis	Manufacturer to declare	Manufacturer to declare	ULA /GLA	ULA /GLA	ULA /GLA	ISO 10545-13
	b) Resistance to High concentrations of acids & alkalis	Manufacturer to declare	Manufacturer to declare	UHA /GHA	UHA /GHA	UHA /GHA	
c) Resistance to household chemicals and swimming pool salts	Manufacturer to declare	UB /GB	UA /GA	UA /GA	UA /GA		
3	Stain resistance	Resistant	Resistant	Resistant	Resistant	Resistant	IS 13630 part 7 / ISO 10545-14
D) Thermal Properties							
1	Linear Thermal Expansion	-	≤7x10 ⁻⁴ K ⁻¹	IS 13630 part 4 / ISO 10545-8			
2	Thermal shock resistance	No damage	No damage	No damage	No damage	No damage	IS 13630 part 5 / ISO 10545-9
E) The profile of raised Button / Liner							
20	Raised Button / Liner Height	-	-	4.5mm to 5.0mm	4.5mm to 5.0mm		DETR Standard Chapter 6 / ISO 23599:2012

Ramp Test: Suitable for all kind of surfaces (Plain, structural..etc)

Slider (BOT -3000E Digital Tribometer) : suitable for plain / smooth surface and not working for structural / profiled surface

technical specifications

(Clad Care)

S. No.	Test Description	I.S.- 4457:2007	ISO 13006:2018 / EN 14411 Group Bla Requirement	Johnson Endura Clad Care Clad Stone	Test Method
A) Dimension Quality					
			Whichever is less applicable.		
1	Deviation in Length & Width	±0.75%	±0.6%, ± 2.0 mm	±0.6%	IS 4457:2007 Annex B / ISO 10545-2
2	Deviation in thickness	±5%	±5%, ± 0.5 mm	±4%	IS 4457:2007 Annex B / ISO 10545-2
3	Straightness of sides	±0.5%	±0.5%, ±1.5mm	±0.4%	IS 4457:2007 Annex B / ISO 10545-2
4	Rectangularity	±0.6%	±0.5%, ± 2.0 mm	±0.4%	IS 4457:2007 Annex B / ISO 10545-2
5	Surface flatness	±0.5%	±0.5%, ± 2.0 mm	±0.3%	IS 4457:2007 Annex B / ISO 10545-2
6	Surface Quality	Min 95%	Min 95%	Min 95%	IS 4457:2007 Annex B / ISO 10545-2
B) Physical Properties					
1	Water Absorption	<0.5%	<0.5%, Individual Max 0.6%	<0.5%	IS 4457:2007 Annex C / ISO 10545-3
2	Scratch hardness of surface (Moh's scale)	Report value	-	>7	IS 13630 part 13
3	Flexural Strength (Average MOR)	>35N/mm ²	>35N/mm ² , Individual 32N/mm ² , Min	>38N/mm ²	IS 4457:2007 Annex D / ISO 10545-4
4	Breaking Strength	≥700N	≥700N	>800N	IS 4457:2007 Annex D / ISO 10545-4
5	Surface Abrasion Resistance (PEI Rating) Glazed	-	Report abrasion class	Min PEI IV - V	ISO 10545-7 / IS 13630-11
6	Deep Abrasion Resistance (Ungalzed)	<175mm ³	<175mm ³	<120mm ³	IS 4457:2007 Annex E / ISO 10545- 6
7	Skid Resistance (R value Ramp test)	-	Manufacturer to declare	≥R9	DIN 51130
8	Bulk Density, in (g/cc)	-	Report value	>2.2	ASTM C373-16 / IS 13630-2
9	Moisture Expansion	-	Manufacturer to declare	≤0.3mm/m	IS 13630-part 3 / ISO 10545-10
10	Frost Resistance	-	Manufacturer to declare	No damage	ISO 10545-12 / IS 13630-10
11	Color Resistance to UV Light	-	Report result	No change in color	DIN 51094
C) Chemical Properties					
1	Resistance to Chemicals				ISO 10545 part 13
	a) Resistance to household chemicals and swimming pool salts	Resistant	Minimum B	Class GB	
	b) Resistance to acids & alkalies	Manufacturer to declare	Manufacturer to declare	Class GLA/GHA	
2	Stain Resistance	-	Min Class 3	Class 3	IS 13630 part 7 / ISO 10545-14
D) Thermal Properties					
1	Linear Thermal Expansion	-	<7x10 ⁻⁶ K ⁻¹	<7x10 ⁻⁶ K ⁻¹	ISO 10545-8/ IS 13630-4
2	Thermal Shock Resistance	No damage	No damage	No damage	ISO 10545-9 / IS 13630 -5

Ramp Test: Suitable for all kind of surfaces (Plain, structural..etc)

Slider (BOT -3000E Digital Tribometer) : suitable for plain / smooth surface and not working for structural / profiled surface

technical specifications

(Johnson Endura Maxgrip)

S. No.	Test Description	I.S.- 4457:2007	IS - 15622:2017 Group B1b	Endura Maxgrip	Test Method
A) Dimension Quality					
1	Deviation in Length & Width	±0.6%	±0.1%	±0.1%	IS 4457:2007 Annex B / IS 13630-1
2	Deviation in Thickness	±5%	±5%	±4%	
3	Straightness of Sides	±0.2%	±0.1%	±0.1%	
4	Rectangularity	±0.2%	±0.1%	±0.1%	
5	Surface Flatness	±0.3%	±0.5%	±0.3%	
6	Surface Quality	Min 95%	Min 95%	Min 95%	
B) Physical Properties					
1	Water Absorption	<0.5%	0.08<E9	<0.5%	IS 4457:2007 Annex C / IS 13630-2
2	a) Scratch hardness of surface (Moh's scale) - Unglazed tile	-	≥5	>7	IS 13630 part 13
	b) Scratch hardness of surface (Moh's scale) - Glazed tile	-	≥5	≥6	
3	Flexural Strength (Average MOR)	>35N/mm ²	>30N/mm ²	>38N/mm ²	IS 4457:2007 Annex D / IS 13630-6
4	Breaking Strength	≥1300N	≥1100N	≥1800 N	IS 4457:2007 Annex D / IS 13630-6
5	Impact Resistance	Manufacturer to declare	≥0.55	≥0.55	IS 13630 -14
6	Deep Abrasion resistance (Unglazed tile)	<175mm ³	<175mm ³	<120 mm ³	IS 4457:2007 Annex E / IS 13630-12
7	Resistance to Surface Abrasion of Glazed Tiles for Floor Application	-	Class II, Min	Min PEI IV - V	IS 13630 - 11
# Anti-Slip Properties					
8	a) Ramp Test ® Value)	-	-	R10/R11/R12	DIN 51130
	b) Barefeet on Wet Area (A/B/C) Scale	-	-	A/B/C	DIN 51097
9	Frost Resistance	-	Manufacture to declare	No damage	IS 13630-10
10	Density (gm/cc)	-	≥2	>2.2	IS 13630 part 2
11	Moisture Expansion	Manufacturer to declare	-	≤0.3 mm/m	IS 13630-part 3
12	Color Resistance to UV Light	-	-	No change in color	DIN 51094
C) Chemical Properties					
Resistance to Chemicals					
1	a) Resistance to Low Concentrations of Acids & Alkalies	Manufacturer to declare	Manufacturer to declare	ULB /GLB	ISO 10545-13
	b) Resistance to High Concentrations of Acids & Alkalies	Manufacturer to declare	Manufacturer to declare	UHB/GHB	
	c) Resistance to Household Chemicals and Swimming Pool Salts	Manufacturer to declare	UB/GB	UB /GB	
2	Stain Resistance	-	Resistant	Resistant	ISO 10545-14
D) Thermal Properties					
1	Linear Thermal Expansion	-	≤7 x10 ⁻⁶ K ⁻¹	≤7 x10 ⁻⁶ K ⁻¹	IS 13630 part 4 / ISO 10545-8
2	Thermal Shock Resistance	-	10 cycle, Min	No damage	IS 13630 part 5 / ISO 10545-9

packingdetails

Product	Nominal Size (cm)	No. of Tiles/Box	Approx Area/Box (sq.m)	Approx Weight/Box (kgs)	Approx Cartons/20' Container	Approx Area/20' Container (sq.m)	Approx Cartons/16T Truck	Approx sqm/16T Truck
Hi-Traffic								
20x20 (1cm Thk)	20X20	20	0.8	18	1500	1200	889	1111
30x30 (1cm Thk)	30X30	10	0.9	19.13	1411	1270	836	929
40x40 (1cm Thk)	40X40	6	0.96	20.39	1324	1271	785	817
60x60 (1cm Thk) (Sandex & Sandex Pl)	60X60	4	1.44	30	900	1296	533	370
60x120 (1cm Thk) (Sandex)	60X120	2	1.44	30	900	1296	533	370
60x120 (0.8cm Thk) (Sandex)	60X120	2	1.44	27	1000	1440	593	412
20x120 (1cm Thk) (Sandex Plus S&P)	20X120	4	0.96	21	1285	1234	762	794
EDC								
40x40 (1cm Thk) Kunnigal	40x40	6	0.96	19.9	1356	1302	804	838
40x40 (1.2cm Thk) Rajkot	40x40	5	0.80	20	1350	1080	800	1000
30x30 (1 cm Thk) Kunnigal	30x30	8	0.72	14.9	1812	1305	1074	1491
30x30 (1 cm Thk) Dewas	30x30	8	0.72	16	1687	1215	1000	1389
30x30 Terrace (0.8 cm Thk) Kunnigal	30x30	10	0.9	16	1687	1518	1000	1111
Cool Roof								
30x30 (0.8cm Thk) Dewas	30x30	10	0.9	15.6	1730	1557	1026	1140
30x30 (1cm Thk) Dewas	30x30	10	0.9	20.2	1336	1202	792	880
30x30 (2cm Thk) Dewas	30x30	5	0.45	20.2	1336	601	792	1760
40x40 (0.8cm Thk) Dewas	40x40	8	1.28	22.2	1216	1556	721	563
40x40 (0.8cm Thk) Kunnigal	40x40	8	1.28	22.2	1216	1556	721	563
30x30 (0.8cm Thk) Kunnigal	30x30	10	0.9	16.1	1677	1509	994	1104
30x30 (1cm Thk) Kunnigal	30x30	8	0.72	15.6	1730	1246	1026	1425
Meteor								
60x60 (1.5cm Thk) Pen	60x60	3	1.08	35	771	833	457	423
60x60 (1.5cm Thk) Dewas	60x60	3	1.08	39	692	747	410	380
60x60 (2cm Thk) Dewas	60x60	2	0.72	34.4	784	564	465	646
Industrial								
20X10 (1.2cm Thk)	20x10	30	0.6	16.5	1636	982	970	1616
30X30 R (1.2cm Thk)	30x30	8	0.72	20	1384	996	821	1140
20X10 (1.5cm Thk)	20x10	20	0.4	13.7	1970	788	1168	2920
20X20 R (1.5cm Thk)	20x20	15	0.6	21.5	1255	753	744	1240
30X30 R (1.5cm Thk)	30x30	6	0.54	18.5	1459	788	865	1602
20X10 (2cm Thk)	20x10	20	0.4	18	1500	600	889	2222
30X30 R (2cm Thk)	30x30	5	0.45	20	1350	608	800	1778
30x30 (1.2 cm thk Tac Tile) Dewas	30x30	8	0.72	15.3	1764	1270	1046	1452
30x30 (1.5 cm thk Tac Tile) Dewas	30x30	6	0.54	14.8	1824	985	1081	2002
30x30 (2.5 cm thk Tac Tile) Dewas	30x30	4	0.36	17.5	1542	555	914	2540
Anti-Static Series								
60X60R (1cm Thk)	60x60	4	1.44	29.2	924	1331	548	381
Swimming Pool Tiles								
24.7x12.2	24.7x12.2	30	0.90	16.5	1636	1479	970	1073
Stepping Stone Tile								
30x120cm (1.5cm Thk)	30x120	4	1.44	50	540	778	320	222
60x120cm (1.5cm Thk)	60x120	2	1.44	50	540	778	320	222
30x120cm (1.2cm Thk)	30x120	4	1.44	40	675	972	400	278
60x120cm (1.2cm Thk)	60x120	2	1.44	40	675	972	400	278
30x95cm (1.2cm Thk)	30x95	4	1.14	31	870	992	516	453
60x95cm (1.2cm Thk)	60x95	2	1.14	31	870	992	516	453
31x152cm (1.2cm Thk)	31x152	4	1.88	52	519	978	308	163
62x152cm (1.2cm Thk)	62x152	2	1.88	52	519	978	308	163
Clad Care Tiles								
24x7.5 (0.65cm Thk)	24x7.5	40	0.72	10.3	2621	1887	1553	2157
Maxgrip								
30x30	30x30	10	0.9	18.55	1455	1310	863	958

Many discerning buyers have chosen Johnson Endura products for Pavements, Exteriors, Swimming Pools or Industrial applications. Listed below are a few of them.

Business House & Commercial Building :

- Fortune 2000, Bandra Kurla Complex, Mumbai - Terrace Garden
- Vodafone, Corporate Office, Ahmedabad - Driveway
- Indian Art Gallery, Bhadohi, U. P. - Warehouse
- Supreme Chambers, Andheri (W), Mumbai - Driveway
- Haldia City Centre, Haldia
- BITS Pilani, Hyderabad - Common & Passage Area
- Bengal Engineering College, Shibpur, Kolkata - Swimming Pool Deck
- Rabi Tirtha, Kolkata - Museum
- Regent Education and Research Foundation, Kolkata - Paving

Educational Institute :

- VED Vigyan Mahavidyalaya, Baroda - Passages & Rooms
- Mehsana Education Trust, Mehsana - Class Room Flooring
- St. Aloysius College Mangalore - Common Area
- Vendroya Medical & Dental College, Mangalore - Hospital Floor
- Sri Guru Ramdas Medical College, Amritsar
- DPS Bathinda, Classroom Floors
- Gelindale Public School, Hyderabad - Classroom Floors
- Radha International Academy, Aligarh - Corridors
- DPS, Aligarh, Yamunanagar, Hyderabad, Vijayawada
- Doon School, Dehradun - Pathway
- Brilliant Public School, Patiala - Classrooms
- Poddar International School, Ahmedabad - Class rooms, Labs, Foyer
- Career Point, Kota - Parking
- KIIT University - Bhubaneswar - Bathroom
- Dr. Babasaheb Ambedkar University, Ahmedabad - Class Rooms
- Indian School of Business, Hyderabad - Class Rooms & Common Areas
- National Institute of technology, Warangal - Common & Passage Area

Hospital :

- Laxmi Memorial Education Trust, Mangalore - Hospital Floor
- Indian Red Cross Society, Branch Location - Hall
- MIMS Hospital, Wayanad - Passages & Rooms
- Military Hospital, Jodhpur - Parking Area
- Ahmedabad Cancer Society, Asarva, Ahmedabad - Passages
- AKG Hospital, Kannur - Driveway
- Ambuja Neotia, Kolkata and Siliguri

Hotel :

- Pola Paradise Hotel, Bellary - Pavement Flooring
- Hotel Green Park, Hyderabad
- Lake View Hotel, Mahabaleshwar - Pavement & Driveway
- Regal Hotel, Mahabaleshwar - Driveway
- Maurya Sheraton Towers, Delhi
- Crowne Plaza, New Delhi - Kitchen & Laundry Area
- J. W. Marriot, New Delhi - Kitchen Area
- Hilton Hotel, Gurgaon - Kitchen & Laundry Area
- Hotel Abha Regency, Aligarh - Kitchen, Staircase & Ramp
- Contel Hotel, Panchkula - Terrace
- Hotel Holiday Inn, Jaipur - Bathroom & Kitchen Area
- Hyatt Regency, Andheri (E), Mumbai - Kitchen Area
- Sinclairs Hotel, Siliguri - Swimming Pool Deck

Housing :

- Himalaya Co-operative Housing Trust Ltd; Ahmedabad - Parking Passage
- Dynasty Developers, Bangalore - Terrace Floor
- Woods Well Apartments, Bangalore - Car Parking Area
- Shanti Ashram, Mumbai - Pathways around the Ashram
- Malbar Co-operative Housing Society, Mumbai - Car Garage and Driveway
- Mantri Developers, Hyderabad - Lift Lobby & Common Parking
- Splendid Group, Hyderabad - Open Terrace of Palm Meadow Villas
- Lodha Builders, Dombivli, Thane, Miraroad, Kanjurmarg, Mumbai - Utility & Balcony Area
- EMAAR MGF, Mohali - Balcony
- Bakeri Group - Ahmedabad - Driveway
- Safal Group, Ahmedabad - Driveway
- Oberoi Builders, Jogeshwari, Mumbai - Utility Area
- Pittie Group, BKC, Mumbai - Driveway & Parking
- Regency Group, Thane - Stilt Parking

Swimming Pool :

- Talkatora Stadium, Delhi
- National Games Stadium, Hyderabad - Swimming Pool Deck
- Jaya Bheri Silicon Country, Hyderabad - Swimming Pool Deck
- Supreme Industries, Nagothane - Swimming Pool Deck
- Goel Promoters, Pune - Swimming Pool Deck
- Parmar Farm House, Pen - Swimming Pool

Food Processing :

- Ruchi Soya Oil Extraction Unit, Indore
- Nestle, Baddi
- Hindustan Unilever Ltd; Rajpura, Mysore, Nashik & Kolkata
- Tricom Agrochem Ltd; Pune

- Nilons Enterprise, Jalgaon
- ITC Ltd; Ranjangaon, Pune
- SDC Agrofoods, Hyderabad
- Ravindranath Fruit Canning Industries, Hyderabad
- FIL Industries Ltd. Jammu
- Perfetti Van Melle Pvt. Ltd., Manesar
- Narmada Drinks Pvt. Ltd., Bilaspur
- Cargill Industries, Daund, Pune
- Tetrapack Industries, Chakan, Pune
- Hindustan Coca Cola Beverages, Kheda, Hyderabad & Guntur
- Pepsico Holdings, Kanpur
- Dharampal Satyapal Ltd., Kullu, H. P.

Bulk Drugs :

- Alchem, Ankleshwar
- Sun Pharma, Ahmednagar
- Unichem, Roha
- Cadila, Ankleshwar
- Lupin Pharma, Boisar
- Nicholas Piramal, Mumbai
- Avantis, Ankleshwar
- Cipla Ltd., Patalganga, Kurkumbh & Bangalore
- Matrix Laboratories, Hyderabad & Vizag
- Dr. Reddy's Laboratories, Hyderabad & Vizag
- Covalent Labs, Hyderabad & Vizag
- Polydrug Pharma, Ambernath

Pharmaceuticals :

- Glaxo, Thane
- Johnson and Johnson, Mumbai
- Wockhardt Ltd., Aurangabad

Dairy Industries :

- Hatsun Foods, Dharmapuri
- Vijaya Dairy, Hyderabad
- Amul Dairy, Dharuhera, Manesar, Virar
- NDDDB, Anand
- Gokul Dairy, Kolhapur, Vashi
- Mother Dairy, Anand
- Milma Dairy, Wayanad
- Gowardhan Dairy, Parag Milk Foods, Pune, Chittoor

Textiles :

- Bombay Dyeing DMT Plant, Patalganga
- Reliance, Patalganga
- Lavino Kapur, Boisar
- Arvind Mills, Ahmedabad
- Alok Industries, Silvassa, Vapi
- Bombay Rayon, Boisar, Kolhapur & Bangalore
- Mandana Dyeing, Boisar
- Sheetal Fibre Ltd., Ludhiana

Petroleum :

- Reliance Industries, Jamnagar, Patalganga
- GAIL Gas Pipe Line, Vizag, Vijayawada
- Guru Gobind Singh Refinery, Bathinda
- HPCL, Mahul
- BPCL, Mahul
- IOCL, Haldia, Mathura
- BPCL, Mumbai Manmad Pipe Line, Manmad Sawai Madhopur Extension

Auto Mobiles :

- Ceat Shoppe, All India
- FIAT, All India
- Maruti, All India
- Mahindra & Mahindra, All India

- Volkswagen, All India
- Skoda India, All India
- BMW, All India
- Daimler India, All India
- Bharat Benz, All India
- Honda, All India
- Hyundai, All India
- Mahindra (Scorpio Showroom), Secunderabad
- Bajaj Auto Showroom, Ahmedabad

Corrosion Protection Application :

- RCF Thal Plant
- Exide Industries Limited, Hosur in Tamilnadu

Breweries :

- Seagram, Nashik
- United Breweries, Aurangabad, Hyderabad, Orissa
- Arian Breweries, Jaipur
- SAB Miller, Aurangabad
- Varun Breweries, Noida
- Carlsberg India, Hyderabad

Government Agencies :

- BARC
- MES
- Railways
- Airport Authority of India
- WBTD, Murti
- Ichapur Rifle Factory, Ichapur
- Chittaranjan Locomotive Works, Chittaranjan
- CPWD, Kolkata

Chemical Plant :

- SD Finechem, Tarapur
- BASF, Mangalore
- Sarex Overseas, Tarapur
- Salvi Chemicals, Boisar
- Clariant Chemicals, Roha
- Jubilant Life Sciences, Bharuch
- Navin Chemical Enterprise, Dewas

Public Sector Undertaking :

- ONGC
- HPCL
- BPCL

Heavy Industries and Others :

- Hindalco, Sambalpur
- Adhunik Alloys and Power Ltd; Jamshedpur

Leather Trade :

- Reflexions Narayani Impex Pvt. Ltd; Kolkata

Johnson Endura Antistatic Tiles :

- Chemstroll Engineering, Goa
- Bilag Industries Ltd. (Bayer Group Company), Vapi
- MES, Vizag (Dolphin Nose Station Base)
- Department of Malaria Health Research Institute, Delhi
- Johnson Matthey India Pvt. Ltd., Taloja, Mumbai
- Alen Electronics Pvt. Ltd., Ambernath, Mumbai
- Aurobindo Pharma, Hyderabad & Vizag
- Mylan Labs, Hyderabad & Vizag
- Defense Research & development organization, Santosh Nagar, Hyderabad
- Dr. Reddy Laboratories, Hyderabad
- UP Projects Corporation Ltd. : 200 Bedded Mother & Child Referral Hospital, Gomti Nagar, Lucknow

Cool Roof SRI :

- Jagat Guru Krupaluji Maharaj Trust Hospital, Virndavan, U.P.
- Scientific Center UPRNN Uttar Pradesh Rashtriya Nirman Nigam, Lucknow, U.P.
- Creative Interior Architect - Bungalow Project, Dapoli, Maharashtra
- Alen Electronics - Medical Equipment Manufacturing Unit, Ambernath, Maharashtra
- Tripura University, Agartala, Tripura
- Pinnacle Infotech Solutions - IT Industry, Durgapur, West Bengal
- Jaye Bheri Temple Tree - Prm Apartment Project, Hyderabad, Telengana
- Naidu College, Bhubaneshwar, Orissa
- Dinbandhu Pahapatra Prm Building Project, Bhubaneshwar, Orissa
- Dr. Chitra - Green House Building Project for Platinum Certification, Tuticorin, Tamilnadu
- Vellore Institute of Technology, Vellore, Tamilnadu
- TCS Project, Chennai, Tamilnadu
- MIND Tree Ltd. - IT Company, Bangalore, Karnataka
- IIT - Gandhinagar,
- Zydus Cadila Corporate House - Ahmedabad
- Shree Sthanakvasi Jain Chhatralaya - Ahmedabad
- KMF - Karnataka
- Schreiber Dynamix - Baramati
- Orissa Milk Federation - Cuttack
- Ajmer Dairy
- NIF - Kanpur

1 Johnson Endura tiles in a Spice Manufacturing Unit

A spice manufacturing unit in Andheri, Mumbai with IPS concrete flooring found the quality of the product hampered by the dust generated. After a warning from the Food and Drug Administration, an attempt was made with epoxy layers, which could not handle the stress well. Then their original flooring was replaced with Johnson Endura tiles. The result? A hygienic, safe spice production area - and a FDA approval.

2 Johnson Endura tiles in a Leather Stitching Factory

A Mohali-based leather-stitching factory with kota-stone flooring was dissatisfied. This dull and ugly flooring had deteriorated badly because of stress and stains by machin and trolley movement. The situation turned into a positive one when their flooring was replaced with Johnson Endura Tiles. The tiles looked good, remained scratch-free and breakage free resulting in low maintenance. The enhanced aesthetics earned praise from corporate buyers.

3 Johnson Endura tiles in Places of Worship

A Gurudwara in Lucknow had kota-stone kitchen flooring which used to get wet easily. Because of the high footfalls during the langar, the wet flooring caused concern for the safety of the devotees. After the Gurudwara got this flooring replaced with Johnson Endura tiles, their problems were resolved. The new tiles provided grip, were breakage-free and made worship much safer.

4 Johnson Endura tiles in Manufacturing Industry

A shocker making unit in Gurgaon had problems with saety - oil spills made operations difficult. After considering other flooring options, Epoxy flooring was installed to combat this. The result was not satisfactory as the deterioration rate of Epoxy flooring was too high. The unit then decided on Johnson Endura tiles. The anti-skid and high-stress surface allowed for easier grip and unrestricted heavy-trolley movement. Resulting in high productivity and a shocker factory environment free of shocks.

5 Johnson Endura Tiles at a Fish Harbor

A fish harbor in Kerala had a rapidly degenerating floor because of the constant movement of fish carts, trucks, tempos, and crates on their concrete and kota flooring. This caused the flooring to break leading to unhygienic conditions and waterborne diseases. This in turn worsened the quality of fish. They solved this long standing problem by replacing their flooring with heavy duty Johnson Endura Tiles which were cleaner, scratch-free and durable. The harbor was then successful in winning the confidence of consumers who visited the Cherai Harbor.

6 Johnson Endura Tiles in a Plastic Molding Unit

A plastic molding unit used kota-stone & mandana-stone on the floors in their Mumbai and Delhi factories. This always led to problems like breakage, stains and scratches during trolley movement. So when the time came for the management to make a choice for their Baddi branch they chose to go with Johnson Endura Tiles. Now the company spends a lot less on maintenance and has happier employees with increased levels of productivity.

7 Johnson Endura Tiles in Railway Battery Rooms

The battery rooms in the Railway used acid resistance bricks which were porous. They used to get stained easily and required high maintenance. The DE of Railways soon decided to put an end to this problem by replacing their flooring with Johnson Endura tiles. The results were there for everyone to see. The floors were finally easy to fix, stain free with low maintenance, making it more conducive for work.

8 Johnson Endura Tiles in Pulp Canning Units

A mango pulp canning unit had been facing a maintenance issue with their kadappa floors constantly chipping off and breaking. The floor also used to catch a lot of stains due to long storage periods of the mangoes. The troubled management of the unit decided to replace their problematic flooring with Johnson Endura Tiles and Epoxy Sealant after they got notified by the local pollution control officials. With new flooring their regular maintenance issues were solved and they got the ISO 14001 certification. The flooring change also helped the unit win canning sub-contracts for big brands like Frooti, Pepsi and Hindustan Coca Cola Beverages.

end-to-endsolutions

JOHNSON TILES

Johnson tiles is the flagship brand of H & R Johnson. It offers a wide range of ceramic wall and floor tiles. Some of the trend-setting innovations we have launched in Johnson Tiles include germ free tiles, anti-skid bathroom tiles, water-repellent Tiles, scratch resistant tiles, 3D digital tiles etc.

What makes this collection unique is its DNA of 3 bases- aesthetics, durability and functionality. It offers tiling solutions available in small and medium formats in multiple finishes and unlimited themes and designs for both walls and floors which can be applied in indoor residential and commercial areas.

JOHNSON PORSELANO

Johnson Porselano offers Glazed Vitrified Tiles, Slabs and Splits with true to life look, feel and touch.

With the introduction of the patented germ free technology close to a decade ago, this germ free range* of technically superior and aesthetically appealing tiles help you make hygiene the core of your lifestyle.

It offers tiling solutions available in medium and large formats in multiple finishes and unlimited designs for both walls and floors which can be applied in indoor residential and commercial areas.

JOHNSON ENDURA

In tune with our legacy of introducing most of the innovations in the Indian tile industry, H & R Johnson (India) launched the Johnson Endura brand to offer highly specialized range of architectural and industrial tiling solutions. Today, Johnson Endura enjoys the position of being India's first brand to offer the widest range of specialised flooring solutions pertaining to residential outdoor, commercial and industrial use.

While the use of conventional or ordinary flooring solutions in highly demanding areas can lead to a multitude of problems like slippages, chipping and breakages, Johnson Endura not only offer heavy duty flooring solutions but can withstand the harsh elements of external climatic conditions, the tough requirements of all kinds of manufacturing and warehousing setups, cladding and high traffic areas. Some of the innovations from Johnson Endura include swimming pools, antistatic tiles, tactiles for visually impaired

MARBONITE:

Johnson Marbonite offers a wide range of Stain free Polished Vitrified Tiles. From the past 2 decades, it has been ruling the polished vitrified tile segment because of its constant ability to innovate and present products which are aesthetically pleasing, functionally superior and far more durable.

The Stain Free technology makes the maintenance of tiles a lot more easier, it also enhances the reflectivity of the tile surface making your space shine bright. Every range under marbonite is finely crafted with its own purpose and uniqueness. Its wide variety of tiles makes it an ideal choice for residential and commercial use.

 **JOHNSON TILES**
NOT JUST TILES, LIFESTYLES.

 **JOHNSON**
PORSELANO
BEAUTIFUL IMPRESSIONS.FOREVER.

 **JOHNSON**
ENDURA
INDUSTRIAL TILING SOLUTIONS

 **JOHNSON**
MARBONITE
PREFERRED OVER ITALIAN MARBLE



manufacturingexcellence

Johnson has the most modern manufacturing units across strategic locations in India; Madhya Pradesh, Maharashtra, Karnataka, Pondicherry, Gujarat, Andhra Pradesh and Himachal Pradesh. Our manufacturing facilities employ the best technology from world leaders in tile manufacturing equipment. In our pursuit for manufacturing excellence and obsession with quality we have invested in automating our manufacturing process and employ equipments such as non-contact digital printing machines, microprocessor-controlled kilns, laser guided vehicle (LGV), automatic sizing and planarity controls, automatic packing machines, etc. All our plants are ISO compliant with both 9001 and 14001 certifications as well as OHSAS 18001 certification.

pioneeringinnovations

Johnson has pioneered innovation in the Indian tile industry.

- Anti-skid Bathroom Tiles, specially designed for Indian households
- Water-repellent tiles for a cleaner wall
- Joint-free wall, floor and vitrified tiles for minimum grout joints
- Scratch-free tiles for that extra durability under ambient dust conditions
- Germ-free tiles for protection against fungus and bacteria
- Stain-free vitrified tiles with enhanced stain resistance
- Anti-static tiles specially designed for use in areas such as computer server rooms and data centers
- Revolutionary digital printing to make designs come alive
- Tac-tiles to aid the visually challenged navigate
- Intellimate - intelligent toilet system for sanitarywares
- Germ-free sanitarywares

research&development

At the heart of every innovation from Johnson, lies a state-of-the-art Research and Development facility. It's where ideas are birthed, given a heart and a mind to perform. It's where we harness the powers of cutting-edge technology to deliver something that enhances your life. Located at Pen, Maharashtra, it is approved by the Department of Scientific and Industrial Research, Government of India. Every new product developed here is stringently checked for its quality, right from the raw material stage itself. The clay, the pigments, the minerals, the chemicals, whether sourced locally or internationally, are not used until they meet our exacting standards. With geologists on site, examining the quality of material from the mine itself, we ensure that what you get is fit for today and ready for tomorrow.



greeninitiative

As a socially responsible company, Johnson has initiated a number of measures to reduce energy consumption and to conserve and preserve precious natural resources. Our manufacturing operations are increasingly using greener fuels like biomass and wind energy. We leverage local resources and manufacture and distribute locally in order to cut down on fuel consumption wasted in transportation. We also use minimum water, mostly harvested rainwater, reuse energy diligently and recycle waste. We have also installed high grade pollution abatement devices that restrict the release of noxious gases such as SO_x, NO_x and SPM into the environment. The company has registered two projects under the Clean Development Mechanism which is generating certified emission reduction (CER). Additionally, we have two projects on the VER + scheme accruing VER + credits. These initiatives have been recognized by external and Government agencies such as Gas Authority of India Limited (GAIL) and the Bureau of Energy Efficiency (BEE), Ministry of Power, Government of India. The bigger reward, however, is the fact that we are leaving the planet behind for our children, like the way we found it. Pure and green.

Customers choosing to use our products can avail LEED or equivalent credits toward Green Building Certification under the following categories -

Material Resource : Use of local raw materials to reduce energy consumption during transportation - Available points 2.

Recycle Content : Use of recycled material in the manufacture of the product - Available points 2.

certifications



Johnson is India's largest tile manufacturer. Its commitment to quality, service and innovation is backed by certification from the world's leading accreditation bodies.

ISO 9001: 2015
For implementing a Quality Management System for the Manufacture and Supply of Ceramic Tiles.

ISO 45001: 2018
For implementing an Occupational Health & Safety Management System for the Manufacturing of Ceramic Tiles.

ISO 14001: 2015
For implementing an Environmental Management system for the Manufacturing of Ceramic Tiles

Certificate of Merit for Energy Conservation, Bureau of Energy Efficiency, Ministry of Power A Recognition for the efficient use of energy and its conservation.

Plant has received Safety award by National Safety Council.



awards

H & R Johnson has won awards for its impeccable products and services. H & R Johnson always make sure it remain consistent in delivering top-notch wall tiles, floor tiles, and other products.



GreenPro:

GreenPro is a product certification given by the Confederation of Indian Industry (CII) which signifies environmentally conscious lifecycle of the production; certification for eco-friendly products that helps customers make an informed choice towards sustainable products. Johnson is proud to announce that all our tile segments – Johnson Tiles, Porselano, Endura and Marbonite are certified as GreenPro



Superbrand (consumer and industry validated):

Superbrand is an internationally recognised award and is regarded as the world's foremost authority on brand management practices. Johnson is proud to have been bestowed with the title of an Consumer & Industry validated Superbrand for Marble and Quartz, Endura and Smart tiles from Johnson.



ET Iconic brand:

The Iconic Brand award was conceptualized with an objective of acknowledging and honouring the invaluable contributions made by indigenous brands to various sectors of the economy

H & R Johnson has been awarded the 'The Economic Times Iconic brand of the year and The Economics Tiles Architecture & Designs Top 100 Brands' title.



ET Best Brand:

The Economic Times initiated "ET BEST BRAND" recognising 200 best brands across select categories based on consumer survey methodology and conducted by AC Nielsen. The award reinstates our continued commitment towards consumers offering best products & experiences.



Brand of the Decade:

Johnson has "Brand of the Decade" indicates the brands who have achieved consistency with brand equity from last 10 years based on consumer survey research and evaluation conducted by BARC Asia. The award is recognition of our continued commitment towards consumers offering best products & experiences.



Trusted brand:

Consumer based research award

Johnson has been awarded the Reader's Digest Trusted Brand award. This is the 12th year that Johnson has received the Gold award in the tiles category, also received award for Bath fitting category.



Golden peacock:

Golden Peacock Award for Product Innovation, instituted by the Institute of Directors (IOD) is now regarded as a benchmark of Corporate Excellence worldwide. We are glad to receive this award for our "Germfree" products.



Greenguard Gold

Greenguard is a third-party chemical emissions standard, helping to reduce indoor air pollution and the risk of chemical exposure, while aiding in the creation of healthier indoor environments. Johnson is proud to announce that our Quartz range of products is awarded with Greenguard Gold award.



Griha

Griha council is a joint initiative of Ministry of New and Renewable Energy, GOI and The Energy and Resources Insti-tute of implement Griha. India's national rating system for sustainable habitats.

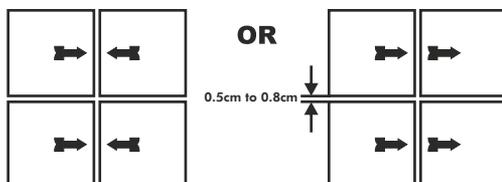
johnsonenduratilefixinginstructions*

1. Before fixing the tiles, lay them out in the desired pattern and make sure that they give an acceptable blend of shade, colour & design. Also make sure that the tiles are acceptable to your satisfaction. Please note that certain amount of shade and size variation is inherent in the manufacturing of ceramic products.
2. For fixing these tiles, we recommend the use of ARDEX ENDURA tile fixing adhesives. For best results, follow the tile fixing instruction provided along with the adhesives.
3. For fixing Johnson Endura tiles on the floor using sand and cement, follow the instruction given below :
 - a) Use cement and sand mortar in the ratio of 1 : 4. Add some water to create a consistent paste.
 - b) Do not add any further water to the mix once it is completed and use the same within one hour.
 - c) Apply a 2cm to 3cm layer of bedding material over an area of 1 square meter at a time on the surface of the area. Apply a fine slurry to the back of the tile to ensure proper and full bedding. Press gently for even adherence at back of the tile.

DO NOT USE AN IRON HAMMER OR SOME HEAVY MATERIAL TO PRESS THE TILE.

4. For fixing Johnson Endura tiles on Dado, we recommend the use of ARDEX ENDURA. Please follow the manufacturer's instructions for the same. We do not recommend the use of sand and cement for fixing on Dado.
5. Mark and layout the tiles from the centre of the area to be tiled so that cut tiles if any will be on the outer edge towards the walls.
6. The nominal/ work size of the tile is as printed on the carton. It is advisable to maintain a gap of 0.5 cm to 0.8 cm between two tiles to allow for possible expansion as per ISO tolerance norms. This would give the coverage area as mentioned in the grouts.
7. Complete the tiles laying process by pressing the cut Johnson Endura tiles firmly into place along the wall / floors.
8. Allow 3 to 4 days for bed curing. After this period, fill the joints with cementitious or epoxy grouts from ARDEX ENDURA .
9. Fifteen minutes after finishing the grouting process, wipe off excess grout with a damp sponge and polish the tiles with a soft and dry cloth for a clean surface. The tiles can also be cleaned with a mild acid (However Hydrofluoric acid and its derivatives should not be used). You can also use tile & stone cleaners from ARDEX ENDURA.
10. Please note that the company does not accept any liability in case of problems arising out of non - adherence to these fixing instructions.
11. It is ideal to provide 0.5 cm to 0.8 cm gap between tiles with the help of spacers.
12. Kindly look for an arrow () on the back of the tile and follow the laying pattern as shown below.
13. THE COMPANY WILL BEAR NO RESPONSIBILITY AFTER THE TILES ARE FIXED.

NOTHING IN THESE INSTRUCTIONS IS A SUBSTITUTE FOR GOOD WORKMANSHIP AND SUPERVISION.



* Specific tile fixing instructions related to industrial tiles, swimming pool tiles, pavers, anti-static & special purpose acid/alkali/chemical resistance tiles, please visit the website www.enduratiles.com & contact company representative directly.

reachusat

Region	Branch	Tel.:
East	Kolkata	033-46021880
	Bhubaneshwar	0674-2430240
	Siliguri	9836065812
	Guwahati	8135846661
	Ranchi	9576038118
West	Mumbai	022-40647500
	Thane	022-25867600 / 666
	Pune	020-41301164 / 31
	Ahmedabad	079-48480010
	Raipur	0771-4919129
	Indore	0731-4007441
North	Jalandhar	0182-4505038 / 39
	Chandigarh	0172-4697100
	Delhi	011-49526600
	Jaipur	0141-2368329
	Lucknow	0522-2721699
	Varanasi	0542-2222620
	Patna	9576038781

Region	Branch	Tel.:
South	Bengalure	080-22234310 / 30
	Hyderabad	040-29802270 / 71 / 72
	Vijayawada	9666429666
	Vishakhapatnam	0891-2796376
	Tirupati	9121228960
	Kochi	0484-4871277
	Kozhikode	0495-2352474 / 2352752
	Thiruvananthapuram	9847861177
	Chennai	044-28544116 / 28541881
	Coimbatore	0422-4382698 / 2210501
	Madurai	0452-4355584 / 4355594
Trichy	9486718544	

experiencecenters

Location	Address	Tel.:
Kolkata	HOUSE OF JOHNSON - 83 JBS Haldane Avenue, TOPSIA Trinity towers Kolkata - 700046	033-46021880
Guwahati	HOUSE OF JOHNSON - 1st Floor, Above Royal Riders Honda, Near Rahul Kata, Pub Bragaon, Garchuk, Guwahati - 781035	8135846661/7575900492
Bhubaneshwar	HOUSE OF JOHNSON - 229/5332, Gautam Nagar, 1st Floor Bhubaneshwar, Orissa - 751014.229/5332, Gautam Nagar, Bhubaneshwar - 751014	0674-2430240
Thane	HOUSE OF JOHNSON - Shop No.5, Gr.Floor, Cosmos Jewels, Near Dmart, Anand Nagar, Ghodbunder Road, Thane (W) - 400615	8424003247
Pune	HOUSE OF JOHNSON - Sable House, Poona Snuff Factory, Sr. No 11A, Plot 408/4/5, Satara Road, Gultekadi, Pune - 411037	7350009364
Mumbai - Andheri	HOUSE OF JOHNSON - 1st flr, Bonanza, Sahar Plaza, Nr Hotel Kohinoor continental, J B Nagar, Andheri Kurla Road, Andheri East, Mumbai - 400059	9920050197
Ahmedabad	HOUSE OF JOHNSON - F 106-107, Shivalik Plaza, IIM Road, Panjrapole Cross Road, Ahmedabad, Gujarat - 380015	079-48480010
Indore	HOUSE OF JOHNSON - Shop No 5, 6, 7 and 8, Upper Ground Floor, Exotica, Shalimar Township, Village Niranjapur, A.B. Road, Indore, Madhya Pradesh - 452001	0731-4988340/4007441
Raipur	HOUSE OF JOHNSON - 2nd Floor, MM Silver Plaza, Opp Udyog Bhawan, Ring Road - 1, Raipur, Chattisgarh - 492001	7714919129
Lucknow	HOUSE OF JOHNSON - 1st Floor, Prithvi Ratan Height, Plot No CP-4, Vijayant khand - 3, Gomtinagar Yojna, Lucknow - 226028	0522-2721699
Chandigarh	HOUSE OF JOHNSON - SCO 214, sector14, Panchkula, Haryana - 134109	0172-4691000
Varanasi	HOUSE OF JOHNSON - Ashakunj, 1st floor, D59/103 D4, Opp Siddharth Complex, Sagra Mehmooorganj Road, Varanasi - 221010	0542-2222620
Delhi	HOUSE OF JOHNSON - First & Mezzanine Floor, B-1/G-3, Mohan Industrial Estate, Mathura Road, New Delhi - 110094	9319244955
Coimbatore	HOUSE OF JOHNSON - Elysium Towers, Park Gate Rd, No. 21, ATT Colony, Gopalapuram, Coimbatore - 641018	0422-4382698
Chennai	HOUSE OF JOHNSON - 82, 84 & 86 Bascon Maeru, 1st floor, Kodambakkam High Road, Nungambakkam, Chennai - 600034	044-48611632
Kochi	HOUSE OF JOHNSON - Door no. 11/300 f, Next to VTJ Hyundai, NH 47 Kundanoor, Maradu, Kochi, Ernakulam - 682304	0484-4871277/ 4098555
Kozhikode	HOUSE OF JOHNSON - Tilal Tower, Near Nexa Showroom, Kudilthod, Malaparamba bypass, Kozikode, Kerala - 673017	0495-2352474/ 2352752
Thiruvananthapuram	HOUSE OF JOHNSON - 1st Floor, Sreedhanya Apex, TC 22/3720 (4) Vellayambalam, Sasthamangalam PO, Thiruvananthapuram, Kerala - 695010	6238811801 / 0471-2551141

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